

amoena

Supporting Confidence



PRODUCT CATALOG 2023

Amoena – Your partner in breast care

NEW IN 2023



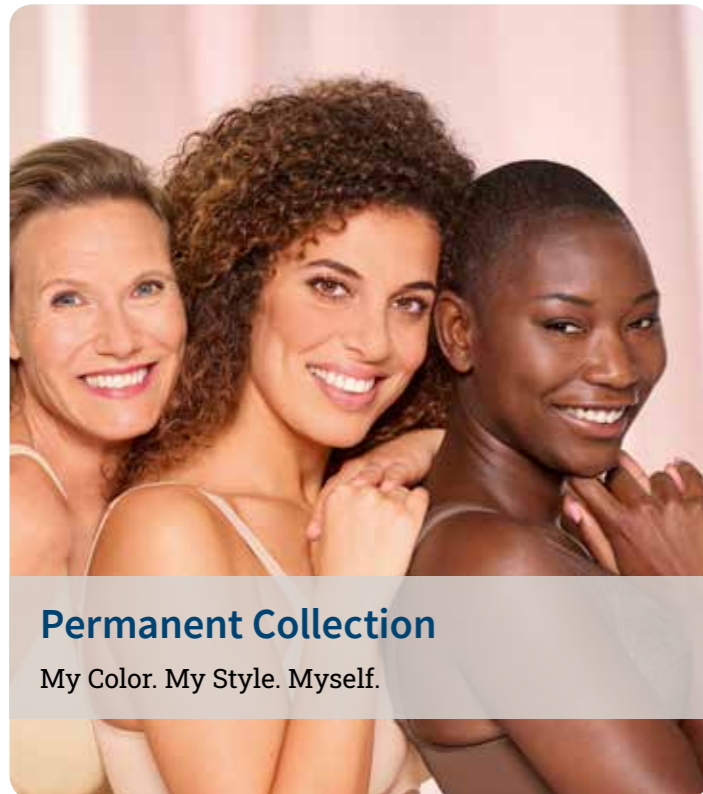
Custom Form Contact

Custom made with a unique, individual fit and now also with a self-adhesive back.



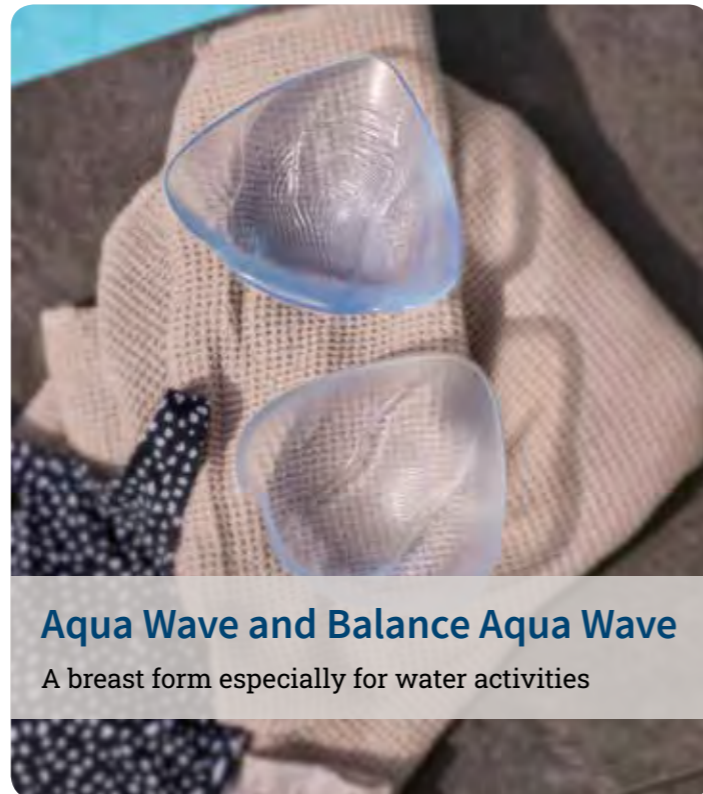
Lymph Care

Garments designed to support women with mild lymphatic disease.



Permanent Collection

My Color. My Style. Myself.



Aqua Wave and Balance Aqua Wave

A breast form especially for water activities

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ALWAYS HERE FOR YOU

Our friendly, experienced, solution-focused team is here to take care of you every step of the way.

When it comes to breast care, there's no such thing as one size fits all. That's why we're here to help you provide your customers with the right products to make their journey a success. Optimal care for them is our priority. Together, we are a strong team, helping women regain their confidence after breast cancer.



Our customer service department is here to:

- Take orders, and answer any specific questions you have about our products
- Help you solve problems
- Provide information regarding your order status, as well as shipment tracking details

Available

By phone

- Monday to Friday, 8:30 am to 6:00 pm at 1-800-741-0078

Via email

- usamoenacs@amoena.com

Reliable

- Same-day delivery of orders placed before 2:00 pm Eastern
- Delivery via trusted services with tracking capability

Simple

- No minimum order requirement
- Order confirmation sent via email
- Invoices and credit memos sent via email and available on B2B
- Exact delivery schedules provided for products that are currently unavailable

MORE THAN AN ONLINE SHOP

Create an account now at: b2b.amoena.com/us-en

Our partnership with you extends to online. Use our B2B website and other resources to place orders and stay up to date 24/7.



Amoena
online shop for
retailers

Orders

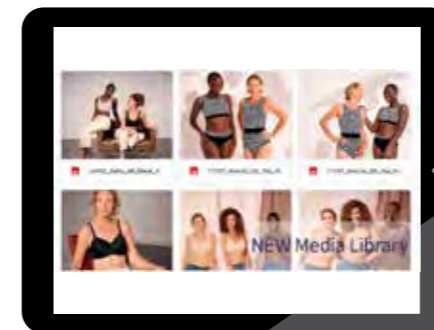
- 24/7 service when you need it on all devices
- 100% secure data transfer via SSL
- Option to create additional users
- Product availability and delivery dates at a glance
- Overview of your order history
- Access to special offers
- Editable shopping cart

Stay up to date

- Latest News highlights
- Price lists and policies for references
- Welcome "Get Started Guide" for new retailers

Information & support

- Watch recorded Webinars and keep up with other Continuing Education opportunities online
- Access our latest catalog
- Download marketing resources to print locally, like product fliers, consumer brochures, posters and more



Amoena Media Library

A comprehensive resource where you can download product photos, get advertising assistance, look at merchandising ideas, and more.

www.amoena.com/amoena-library



Social Media

Check out our social media channels – LinkedIn, Facebook, Instagram, and YouTube – for content about our products and company.

You can also use them as inspiration for your own business social channels.

BrandKenekt

We've partnered with BrandKenekt, a platform that enables Amoena to assist our retailers by providing curated social content to improve consistency and impact. It's a free service to you. Sign up at brandkenekt.com.

CONTACT US



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AMOENA – YOUR PARTNER IN BREAST CARE

For over 47 years, we've been working passionately to help women with breast cancer get their confidence back. Since 1975, we have been your competent partner in the field of breast care with the highest standards of quality, innovation and design. Let's help build the future and self confidence of your patients together.



THE AMOENA SOLUTION

To support women on their journey through breast cancer, we offer products adapted to all sorts of specific needs, right from the beginning of treatment. Thanks to our high-quality products, strong focus on innovation and commitment to using only the best materials, we guarantee your patients will be satisfied with our products. We're proud to support women along their journey—from diagnosis right up to the return to their everyday lives.

This is what we call the **Amoena Solution**

AMOENA'S COMMITMENT TO HIGH QUALITY

Amoena has stood for quality since 1975. All of our products are manufactured to the highest quality standards and perfectly adapted to the specific needs of women on their breast cancer journey. We are the trusted providers of over 15,000 stockists worldwide and have sold over 18 million breast forms since 1975.

A perfect fit

- Find the perfect fit with products designed to be worn together
- High fitting accuracy due to perfectly matched products
- Perfect look, maximum comfort

Smart sizing

- Thanks to our use of innovative materials and technologies, our products are suitable for most shapes and intermediate sizes
- Any small recurring fluctuations in size can also be accommodated

Tried-and-tested sizing system

- We use a precise sizing system, developed over decades of experience taking post-surgical body and breast measurements, as well as working with a wide range of different materials and technologies
- We develop all of our products alongside women who have undergone breast surgeries and adapt the fit of our products to meet their needs

Easy to use

- Our sizing system has been designed so that our products can be paired together in any combination
- Find the perfect fit in a few easy steps

Wide range of products

- Products available in many different styles and designs
- Wide range of sizes
- Solutions for patients' specific needs

Medical devices

- Our breast forms and shapers, post-surgical wear and scar therapy products, specially designed bras and swimwear range are all CE certified and therefore meet the MDR safety and performance requirements

OEKO-TEX® 100

- We use OEKO-TEX® 100 certified materials in all our textile manufacturing processes

Pollutant-free

- All of our products are latex- and nickel-free and do not contain any toxic substances

Sustainability

- Sustainable materials, including raw materials
- Wherever possible, we design our work processes sustainable

OUR QUALITY STANDARDS

CE marked

All Amoena's CE-certified products meet the requirements of EU regulation MDR 2017/745 as well as the German Medical Devices Implementation Act (MPDG).

ISO-certified

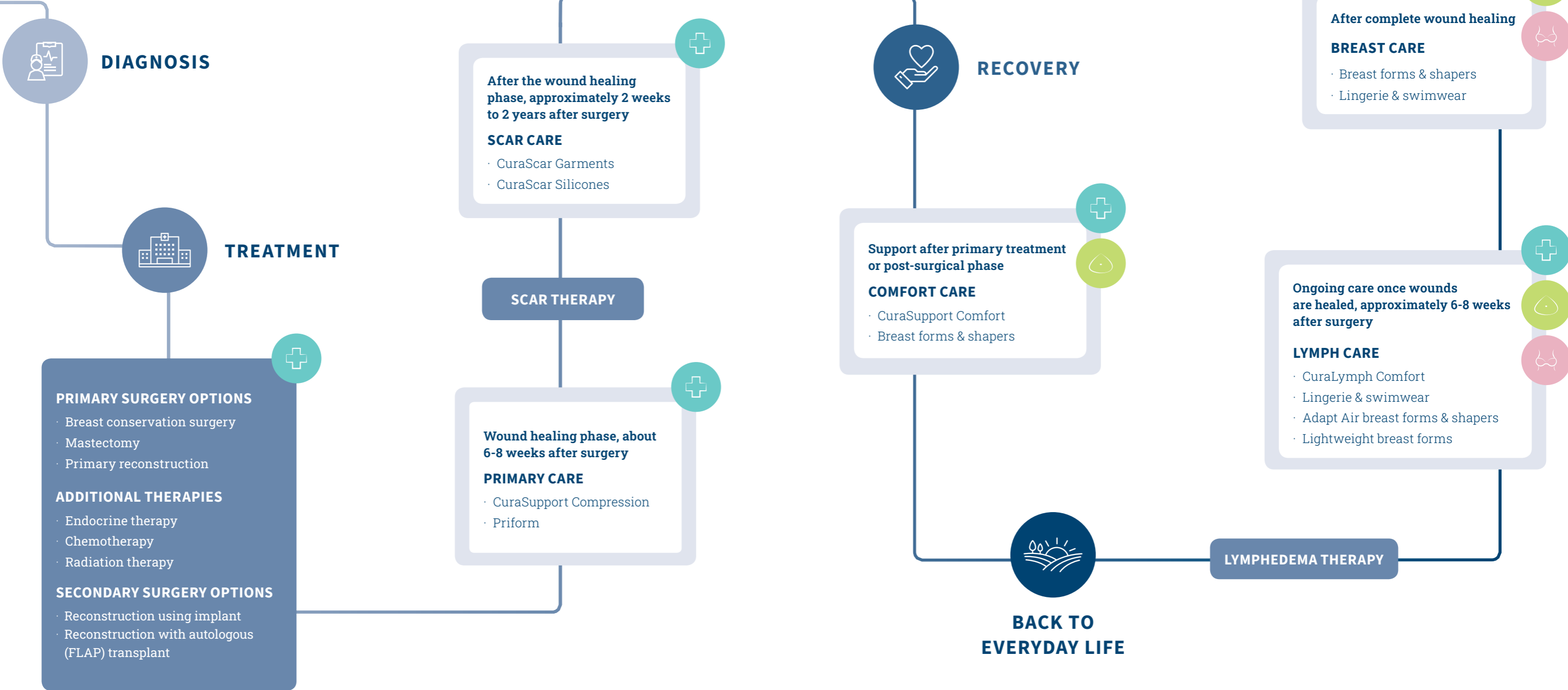
Amoena works with an integrated management system and is certified in accordance with ISO 9001/1401/13485.

Made in Germany

We develop and produce our breast forms exclusively on our premises in Raubling (Upper Bavaria), where our textiles are also developed and designed. Everything is created under one roof by long-standing, qualified employees, who strive every day to ensure our mutual success.

PATIENT JOURNEY

Every woman is different – as is every case of breast cancer. We understand the challenges you and your patients face. This is why all of our product solutions are designed to complement each other and work together perfectly. You can choose from a range of combinations to support your patient on every step of her journey. Amoena is with you to provide optimal care solutions every step of the way:



 **RECOVERY CARE**
WHERE HEALING BEGINS

 **BREAST FORMS & SHAPERS**
WHERE CONFIDENCE GROWS


 **BREAST CARE APPAREL**
WHERE EVERYDAY LIFE CONTINUES

AMOENA PRODUCT RANGE

How we meet patients' needs and requirements:
The right product for every woman.


You'll find the perfect product for each individual patient in Amoena's wide product range, specifically designed and adapted to patients' requirements and needs.

★★★★
PREMIUM




Outstanding quality and innovative product developments.
Our products represent the best quality and most personalized care standards currently available on the market.

★★★★★
ADVANCED



Functional design using materials specially selected for their durability.
A focus on patients' needs using innovative manufacturing technologies.

★★★
BASIC



The excellent Amoena quality you expect at attractive prices.
Our products meet all your basic care needs without compromising on materials, workmanship, or design.

★★★★

★★★

★★★

FEATURES	PREMIUM	ADVANCED	BASIC
Full medical efficacy	✓	✓	✓
Optimal comfort	✓	✓	✓
Special functions	✓	✓	✗
Special features	✓	✓	✗
Customizable features	✓	✗	✗



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**WHERE HEALING
BEGINS**

RECOVERY CARE

The products in our recovery care range have been specially developed for patients' needs right after breast surgery. Whether your patient has undergone full, partial or reconstructive breast surgery, our products are there to help with the specific challenges they face and support with the healing process, with a focus on wellbeing.

SCAR CARE

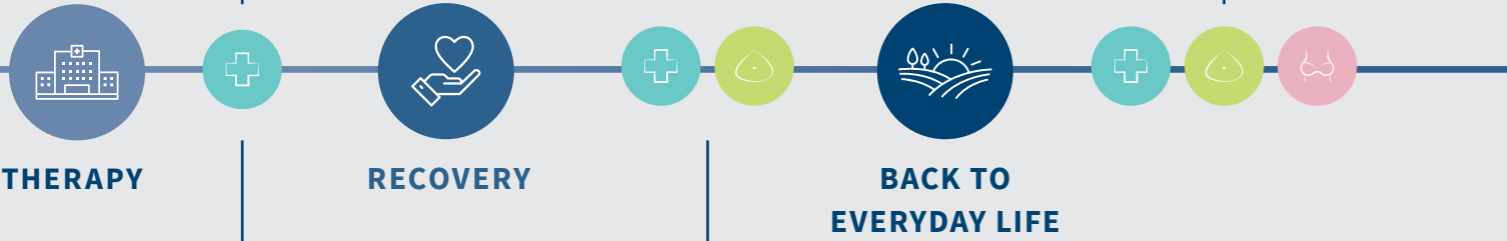
- CuraScar Garments
- Cura Scar Silicones
- Soft Cleanser

» After the wound healing phase, approximately 2 weeks to 2 years after surgery

LYMPH CARE

- CuraLymph Comfort
- Lingerie & swimwear
- Adapt Air breast forms & shapers
- Lightweight breast forms

» Ongoing care once wounds are healed, approximately 6-8 weeks after surgery



PRIMARY CARE

- CuraSupport Compression
- Priform

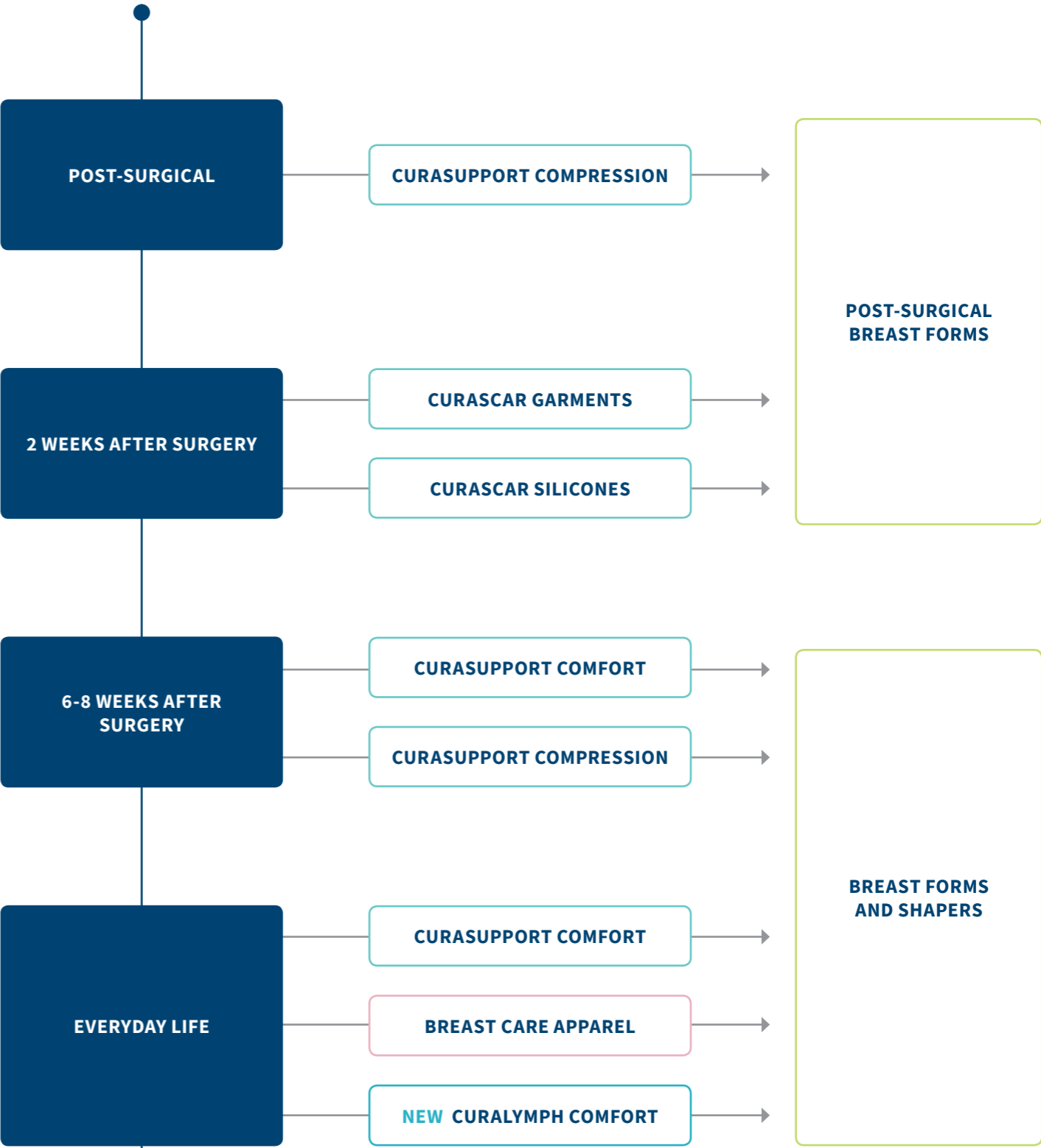
» Wound healing phase, approximately 6-8 weeks after surgery

COMFORT CARE

- CuraSupport Comfort
- Breast forms and shapers

» Ongoing care once wounds are healed, approximately 6-8 weeks after surgery

RECOVERY CARE CARE CONCEPT



RECOVERY CARE PORTFOLIO OVERVIEW



CURASUPPORT COMPRESSION

- Leyla
- Sina
- Pamela
- Compression belt
- Anatomical Compression belt
- Theraport
- Sarah



CURASUPPORT COMFORT

- Emilia
- Hannah
- Michelle
- Frances
- Clara
- Fleur



POST-SURGICAL BREAST FORMS

- Premium Priform
- Leisure Form
- Fiberfill Post-Surgical Form



CURASCAR GARMENTS

- Scar compression Panty
- Scar compression Bermuda
- Scar compression Belly Bandage



CURASCAR SILICONES

- Strips
- Squares
- Mammilla Circles
- Anchors



CURALYMPH COMFORT

- Liane
- Linda

INDEX – RECOVERY CARE

Product Name	Page	Style / Color	Product line	Features											Sizes	Price category	
				Easy handling with limited movement	Fixation and support	Post-operative edema	Front Closure	Wider straps relieve the shoulders	Seamless knit technology	Ready for clinical use	Adhesive technology/ flat seams	Supports scar healing	No pockets	Integrated pockets			High cotton content
Anatomical Compression Belt	23	45044 White; 45046 Rose Nude; 45045 Black	CuraSupport Compression		✓		✓									30-54	Advanced
Anchors	27	013 Clear	CuraScar Silicones										✓			230 x 145 mm (9" x 5.7")	Advanced
Belly Bandage	25	45004 Nude; 45005 Black	CuraScar Garments		✓	✓	✓						✓			S/M, L/XL, 2XL/3XL	Premium
Bermuda	25	45002 Nude; 45003 Black	CuraScar Garments		✓	✓	✓				✓	✓				S, M, L, XL, 2XL	Premium
Clara Wire-Free Front Closure	29	44743 Rose Nude	CuraSupport Comfort	✓			✓	✓	✓					✓		S, M, L, XL, (2XL April '23)	Basic
Compression Belt	23	2776N White; 2789N Black; 45043 Rose Nude	CuraSupport Compression		✓		✓									30-54	Advanced
Emilia Wire-Free Front Closure	29	45013 White; 45012 Rose Nude; 45014 Black	CuraSupport Comfort	✓			✓		✓					✓		32/34; 36/38; 40/42; 44/46; 48/50; 52/54; Cups: Universal	Advanced
Fiberfill Post-Surgical Form	30	2106 White	CuraSupport Comfort											✓		XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL	Basic
Fleur Wire-Free Front Closure	30	44672 White; 44671 Nude; 44695 Grey Melange	CuraSupport Comfort	✓			✓	✓						✓	✓	XS, S, M, L, XL, 2XL; Cups: A/B; C/D; DD/DDD	Basic
Frances Wire-Free Front Closure	30	2128 White; 2128 Nude; 2128 Black	CuraSupport Comfort	✓			✓	✓						✓	✓	XS, S, M, L, XL, 2XL; Cups: A/B; C/D; DD/DDD	Basic
Hannah Post-Surgical Camisole	29	2860 White	CuraSupport Comfort	✓			✓							✓	✓	XS, S, M, L, XL, 2XL; 3XL; 4XL; Cups: A/B; C/D	Advanced
Hannah Wire-Free Front Closure	29	2160 White; 2160K White (Kit)	CuraSupport Comfort	✓			✓							✓	✓	XS, S, M, L, XL, 2XL; 3XL; 4XL; Cups: A/B; C/D	Advanced
Leyla	22	44605 White; 44604 Rose Nude; 44606 Black	CuraSupport Compression	✓	✓	✓	✓	✓	✓	✓			✓	✓		32/34; 36/38; 40/42; 44/46; 48/50; 52/54; Cup: Universal	Premium
Liane Top	33	44812 Sand/Light Sand	CuraLymph Comfort	✓				✓	✓					✓		S, M, L, XL, 2XL, 3XL (Spring '23)	Advanced
Linda Wire-Free	33	44811 Light Sand	CuraLymph Comfort					✓			✓			✓		S, M, L, XL, 2XL	Premium
Mammilla Circles	27	012 Clear	CuraScar Silicones										✓			Ø interior: 20 mm (.8"); Ø outer: 75 mm (3")	Advanced
Michelle Post-Surgical Camisole	29	2105 White; 2105 Sand; 2105 Black	CuraSupport Comfort	✓				✓						✓	✓	XS, S, M, L, XL, 2XL; 3XL; 4XL	Advanced
Pamela	22	45010 White; 45009 Rose Nude; 45011 Black	CuraSupport Compression	✓	✓	✓	✓	✓	✓	✓			✓	✓		32/34; 36/38; 40/42; 44/46; 48/50; 52/54; Cup: Universal	Premium
Panty	25	45000 Nude; 45001 Black	CuraScar Garments		✓	✓	✓				✓	✓				XS, S, M, L, XL, 2XL	Premium
Premium Priform	30	216 Nude	CuraSupport Comfort											✓		1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14	Premium
Repositionable Drain Pouch	30	2107 White	CuraSupport Comfort											✓		One size	Basic
Sarah Wire-Free	23	2778 White; 2779 Black	CuraSupport Compression	✓	✓	✓	✓	✓					✓	✓	✓	34-46 A, B, C, D, DD	Advanced
Sina	22	45007 White; 45006 Rose Nude; 45008 Black	CuraSupport Compression	✓	✓	✓	✓	✓	✓	✓			✓	✓		32/34; 36/38; 40/42; 44/46; 48/50; 52/54; Cup: Universal	Premium
Slightly Weighted Leisure Form	30	132N	CuraSupport Comfort													3-14	Basic
Squares	27	011 Clear	CuraScar Silicones										✓			Measurements: 260 x 100 mm (10.25" x 4")	Advanced
Strips	27	010 Clear 4-pack; 01001 Clear 1-pack	CuraScar Silicones										✓			Measurements: 260 x 35 mm (10.25" x 1.4")	Advanced
Theraport	23	2161 White	CuraSupport Compression	✓	✓	✓	✓	✓	✓				✓	✓		S, M, L, XL, 2XL	Advanced

CURASUPPORT COMPRESSION

Seamless post-surgical bras

Our seamless compression bras have been specially developed for wear after breast surgery. They support the wound healing process by stabilizing and supporting the post-surgical breast. In addition, they protect sensitive skin and scar tissue and can ease post-operative edema and pain.

3 reasons to try our post-surgical bras

1. Comfortable design without troublesome seams, which supports the healing process without further irritating the skin.
2. Specially stitched areas that apply targeted pressure, encouraging lymphatic drainage and minimizing the risk of post-operative edema.
3. Varying pressure levels for use after different surgical methods to suit the patient's individual needs and requirements.

Post-surgical bras with a high cotton content

Our Theraport compression bra has been specially developed to wear during radiation treatment, including partial breast radiation (such as brachytherapy). These bras have a high cotton content and are made from material that can easily be cut to accommodate the catheter on either side without fraying. The material is also gentle on sensitive skin, ideal for patients undergoing radiation. Likewise, our post-surgical bras with a high cotton content have been specifically designed for wear after breast surgery. The pressure secures the post-surgical breast and tissues in place, which accelerates the wound healing process after surgery.



Leyla



LIGHT COMPRESSION

- A special compression zone supports the breast without applying direct pressure to its entire surface
- Specific pressure zones apply light pressure to the side and back sections to encourage lymphatic drainage and support the healing process

Sina



MEDIUM COMPRESSION

- Keeps the breast supported and secure with specific compression zones in the lower cup area
- Specific pressure zones apply light pressure to the side and back sections to encourage lymphatic drainage and support the healing process

Pamela



HIGH COMPRESSION

- Keeps the breast supported and secure by applying pressure to the entire breast surface
- High compression levels and specially stitched panels promote optimal lymphatic drainage

COLORS



FEATURES

- Seamlessly integrated pockets to securely hold breast forms and shapers in place
- Flexible
- Supports the surgical area
- Universal cups fit all cup sizes

Theraport



MEDIUM COMPRESSION

- Secures and supports the breast and wound site




COLORS



FEATURES

- Gentle on sensitive skin
- Supports the surgical area
- Medium compression
- Broad straps and underbust band to improve lymphatic drainage
- Integrated pockets for breast forms and shapers

Overview

Image / Price Category	Product Name	Style / Color	Sizes	Features / HCPC	Material
 ★★★ premium	Leyla	44605 White 44604 Rose Nude 44606 Black	32/34; 36/38; 40/42; 44/46; 48/50; 52/54 Cup: Universal	<ul style="list-style-type: none"> • Light compression • Seamless sewn-in securing ring around the pre-formed cup to secure the breast without applying pressure • Zip closure on the front • HCPC L8000 	49% Nylon 43% Cotton 8% Spandex
 ★★★ premium	Sina	45007 White 45006 Rose Nude 45008 Black	32/34; 36/38; 40/42; 44/46; 48/50; 52/54 Cup: Universal	<ul style="list-style-type: none"> • Medium compression • Seamless, sewn-in cups secure the operated breast, applying even pressure across the whole cup area • With hooks and loops for strap adjustment • Hook and eye front closure • HCPC L8000 	98% Nylon 2% Spandex
 ★★★ premium	Pamela	45010 White 45018 White (Kit) 45009 Rose Nude 45011 Black	32/34; 36/38; 40/42; 44/46; 48/50; 52/54 Cup: Universal	<ul style="list-style-type: none"> • High compression • Seamless, sewn-in cups secure the operated breast, applying even pressure across the whole cup area • Zip closure on the front • Kit includes one garment and one Amoena 2106 Fiberfill Post-Surgical Form • HCPC: Bra only L8000; Kit L8001 	98% Nylon 2% Spandex

FITTING TIP





Guaranteed to fit with seamless post-surgical compression bras

No need to try Leyla, Sina, and Pamela compression bras beforehand. Thanks to our innovative measurement system, the underbust measurement is enough to determine which size is required. The universal cups fully enclose the breast, due to the special processing technology used to make them.

CARE INSTRUCTIONS

CuraSupport Compression bras are designed to be worn 24 hours a day and only removed for daily hygiene purposes. In order to ensure constant, effective compression throughout the care period, compression garments should be washed on a daily basis. Patients should be advised to keep a spare garment for this reason.

Overview

Image / Price Category	Product Name	Style / Color	Sizes	Features	Material
 ★★★ advanced	Sarah	2778 White 2779 Black	34-46 A, B, C, D, DD Hook and eye fasteners: 7 rows: 34 A 8 rows: 36-38 A; 34-36 B; 34 C 9 rows: 40-42 A; 38-40 B; 36-38 C; 34-36 D; 34 DD 10 rows: 44-46 A; 42-44 B; 40-42 C; 38-40 D; 36-38 DD 11 rows: 46 B; 44-46 C; 42-44 D; 40-42 DD 12 rows: 46 D; 44-46 DD	<ul style="list-style-type: none"> • Pre-formed cup and flat seams prevent skin irritation • Double-layered material in the front section with a high cotton content for additional support • With hooks and loops for strap adjustment • To maintain seamless comfort, this style is not pocketed and therefore is not billable to insurance 	82% Cotton 11% Spandex 5% Polyester 2% Nylon
 ★★★ advanced	Theraport	2161 White	S: 30-34 A; 30-32 B; 30 C M: 36-40 A; 34-38 B; 32-36 C; 30-34 D; 30-32 DD; 30 DDD L: 42-46 A; 40-44 B; 38-42 C; 36-40 D; 34-38 DD; 32-36 DDD; 30-34 G, H XL: 48-52 A; 46-50 B; 44-48 C; 42-46 D; 40-44 DD; 38-42 DDD; 36-40 G; 36-38 H 2XL: 54-58 A; 52-56 B; 50-54 C; 48-52 D; 46-50 DD; 42-46 DDD; 42-46 G; 40-44 H	<ul style="list-style-type: none"> • Soft cotton bra with VELCRO® front fastener, specially designed for wear after various types of breast surgery. Ideal for partial breast radiation (e.g. brachytherapy) • Fabric can be easily cut on the sides to accommodate the patient's drainage tubes • Seamless underbust band ensures optimal comfort and can hold a pocket for a drain pouch • HCPC L8000 	81% Cotton 12% Nylon 7% Spandex
 ★★★ advanced	Compression Belt	2776N White 2789N Black 45043 Rose Nude	30-54 (see chart on p. 34)	<ul style="list-style-type: none"> • Developed for optimal post-surgical care. Holds the breast in place to prevent the implant from moving during the healing process • VELCRO® strip in the center of the back panel to aid attachment to CuraSupport compression bras • HCPC A4466 	50% Nylon 21% Spandex 18% Polyester 11% Cotton
 ★★★ advanced	Anatomical Compression Belt	45044 White 45046 Rose Nude 45045 Black	30-54 (see chart on p. 34)	<ul style="list-style-type: none"> • Holds the breast in place • Ideal fit, especially under the arms, for increased comfort • Securely attaches to CuraSupport compression bras • Can be individually adjusted • HCPC A4466 	50% Nylon 21% Spandex 18% Polyester 11% Cotton

See page 35 for sizing chart.

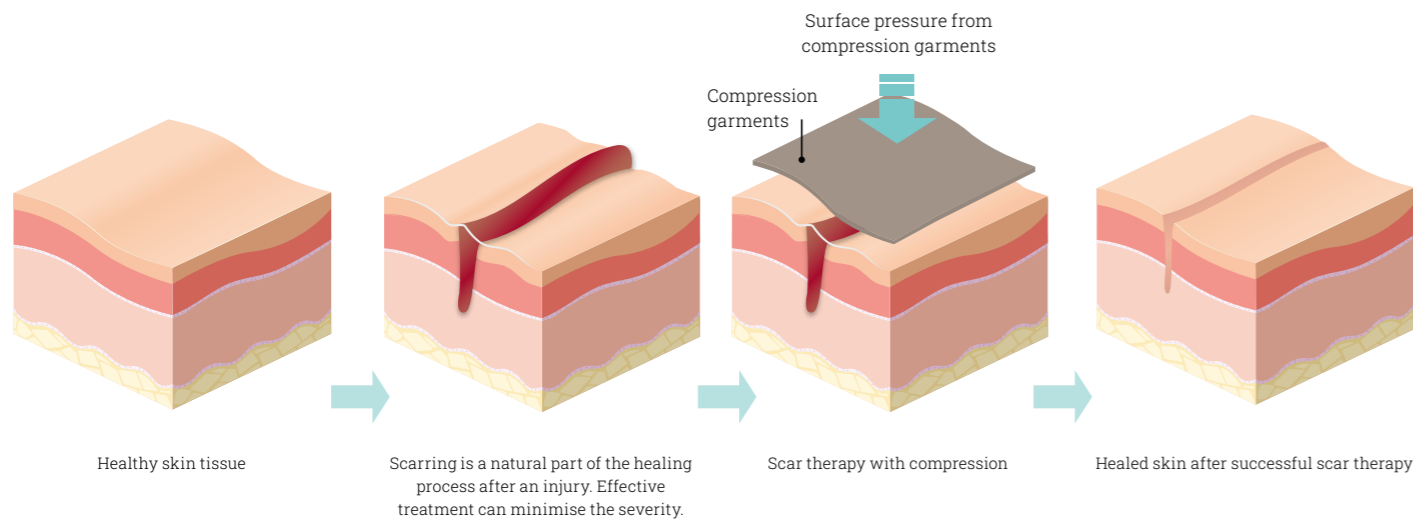
CURASCAR GARMENTS

Scar compression therapy

Our CuraScar garments are ideal for women who have undergone breast reconstruction using autologous tissue (FLAP surgery). The risk of excessive scarring at the site where tissue has been removed is significantly minimized by using a scar compression garment. Compression garments are used as part of a conservative therapeutic approach in scar therapy. When used early in the treatment phase, CuraScar garments can support the wound healing process and help to ensure a successful surgical outcome.

Compression in scar therapy

Compression in scar therapy involves applying pressure at a therapeutically effective level on the closed wound area. Even pressure applied to the surface of the wound reduces blood flow to the scar area and increases the elasticity of the tissue. As a result, the scarring appears flatter and less noticeable over time.



WHY CHOOSE CURASCAR GARMENTS?

1. Prompt availability and precise sizing.
2. High quality workmanship with no irritating seams due to innovative bonding technologies that support lymphatic flow.
3. Material can easily be cut to accommodate drainage tubes.
4. Breathable materials are gentle to skin and ensure maximum comfort, so they are more likely to be used consistently for the duration of treatment.
5. Garments apply medically effective pressure (20-23 mmHg) to support the scar healing process.




COLORS



FEATURES

- Side zippers make the garment easy to put on and take off

Overview

Image / Price Category	Product Name	Style / Color	Sizes	Features	Material
 ★★★ premium	Belly Bandage Abdominal compression bandage (approx. 20-23mmHg)	45004 Nude 45005 Black	S/M, L/XL, 2XL/3XL	<ul style="list-style-type: none"> • Applies medically effective pressure to the abdomen area to aid the scarring and wound healing processes until the scar is completely healed • Three closures (each 8 cm / 3.15" high) enable easy opening and closure and provide the perfect fit for the patient's body 	Nude: 59% Nylon 31% Spandex 8% Cotton 2% Polyester Black: 33% Nylon 31% Spandex 29% Polyester 7% Cotton
 ★★★ premium	Panty Scar compression brief (approx. 20-23mmHg)	45000 Nude 45001 Black	XS, S, M, L, XL, 2XL	<ul style="list-style-type: none"> • Applies medically effective pressure to the abdomen and legs to aid the scarring and wound healing processes until the scar is completely healed • 2 zips on the side for easy dressing and undressing 	56% Nylon 42% Spandex 2% Cotton
 ★★★ premium	Bermuda Long scar compression pant (approx. 20-23mmHg) for abdomen and legs	45002 Nude 45003 Black	XS, S, M, L, XL, 2XL	<ul style="list-style-type: none"> • Applies medically effective pressure to the abdomen and legs to aid the scarring and wound healing processes until the scar is completely healed • 2 zips on the side for easy dressing and undressing 	56% Nylon 42% Spandex 2% Cotton

See page 35 for sizing chart.

EXPERT TIP

Compression and silicone are considered the gold standard in scar therapy, which is why we recommend combining all of our CuraScar garments with a corresponding product from our CuraScar silicones range. Please see the following page for more information on our CuraScar silicones.

FURTHER INDICATIONS

CuraScar garments are specially designed for use on tissue removal sites during the course of autologous breast reconstruction. They can also be used in numerous types of interventions for reconstruction and aesthetic surgery (e.g. skin tightening) to stabilize the surgical area, reduce scarring, and aid the healing process.

CARE INSTRUCTIONS

CuraScar garments are designed to be worn 24 hours a day and only removed for daily hygiene purposes.

In order to ensure constant, effective compression throughout the care period, compression garments should be washed on a daily basis. Patients should be advised to keep a spare garment for this reason.

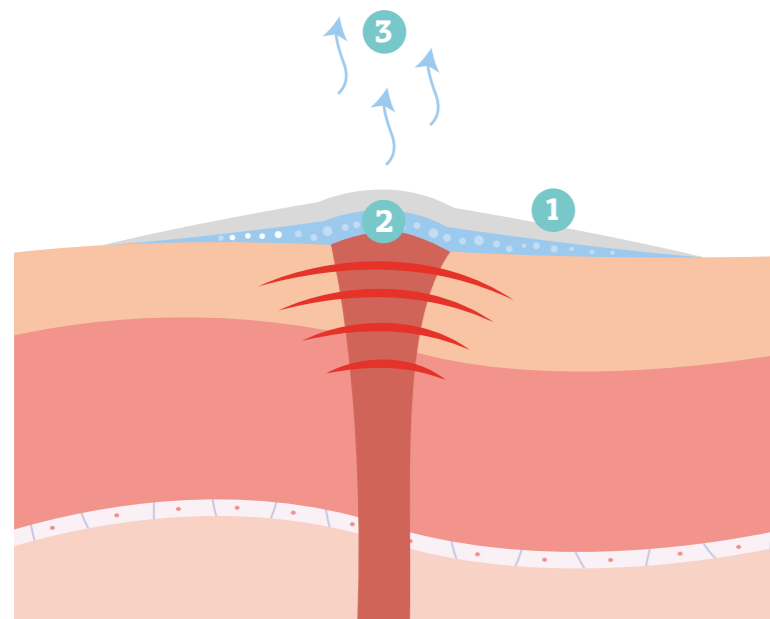
CURASCAR SILICONES

Scar compression therapy with silicone

Our CuraScar silicones are ideal for the treatment of scars following a surgical procedure as the use of silicone pads and compression significantly minimizes the risk of excessive scarring in the wound area. CuraScar silicones are used as part of a conservative/non-invasive therapeutic approach in scar therapy. When applied early on in the treatment phase (after wound closure), CuraScar silicones aid the scarring and wound healing processes and create optimal healing conditions for the skin.

Silicone in scar therapy

Silicone reduces water loss in the upper layer of the skin. A moist environment creates the ideal conditions for scarring, helping to make the scar smoother and reducing itching. Our breathable silicone pads also guarantee sufficient oxygen exchange.



Impact

1. **Silicone layer**
CuraScar Silicone
2. **Reduces water loss**
Keeps the scar area moist
3. **Breathable**
Oxygen can enter and exit






WHY CHOOSE CURASCAR SILICONES?

1. Breathable and highly elastic silicone that adapts perfectly to the body's contours
2. Completely self-adhesive
3. Reusable up to 12 weeks

FEATURES

- Can be cut to size individually
- Available with additional cover strips for better storage after cleaning

Overview

Image / Price Category	Product Name	Style / Color	Sizes	Features	Material
 ★★★ advanced	Strips – 4-pack	010 Clear	Measurements: 260 x 35 mm (10.25" x 1.4") 1 pack contains: 4 pcs	• Long, narrow silicone strips in a handy set of 4	Polydimethylsiloxane, polyurethane Polyethylene protective cover strips
 ★★★ advanced	Strips – 1-pack	01001 Clear	Measurements: 260 x 35 mm (10.25" x 1.4") 1 pack contains: 1 pc	• Long, narrow silicone strips sold individually	Polydimethylsiloxane, polyurethane Polyethylene protective cover strips
 ★★★ advanced	Squares	011 Clear	Measurements: 260 x 100 mm (10.25" x 4") 1 pack contains: 2 pcs	• Long, broad silicone strips for complete coverage of larger scar areas	Polydimethylsiloxane, polyurethane Polyethylene protective cover strips
 ★★★ advanced	Mammilla Circles	012 Clear	Measurements: Interior Ø: 20 mm (.8") Outer Ø: 75 mm (3") 1 pack contains: 2 pcs	• Silicone strips for scarring in the breast area (nipples)	Polydimethylsiloxane, polyurethane Polyethylene protective cover strips
 ★★★ advanced	Anchors	013 Clear	Measurements: 230 x 145 mm (9" x 5.7") 1 pack contains: 2 pcs	• Silicone strips for scarring in the breast area (e.g. following reconstructive or aesthetic surgery)	Polydimethylsiloxane, polyurethane Polyethylene protective cover strips

EXPERT TIP

Silicone and compression are considered the gold standard in scar therapy. Therefore you should recommend combining the corresponding product from our CuraScar garment range for each CuraScar silicones product. Please see the CuraScar Garments (pages 24-25) for more information.

CLEANING INSTRUCTIONS

We recommend using Amoena Soft Cleanser on CuraScar silicones on a daily basis.



VIDEO TUTORIAL

CURASUPPORT COMFORT

Comfort bras and camisoles

Our comfort bras and camisoles are the ideal companion for patients in the post-surgical phase and on their journey back to everyday life. They are designed to offer additional comfort and be easy to wear.

After the wound healing phase (6-8 weeks after the operation), the skin and fresh scar tissue are still extremely sensitive. This is one of the reasons why it is often not possible for patients to opt for regular bra garments.

3 reasons to choose our comfort bras

1. Wide straps and soft closures that don't cut into the skin ensure maximum comfort
2. Front Closure makes it easy for patients with restricted movement to put the bra on and take it off.
3. Integrated pockets keep breast forms and shapers securely in place.

Emilia



COLORS



FEATURES







- Functional materials that are gentle on the skin
- Front closure
- Complete freedom of movement
- Integrated pockets for breast forms and shapers

Overview

Image / Price Category	Product Name	Style / Color	Sizes	Fit / Features	Material
 ★★★ advanced	Emilia Zip Front Closure	45013 White 45012 Blush 45014 Black	32/34; 36/38; 40/42; 44/46; 48/50; 52/54 Cups: Universal	<ul style="list-style-type: none"> • Seamless circular knitting technology for a precise fit and wearing comfort • Zip front closure with interior hook and eye placket • Breathable insert on each side and along the underbust area for ventilation and extra comfort 	69% Cotton 25% Nylon 6% Spandex
 ★★★ advanced	Hannah Hook & Eye Front Closure	2160 White 2160K White (Kit)	XS (26/28); S (28/30); M (32/34); L (36/38); XL (38/40); 2XL (42/44); 3XL (46/48); 4XL (50/52) Cups: A/B; C/D Hook and eye fasteners: 4 rows: XS(A/B); S(A/B); M(A/B); XS(C/D) 5 rows: L(A/B); XL(A/B); S(C/D); M(C/D); L(C/D); XL(C/D)	<ul style="list-style-type: none"> • High cotton content; feminine lace edges • Repositionable Drain Pouch can attach to bottom band (sold separately) • Kit (2160K) includes bra plus two 2106 Fiberfill Post-Surgical Forms and two 2107 Repositionable Drain Pouches 	85% Cotton 15% Spandex
 ★★★ advanced	Hannah Hook & Eye Front Closure Post-Surgical Camisole	2860 White	XS (2/4); S (6/8); M (10/12); L (14/16); XL (18/20); 2XL (22/24); 3XL (26/28); 4XL (30) Cups: A/B; C/D <i>Refers to clothing size</i>	<ul style="list-style-type: none"> • Non-restrictive fit features a secure locking zipper front closure • Elastic straps fasten in front for easy access during treatment and while recovering range-of-motion • Includes two 2106 Fiberfill Post-Surgical Forms and two 2107 Repositionable Drain Pouches (also sold separately) 	85% Cotton, 15% Spandex
 ★★★ advanced	Michelle Post-Surgical Camisole	2105 White 2105 Sand 2105 Black	XS (2/4); S (6/8); M (10/12); L (14/16); XL (18/20); 2XL (22/24); 3XL (26/28); 4XL (30) <i>Refers to clothing size</i>	<ul style="list-style-type: none"> • Comfort camisole with a high cotton content; no closures • Stretchy, elastic neckline makes it easy to put on (by stepping into it) • Includes two 2106 Fiberfill Post-Surgical Forms and two 2107 Repositionable Drain Pouches (also sold separately) 	85% Cotton 15% Spandex
 ★★★ basic	Clara Hook & Eye Front Closure	44743 Blush	S (32-36 A; 32-34 B, 32 C) M (38-40 A, 36-38 B, 34-36 C, 32-34 D) L (42-44 A, 40-42 B, 38-40 C, 36-38 D, 34-36 DD) XL (44-46B, 42-44 C, 40-42 D, 38-40 DD) 2XL (46 C, 44-46 D, 42-46 DD) NEW / April '23 Hook and eye fasteners: 5 rows: S, M 6 rows: L, XL 7 rows: 2XL	<ul style="list-style-type: none"> • Seamless knit technology for optimal comfort ultimate comfort; ideal sleep bra • Bamboo fabric is soothing to sensitive skin, naturally antibacterial, breathable and moisture-wicking • Comfort straps for optimal weight distribution 	50% Rayon (bamboo fibers) 26% Nylon 21% Cotton 3% Spandex

See page 81 for sizing chart.

Overview

Image / Price Category	Product Name	Style / Color	Sizes	Fit / Features	Material
 ★★★★ basic	Fleur Hook & Eye Front Closure	44672 White 44671 Sand 44695 Grey Melange	XS (28/30); S (32/34); M (36/38); L (40/42); XL (44/46); 2XL (48/50) Cups: A/B, C/D, DD/DDD Hook and eye fasteners: 4 rows: XS(A/B;C/D); S(A/B); M (A/B) 5 rows: XS (DD/DDD); S(C/D, DD/F); M (C/D, DD/F); L (A/B, C/D) 6 rows: L (DD/DDD); XL (DD/DDD) 7 rows: 2XL (DD/DDD)	<ul style="list-style-type: none"> • Fit: Shallow/Average • Comfort straps for optimal weight distribution • Adjustable, elastic straps • Cotton absorbs moisture, keeping the skin nice and dry • HCPC L8000 	90% Cotton 10% Spandex
 ★★★★ basic	Frances Hook & Eye Front Closure	2128 White 2128 Sand 2128 Black 2128 Light Blue/ Aqua*	XS (28/30); S (32/34); M (36/38); L (40/42); XL (44/46); 2XL (48/50) Cups: A/B; C/D; DD/DDD Hook and eye fasteners: 4 rows: XS (A/B; C/D); S (A/B); M (A/B) 5 rows: XS (DD/DDD); S (C/D, DD/F); M (C/D, DD/F); L (A/B, C/D) 6 rows: L (DD/DDD); XL (DD/DDD) 7 rows: 2XL (DD/DDD)	<ul style="list-style-type: none"> • Fit: Shallow/Average • Comfort bra with a very high cotton content • Cotton absorbs moisture, keeping the skin nice and dry • HCPC L8000 	90% Cotton 10% Spandex
CURASUPPORT ACCESSORIES					
 ★★★★ premium	Premium Priform	216 Beige	1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14	<ul style="list-style-type: none"> • Very soft fabric for temporary use after surgery, filled with light cotton padding for adapting the volume as desired • Soft cotton material on the back for optimal comfort • HCPC L8020 	Front: 86% Nylon 14% Spandex Back: 100% Cotton
 ★★★★ basic	Slightly Weighted Leisure Form	132N	3-14	<ul style="list-style-type: none"> • Polyurethane foam form is slightly weighted with Barium Sulfate (7727-43-7), a naturally occurring mineral in powder form • Ultra-soft removable, washable fabric cover helps maintain a clean environment • Ideal for wear while sleeping • HCPC L8020 	Weighted Foam: 30% Polyurethane, 70% Barium Sulfate (7727-43-7) Cover: 82% Nylon, 18% Spandex
 ★★★★ basic	Fiberfill Post- Surgical Form	2106 White	XS (28/30); S (32/34); M (36/38); L (40/42); XL (44); 2XL (46); 3XL (48); 4XL (50); 5XL (52) <i>Refers to bra band size</i>	<ul style="list-style-type: none"> • An ultra-comfortable symmetry solution for immediately after surgery • Easy to adjust form to the right fullness by adding or removing fiberfill; extra fiberfill included • One per package • HCPC L8020 	67% Cotton, 30% Polyester, 3% Spandex
 ★★★★ basic	Drain Pouch	2107 White	One size	<ul style="list-style-type: none"> • Repositionable • Attaches to garment securely with VELCRO® tab • Standard shape and sizes for use with Jackson-Pratt®, Hemovac® and other drain management systems 	95% Cotton 5% Spandex

See page 81 for sizing chart.
*while stock lasts



CURALYMPH COMFORT

Lymph care concept

The Amoena Lymph Care Concept is ideal for patients after breast cancer therapy with mild lymphatic disease in the thoracic / chest area. Our care concept combines products from Recovery Care, Breast Care Apparel and Breast Forms and Shapers. These product solutions complement each other perfectly and support the whole patient.

Movement for well-being

After breast cancer treatment, especially if edema (swelling) occurs due to radiation or lymph node removal, it is crucial to keep moving. The right amount of exercise is essential – not too little and not too much. Exercise not only stimulates the circulation but also promotes lymphatic drainage. Flowing movements are the core of our lymph care concept; they reflect the design of the products. With these products, we want to motivate our patients to stay in the flow. The new CuraLymph comfort products, unlike conventional tops and bras, have special features that support her well-being.

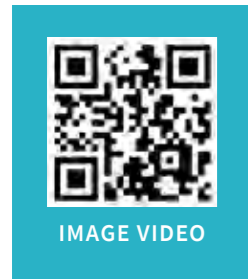
COLORS



Light Sand

FEATURES

- Wide, padded shoulder straps for a high level of comfort, relief of shoulders, avoids fabric cutting into the tissue so that lymph flow is not hindered
- Higher cut sides and back for more stability and coverage and a higher level of comfort
- Integrated pockets to hold breast forms and shapers in place



Overview

Image / Price Category	Product Name	Style / Color	Sizes	Features	Material
 ★★★ advanced	Liane Top	44812 Sand/ Light Sand	S (32-36 A; 32-34 B, 32 C) M (38-40 A, 36-38 B, 34-36 C, 32-34 D) L (42-44 A, 40-42 B, 38-40 C, 36-38 D, 34-36 DD) XL (44-46B, 42-44 C, 40-42 D, 38-40 DD) 2XL (46 C, 44-46 D, 42-46 DD) 3XL (Spring '23)	<ul style="list-style-type: none"> • High level of comfort for patients with light edema or who are at risk • Textured fabric designed to create a light massage effect • Hip length top ideal for physical activities or sleeping • HCPC L8000 	56% Nylon 36% Polyester 8% Spandex
 ★★★ premium	Linda Wire-Free	44811 Light Sand	S (32-36 A; 32-34 B, 32 C) M (38-40 A, 36-38 B, 34-36 C, 32-34 D) L (42-44 A, 40-42 B, 38-40 C, 36-38 D, 34-36 DD) XL (44-46B, 42-44 C, 40-42 D, 38-40 DD) 2XL (46 C, 44-46 D, 42-46 DD)	<ul style="list-style-type: none"> • Innovative bonding technology with integrated cup pockets • Flat seams prevent cutting into the skin and support lymphatic drainage; pockets hold breast forms and shapers in place • Innovative SensElast® 3D technology on the side panels: fabric details under the arm that, when the wearer moves, create a light massaging effect, like gentle lymphatic massage • Higher cut sides and back give more support and therefore a higher level of comfort • HCPC L8000 	67% Nylon 33% Spandex

See page 81 for sizing chart.

IMPORTANT TO KNOW!



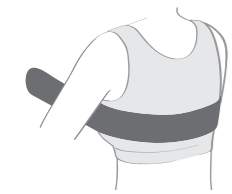
SensElast® is an innovative 3D technology that joins materials together without seams. A wide range of effects can be achieved, from seamless finishes to textured surfaces.

MEASURING TIPS

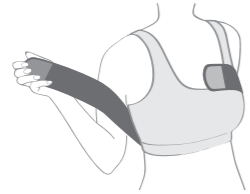
CuraSupport Compression

Only the underbust measurement is required to determine which size is required for our compression bras. There is no need to measure the chest circumference with our universal cup sizes, which stretch to fit every size because of their flexible material.

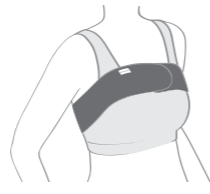
Compression Belt



The Amoena compression belt is positioned at the back so that it sits at the same height as a bra.



The belt sits over the cleavage at the front.



The Amoena compression belt is properly in place if the Amoena logo can be clearly seen on the upper right edge.

Anatomical Compression Belt



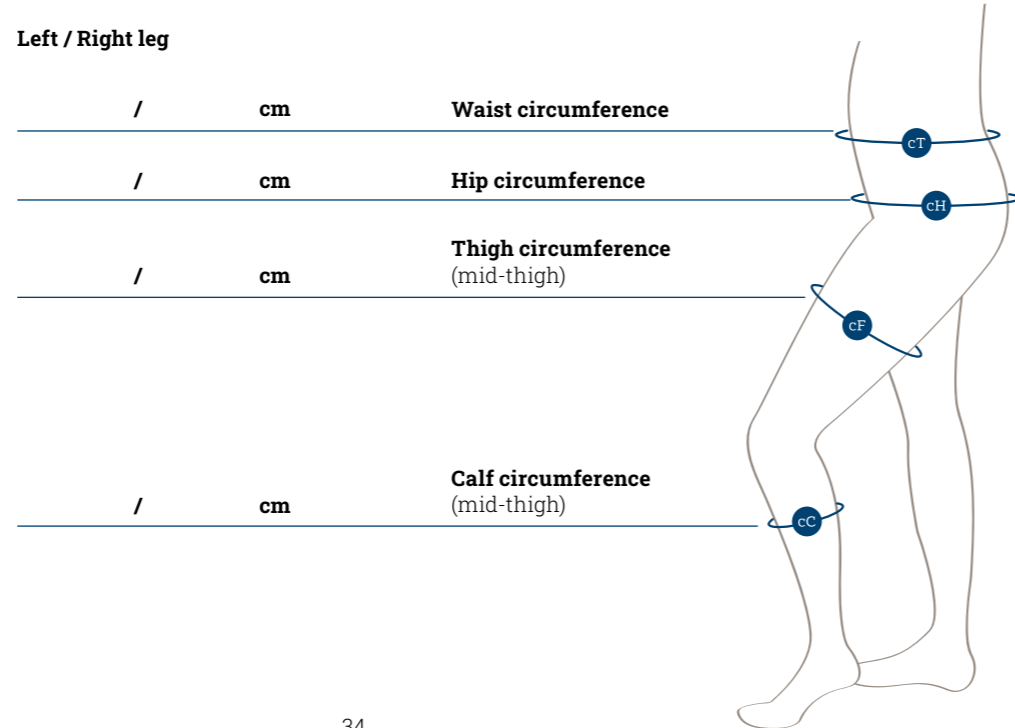
Size	cm / in	
	Underbust	
30	63-67	24¾-26½
32	68-72	26¾-28½
34	73-77	28¾-30½
36	78-82	30¾-32½
38	83-87	32¾-34½
40	88-92	34¾-36½
42	93-97	36¾-38½
44	98-102	38¾-40½
46	103-107	40¾-42½
48	108-112	42¾-44½
50	113-117	44¾-46½
52	118-122	46¾-48½
54	123-127	48¾-50

CuraSupport Comfort and CuraLymph Comfort

For sizing, see page 81 (lingerie sizing chart)

CuraScar Garments

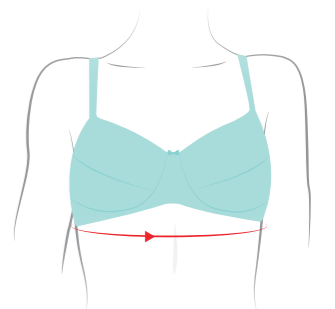
- Ask the patient to undress. She can keep her underwear on if it makes her more comfortable.
- Ask the patient to stand up straight, avoid tensing her abdomen, and breathe normally.
- Make sure the measuring tape is in a horizontal position. The tape must not twist or slip.
- When measuring, make sure the measuring tape isn't too tight or too loose against the skin.
- Write down all the measurements you have taken and measure again.



SIZE CHART

CuraSupport Compression (seamless)

Size	cm / in	
	Underbust circumference	
32/34	68-77 / 27-30	
36/38	78-87 / 31-34	
40/42	88-97 / 35-38	
44/46	98-107 / 39-42	
48/50	108-117 / 43-46	
52/54	118-127 / 47-56	



CuraSupport Comfort and CuraLymph Comfort

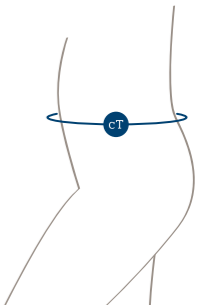
For sizing, see page 88 (lingerie size chart)

CuraSupport Garments

Belly Bandage

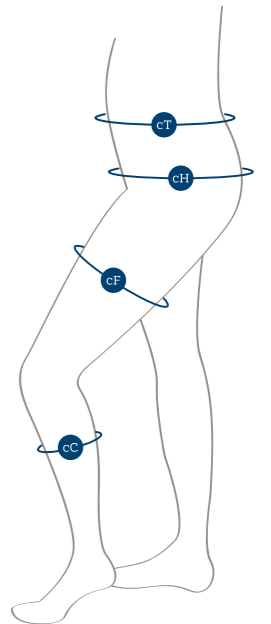
Size	cm / in	
	cT	
S/M	63-76 / 24.75-30	
L/XL	77-94 / 30.5-37	
2XL/3XL	95-112 / 37.25-44	

Height of compression Belly Bandage: 24 cm / 9.25 inch



Panty

Size	cm / in	
	cT	cH
XS	61-66 / 24-26	86-91 / 34-36
S	66-71 / 26-28	91-97 / 36-38
M	71-76 / 28-30	97-102 / 38-40
L	76-81 / 30-32	102-107 / 40-42
XL	81-89 / 32-35	107-114 / 42-45
2XL	89-99 / 35-39	114-124 / 45-49



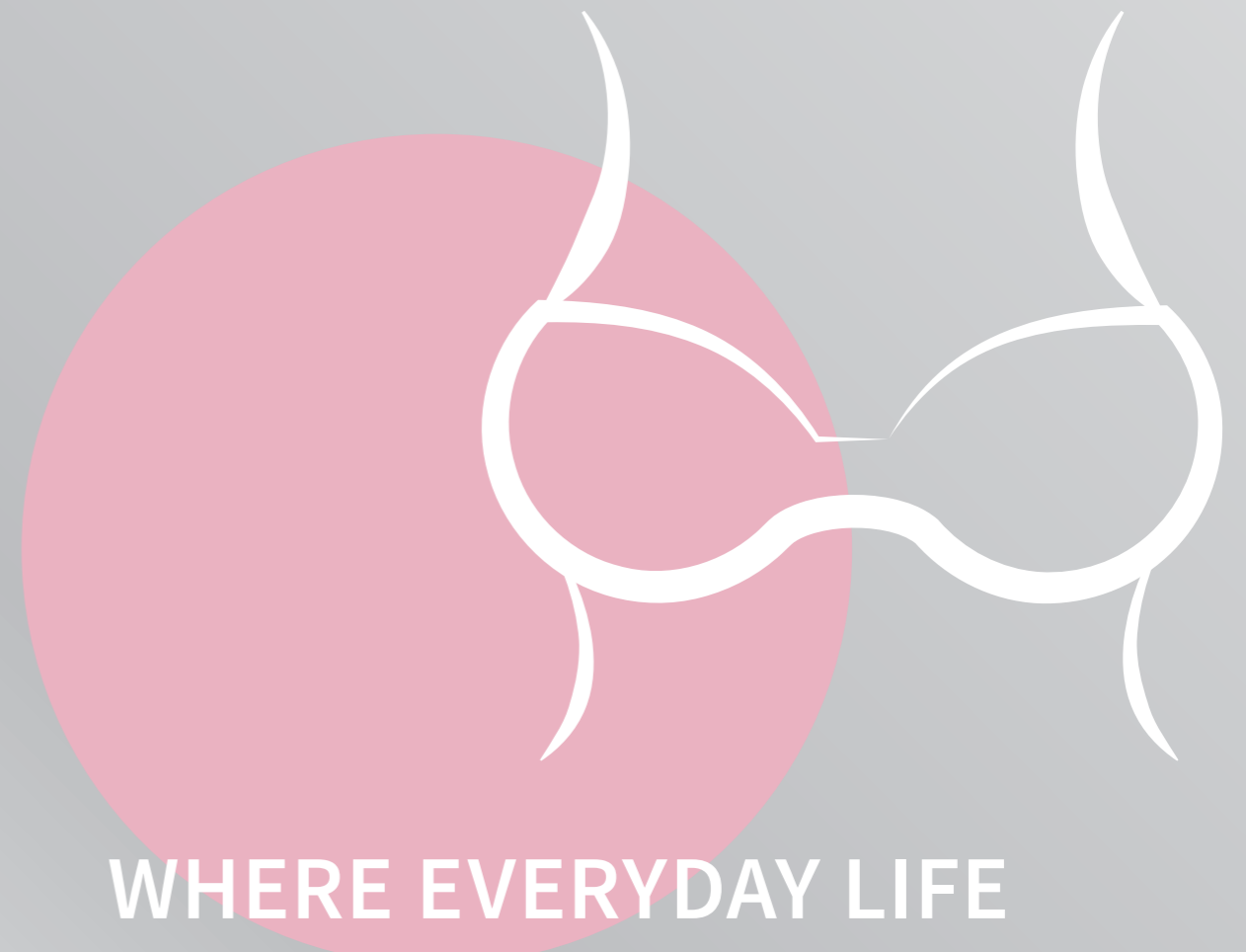
Bermuda

Size	cm / in			
	cT	cH	cF	cC
XS	61-66 / 24-26	86-91 / 34-36	48-51 / 18.75-20	26-29 / 10.25-11.5
S	66-71 / 26-28	91-97 / 36-38	51-54 / 20-21.25	29-32 / 11.5-12.75
M	71-76 / 28-30	97-102 / 38-40	54-57 / 21.25-22.5	32-35 / 12.75-13.75
L	76-81 / 30-32	102-107 / 40-42	57-60 / 22.5-23.75	35-38 / 13.75-15
XL	81-89 / 32-35	107-114 / 42-45	60-65 / 23.75-25	38-41 / 15-16.25
2XL	89-99 / 35-39	114-124 / 45-49	65-70 / 25.5-27.75	41-44 / 16.25-17.5



BREAST CARE APPAREL 36




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**WHERE EVERYDAY LIFE
CONTINUES**

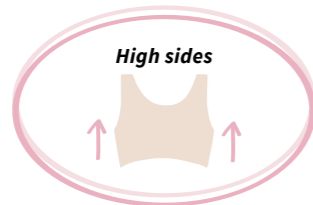
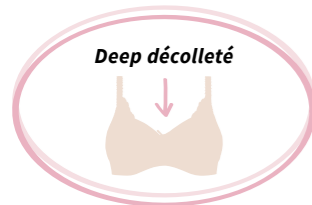
HIGHLIGHTS – LINGERIE

NEW MOCHA shade brings a new core skin tone color to the collection

Image	Product Name	Style / Color	Feature	Advantage
	Isadora Wire-Free	44855 Mocha	New core color: Mocha	A style she is familiar with in a new shade
			Cup construction with lateral support specially developed for larger sizes	The right bra for a variety of sizes, including women with larger cup/ band sizing
	Mara Padded Wire-Free	44864 Mocha 44865 Black	New core color: Mocha	A style she is familiar with in a new shade
			Perfect T-shirt Bra	For a light, symmetrical silhouette that will appear invisible under clothing
	Valletta Anniversary Top	44873 Mocha	A new anniversary color for our popular Valletta Top	A style she is familiar with in a new shade
			NEW: Size extension up to 26 in all Valletta colors	A great option for women who find traditional bras uncomfortable, particularly in larger sizes
			NEW: Soft, wider underbust band in larger sizes	Provides better support
			NEW: Longer torso length	Figure-flattering top




NEW color, familiar fit – more color additions to our bestsellers

Image	Product Name	Style / Color	Feature	Advantage
	Nancy Wire-Free	44870 Black	New core color: Black	A style she is familiar with in a new color
			Cup construction especially for large sizes	The right bra for a variety of sizes, including women with larger cup/ band sizing
	Karolina group	44856 Sand 44857 Sand 44858 Sand 44859 Sand 44763 Black/Sand 44764 Black/Sand 44765 Black/Sand 44766 Black/Sand	Cut and sewn bras carefully designed with three-part constructed cups	A familiar and supportive style group in a new color



HIGHLIGHTS – LINGERIE

NEW styles

Image	Product Name	Style / Color	Feature	Advantage
	Jolie Wire-Free Sports Bra	44872 Black/Grey	Modern sports bra with high level of support	Suitable for intense, active sports
			Innovative material with special technology: ultra breathable structured fabric	Helps the skin stay comfortably cool
			Pockets made of structured, breathable and temperature-regulating material	Comfortable against the skin
			Higher side and back coverage, wide underbust band, and soft padded back closure	More pleasant and supportive to wear
			Wider padded front straps	May help relieve tension on the shoulders or upper back
			Adjustable, elastic back straps with racerback option	Individually adjustable for different movements and a variety of sports
	Alina Padded Wire-Free	44850 Light Rose/Grey	New padded version of a popular lace bra style, with a lower neckline	Specially developed for Balance shapers and the 3E breast form shape
			Thinly padded cups	Hide unevenness and skin irritation
	Aylin Wire-Free	44851 Blush 44852 Black	Special manufacturing technology without seams or closures	Provides the ultimate wearing comfort
			Based on our popular Amy Wire-Free Bra	Similar fit, with additional long adjustable, elastic back straps
			Made of breathable, temperature-regulating material	Comfortable against the skin
			Wide, length-adjustable, elastic back straps	May help relieve tension on the shoulders or upper back

Size Extension





Image	Product Name	Style / Color	Availability	Feature	Advantage
	Amy Wire-Free	44310 Blush (formerly Rose Nude) 44311 Black	January 2023		
	Gloria Wire-Free Front Closure Sports Bra (formerly Zipper Bra Medium Support)	44070 Black	December 2022	Size extension up to 2XL	The right bra for a variety of sizes, including women with larger breasts/wider band sizing (circumference)

PHASE-OUTS LINGERIE

New: alternative color
Black for Mara SBP
and Nancy SB.

Image / Price Category	Product Name	Style / Color	Sizes / Hooks	Fit / Features	Icons / Material
 ★★★ premium	Amanda Wire-Free	44536 White*	34-48 A, B, C, D, DD, DDD; 36-46 G 2 rows: 34-38 A; 34-36 B; 34 C 3 rows: 40-48 A; 38-48 B; 36-46 C; 34-44 D; 34-42 DD; 34-40 DDD; 36-38 G 4 rows: 48 C; 46-48 D; 44-48 DD; 42-48 DDD; 40-46 G	<ul style="list-style-type: none"> Fit: Average/Full 3-part cup construction specially developed for larger sizes Lightly padded comfort front straps for maximum comfort 	 2 4 73% Nylon 17% Spandex 5% Polyester 5% Polyurethane
 ★★★ premium	Amanda Wire-Free Bustier	44537 White*	34-42 A, B, C, D 2 rows: 34-38 A; 34-36 B; 34 C 3 rows: 40-42 A; 38-42 B; 36-42 C; 34-42 D	<ul style="list-style-type: none"> Fit: Shallow/Average Lower cut for women who wear shapers 	 2 4 78% Nylon 19% Spandex 3% Polyester
 ★★★ premium	Amanda Underwire	44538 White*	34-48 A, B, C, D, DD, DDD; 36-46 G 2 rows: 34-38 A; 34-36 B; 34 C 3 rows: 40-48 A; 38-48 B; 36-46 C; 34-44 D; 34-42 DD; 34-40 DDD; 36-38 G 4 rows: 48 C; 46-48 D; 44-48 DD; 42-48 DDD; 40-46 G	<ul style="list-style-type: none"> Fit: Average/Full 3-part cup construction provides optimal support even for larger sizes 	 2 4 73% Nylon 20% Spandex 7% Polyester
 ★★★ basic	Nancy Wire-Free	44024 Dark Grey* 44417 Dark Blue*	32-44 B; 34-52 C, D; 34-50 DD, DDD, G 2 rows: 32-36 B; 34 C 3 rows: 38-42 B; 36-40 C; 34-38 D; 34-36 DD; 34 DDD 4 rows: 44 B; 42-52 C; 40-52 D; 38-50 DD; 36-50 DDD; 34-50 G	<ul style="list-style-type: none"> Fit: Average/Full Pockets made from breathable, temperature-balancing COOLMAX® material 	 2 6 38% Polyester 31% Nylon 22% Polyester (COOLMAX®) 9% Spandex
 ★★★ advanced	Magdalena Wire-Free	2463 Sand*	34-48 B, C, D, DD, DDD 4 rows: 34-42 B; 34-40 C; 34-38 D; 34-36 DD; 34 DDD 5 rows: 44-48 B; 42-48 C; 40-48 D; 38-48 DD; 36-48 DDD	<ul style="list-style-type: none"> Fit: Average /Full Special bonding manufacturing technology without seams for optimal comfort High-cut back section covers any unevenness Pre-formed pockets made from breathable, temperature-regulating microfibre material 	 1 4 54% Nylon 24% Spandex 22% Polyester
 ★★★ basic	Mara Padded	44416 Dark Blue* 44023 Dark Grey*	32-46 AA, A, B, C, D; 32-44 DD, DDD; 34-42 G 2 rows: 32-40 AA; 32-38 A; 32-36 B; 32-34 C; 32 D 3 rows: 42-46 AA; 40-46 B; 36-46 C; 34-46 D; 32-44 DD, DDD; 34-42 G	<ul style="list-style-type: none"> Fit: Average/Full Molded pockets made from breathable, temperature-regulating COOLMAX® material 	 1 6 83% Nylon 11% Spandex 6% Polyester (COOLMAX®)
 ★★★ basic	Ruth Wire-Free	2873 White*	32-46 AA, A, B; 32-44 C; 32-42 D, DD; 32-40 DDD 2 rows: 32-46 AA; 32-44 A; 32-42 B; 32-40 C; 32-38 D 3 rows: 46 A; 44-46 B; 42-44 C; 40-42 D; 32-42 DD; 32-40 DDD	<ul style="list-style-type: none"> Fit: Shallow/Average High ultra-soft cotton component ideal for sensitive skin (including pockets) 	 2 5 100% Cotton

*while stock lasts

Image / Price Category	Product Name	Style / Color	Sizes / Hooks	Fit / Features	Icons / Material
 ★★★ advanced	Power Sports Bra	1152 Black/ Grey*	32-42 AA, A, B, C, D, DD 3 rows: 32-42 AA, A, B, C, D, DD	<ul style="list-style-type: none"> Fit: Average Seamless pre-formed cups and pockets Cups designed to provide additional lateral support Breathable mesh inserts on the front and back for better moisture regulation Pre-formed pockets 	 1 6 84% Nylon 16% Spandex
 ★★★ advanced	Valletta Tall	71512 White* 71426 Black*	6-24	<ul style="list-style-type: none"> Longer version of our Valletta Top Made with ultra-soft Modal (TENCEL™ – Modal x Micro) material for extra wearing comfort during the day and night 	 90% Modal 10% Spandex

*while stock lasts

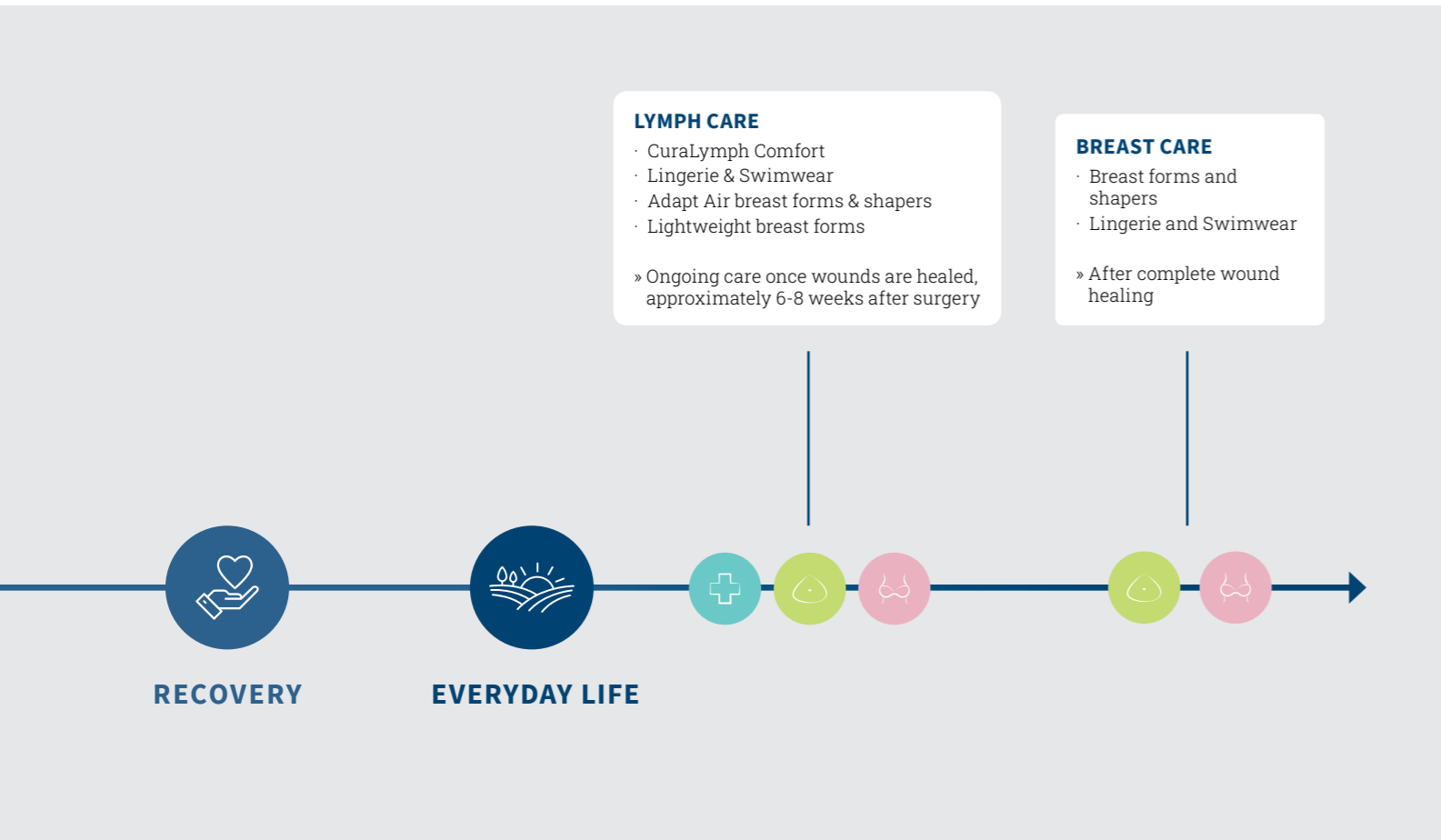
Size range adjustments

Product Name	Previous Size Range (2022)	NEW Size Range (2023)	Availability
Valletta Top	6-24	6-26 NOW UP TO SIZE 26!	February 2023 Sand (formerly Nude) and Charcoal Melange March 2023 Mocha and Black April 2023 White
Isabel Wire-Free	32-38 AA; 34-42 A; 34-44 B, C; 34-42 D, DD	34-44 AA, A; 34-46 B, C; 34-42 D, DD	May/June 2023 Black, White (Candlelight sizes remain the same) Phased out sizes available while stock lasts.
Nora Wire-Free	34-44 A, B, C, D	36-46 A, B, C, D	September/October 2023 All colors Phased out sizes available while stock lasts.
Lara Padded Wire-Free	34-40 AA; 32-44 A, B, C, D, DD	32-44 AA, A, B, C; 34-44 D, DD	May/June 2023 All colors Phased out sizes available while stock lasts.
Lara Satin Padded Wire-Free	32-44 AA, A, B, C, D, DD	34-44 AA, A, B, C, D, DD	May/June 2023 Sand (formerly Nude) September/October 2023 Black Phased out sizes available while stock lasts.

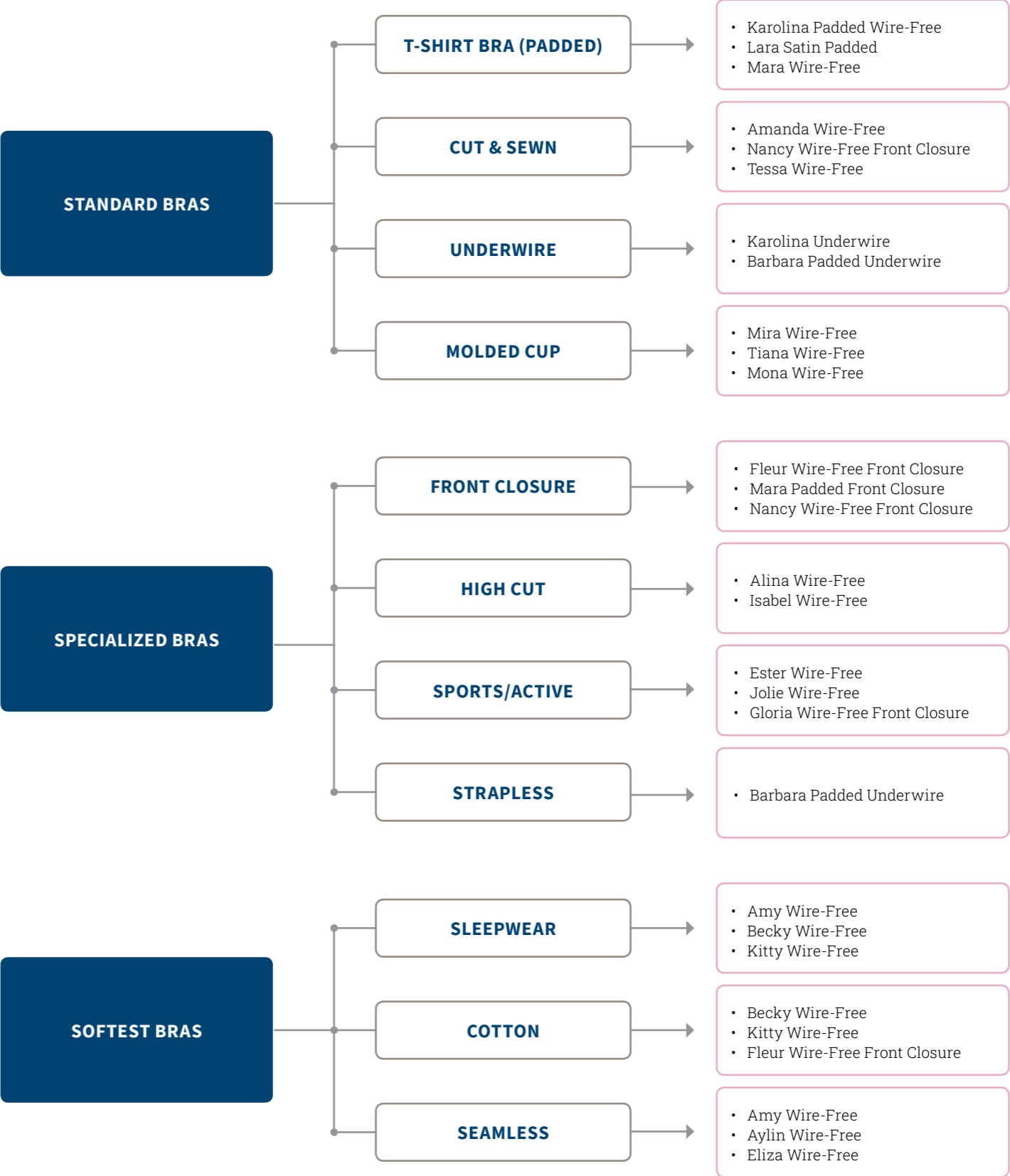
BREAST CARE APPAREL

Our special garments are tailored to the individual needs of women who have had breast surgery. After breast surgery, a bra becomes more than just a piece of clothing – it becomes an active part of a woman’s personal healthcare routine. Along with providing optimal comfort, all of our products feature integrated invisible pockets on the inside. As essential accessories for breast forms, they are billable to most insurance with a prescription.

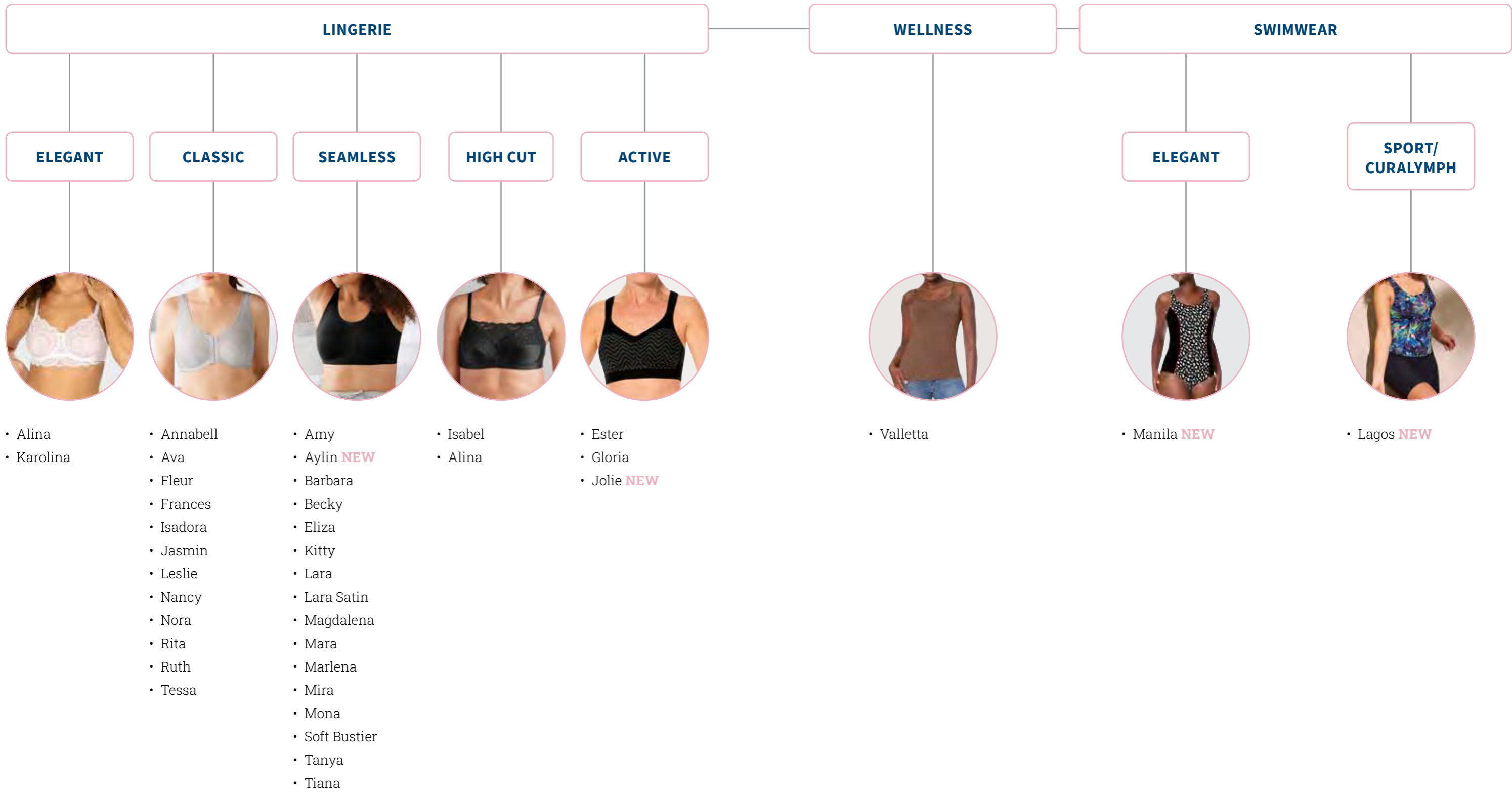
We use innovative materials and processing techniques in order to create a perfect look. We combine function and style, while ensuring a perfect fit in accordance with the highest quality standards.



BREAST CARE APPAREL CARE CONCEPT



BREAST CARE APPAREL OVERVIEW



INDEX – BREAST CARE APPAREL

SIZE FINDER Available in over 70 different sizes

Product Name	Page	Product Line	Features					Sizes								Price Category
			Seamless Cups	Padded Cups	Removable Cup	Front Closure	High Cotton Content	AA	A	B	C	D	DD	DDD	G	
LINGERIE																
Alina Wire-Free	55	Elegant							34-42	34-42	34-42	34-42				Premium
Alina Padded NEW	55	Elegant		✓					34-42	34-42	34-42	34-42				Premium
Alina Panty	55	Elegant						6-16								Premium
Amanda Underwire*	55	Elegant						34-48	34-48	34-48	34-48	34-48	34-48	36-46		Premium
Amanda Wire-Free*	55	Elegant						34-48	34-48	34-48	34-48	34-48	34-48	36-46		Premium
Amanda Wire-Free Bustier*	55	Elegant						34-42	34-42	34-42	34-42	34-42				Premium
Amy Wire-Free	65	Seamless	✓		✓			S, M, L, XL, 2XL								Basic
Annabell Wire-Free*	59	Classic					34-38	34-40	34-40	34-40	34-40					Basic
Aylin Wire-Free NEW	65	Seamless	✓		✓			S, M, L, XL, 2XL								Basic
Ava Wire-Free	59	Classic		✓ Fiberfill					34-52	34-52	36-46	36-46				Advanced
Barbara Padded Underwire	65	Seamless	✓	✓				32-40	32-40	32-40	32-38					Advanced
Becky Wire-Free	65	Seamless	✓		✓		✓	S, M, L, XL, 2XL								Basic
Eliza Wire-Free	65	Seamless	✓		✓			S, M, L, XL, 2XL								Basic
Ester Wire-Free Front Closure	73	Active				✓		34-44	34-44	34-44	34-44	36-42				Advanced
Fleur Wire-Free Front Closure	59	Classic				✓	✓	XS, S, M, L, XL, 2XL: Cup: A/B, C/D, DD/DDD								Basic
Frances Wire-Free Front Closure	59	Classic				✓	✓	XS, S, M, L, XL, 2XL: Cup: A/B, C/D, DD/DDD								Basic
Gloria Wire-Free Front Closure	73	Active				✓		S, M, L, XL, 2XL								Advanced
Isabel Wire-Free	71	High cut				✓	34-44 NEW	34-44 NEW	34-46 NEW	34-46 NEW	34-42 NEW	34-42 NEW				Basic
Isadora Wire-Free	59	Classic						34-50	32-48	32-48	32-48	32-44	32-44	32-44		Advanced
Jasmin Wire-Free	61	Classic					32-40	32-40	32-40	34-40						Advanced
Jolie Wire-Free NEW	73	Active	✓				32-42	32-42	32-42	32-42	32-42	32-42				Advanced
Karolina Wire-Free	56	Elegant						32-42	32-42	32-42	32-42	32-42	32-42			Premium
Karolina Padded	56	Elegant		✓				32-42	32-42	32-42	32-42	32-42	32-42			Premium
Karolina Underwire	56	Elegant						32-42	32-42	32-42	32-42	32-42	32-42			Premium
Karolina Panty	56	Elegant						6-16								Premium
Kitty Wire-Free	65	Seamless	✓		✓		✓	S, M, L, XL, 2XL								Basic
Kitty Top	67	Seamless	✓		✓		✓	S, M, L, XL, 2XL								Advanced
Lara Padded	67	Seamless	✓	✓			32-44 NEW	32-44 NEW	32-44 NEW	32-44 NEW	34-44 NEW	34-44 NEW				Advanced
Lara Cotton Padded*	67	Seamless	✓				34-40	32-44	32-44	32-44	32-44	32-44				Advanced
Lara Satin Padded	67	Seamless	✓	✓			34-44 NEW	34-44 NEW	34-44 NEW	34-44 NEW	34-44 NEW	34-44 NEW				Advanced
Lee Wire-Free*	67	Seamless		✓				34-42	34-42	34-42	34-42	34-40				Advanced
Leslie Wire-Free	61	Classic						34-54	34-54	34-54	34-54	34-54	34-52	34-50		Premium
Magdalena Wire-Free*	67	Seamless	✓						34-48	34-48	34-48	34-48	34-48	34-48		Premium
Mara Padded	67	Seamless	✓	✓			32-46	32-46	32-46	32-46	32-46	32-44	32-44	34-42		Basic
Mara Padded Front Closure	69	Seamless	✓	✓		✓	32-46	32-46	32-46	32-46	32-46	32-44	32-44	34-42		Basic
Marlena Wire-Free	69	Seamless	✓					34-42	34-42	34-42	32-42	32-42				Advanced
Mira Wire-Free	69	Seamless	✓				32-42	32-42	32-42	34-40	34-40	34-38				Advanced
Mona Wire-Free	69	Seamless	✓				32-42	32-42	32-42	34-40	34-40	34-38				Advanced
Nancy Wire-Free	61	Classic							32-44	34-52	34-52	34-50	34-50	34-50		Basic
Nancy Wire-Free Front Closure	61	Classic				✓			32-44	34-52	34-52	34-50	34-50	34-50		Basic
Nora Wire-Free	61	Classic					✓	34-44	34-44	34-44	34-44					Advanced
Rita Wire-Free	62	Classic						34-44	34-44	34-44	34-46	36-46				Basic
Ruth Wire-Free	62	Classic					32-46	32-46	32-46	32-44	32-42	32-42	32-40			Basic
Soft Bustier	69	Seamless	✓					S, M, L, XL								Basic
Tanya Wire-Free	69	Seamless	✓				✓	32-42	32-42	32-42	32-42					Basic
Tessa Wire-Free	62	Classic						32-46	32-46	32-46	32-46	32-46	32-46			Basic
Tiana Wire-Free	69	Seamless	✓					32-46	32-46	32-46	32-46	32-46	32-46			Advanced

*while stock lasts

INDEX – BREAST CARE APPAREL

SIZE FINDER Available in over 70 different sizes

Product Name	Page	Product Line	Features					Sizes							Price Category	
			Seamless Cups	Padded Cups	Removable Cup	Front Closure	High Cotton Content	AA	A	B	C	D	DD	DDD		G
WELLNESS																
Valletta Top	75	Wellness						6-26 NEW							Advanced	
SWIMWEAR																
Manila High Neck One-Piece NEW	77	Elegant								8-22	8-22	8-22				Advanced
Manila Full Bodice NEW	77	Elegant								8-26	8-26	8-26	8-26			Advanced
Manila Sarong NEW	77	Elegant								8-22	8-22	8-22				Advanced
Manila Blouson NEW	77	Elegant								8-22	8-22	8-22				Advanced
Manila High Neck Wire-Free Bikini Top NEW	77	Elegant							6-16	6-16	6-16					Advanced
Manila High Waist Panty NEW	77	Elegant						6-22							Advanced	
LYMPH CARE																
Leslie Wire-Free NEW	61	Classic							34-54	34-54	34-54	34-54	34-54	34-52	34-50	Advanced
Lagos Tankini NEW	79	Active								8-26	8-26	8-26	8-26			Advanced
Lagos Swim Bermuda NEW	79	Active						8-26							Advanced	

EXCLUSIVES

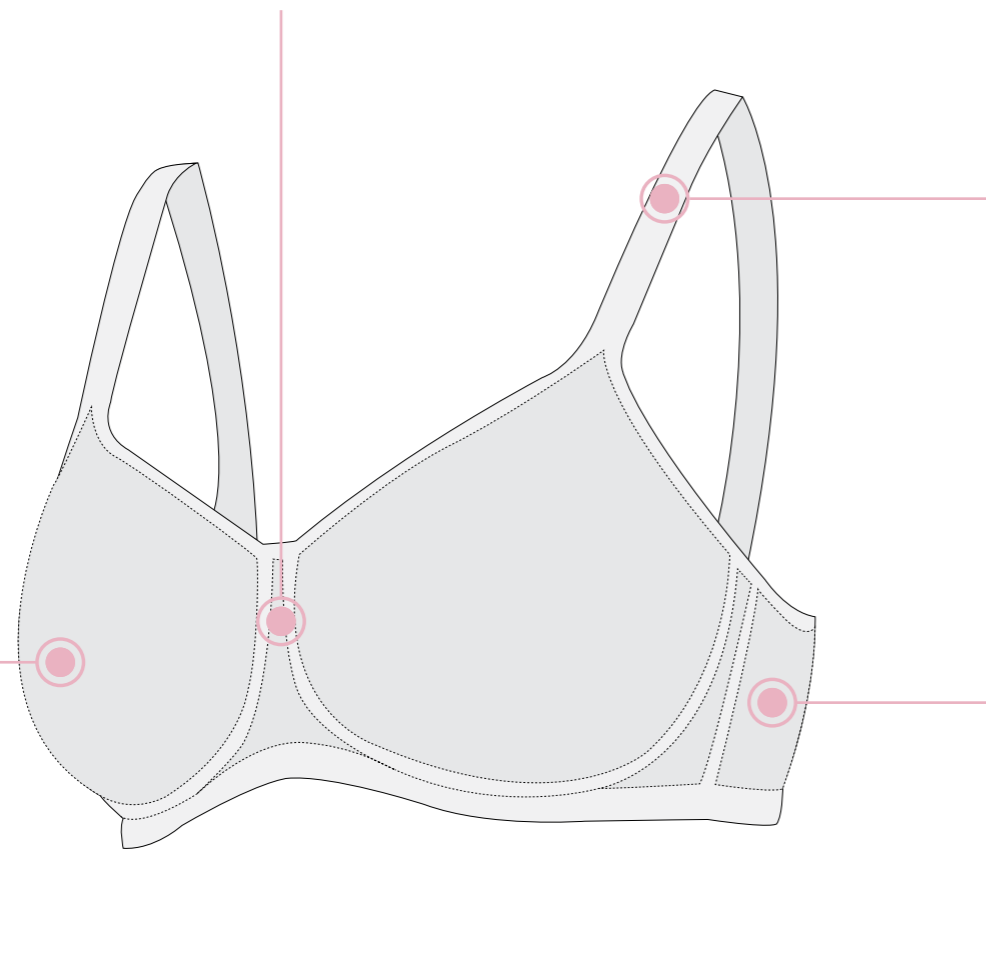
AMOENA SPECIAL FEATURES

Soft, adjustable closures

- Increased coverage for larger sizes
- Lightly padded hook and eye fasteners for more comfort
- Front-closure designs for women with restricted mobility in the shoulder area

Comfortable, adjustable straps

- Supports breast forms and relieves pressure on the shoulders and neck
- Individually adjustable; straps become wider with increasing size



Cups provide the perfect fit with invisible pockets on both sides

- Pockets/cups fit perfectly with Amoena breast forms and shapers, helping to conceal any unevenness
- Pockets made from high-quality materials with numerous features for maximum comfort
- Elastic edges along the décolleté for additional security

High cut side panels and supportive, anatomically shaped underbust band

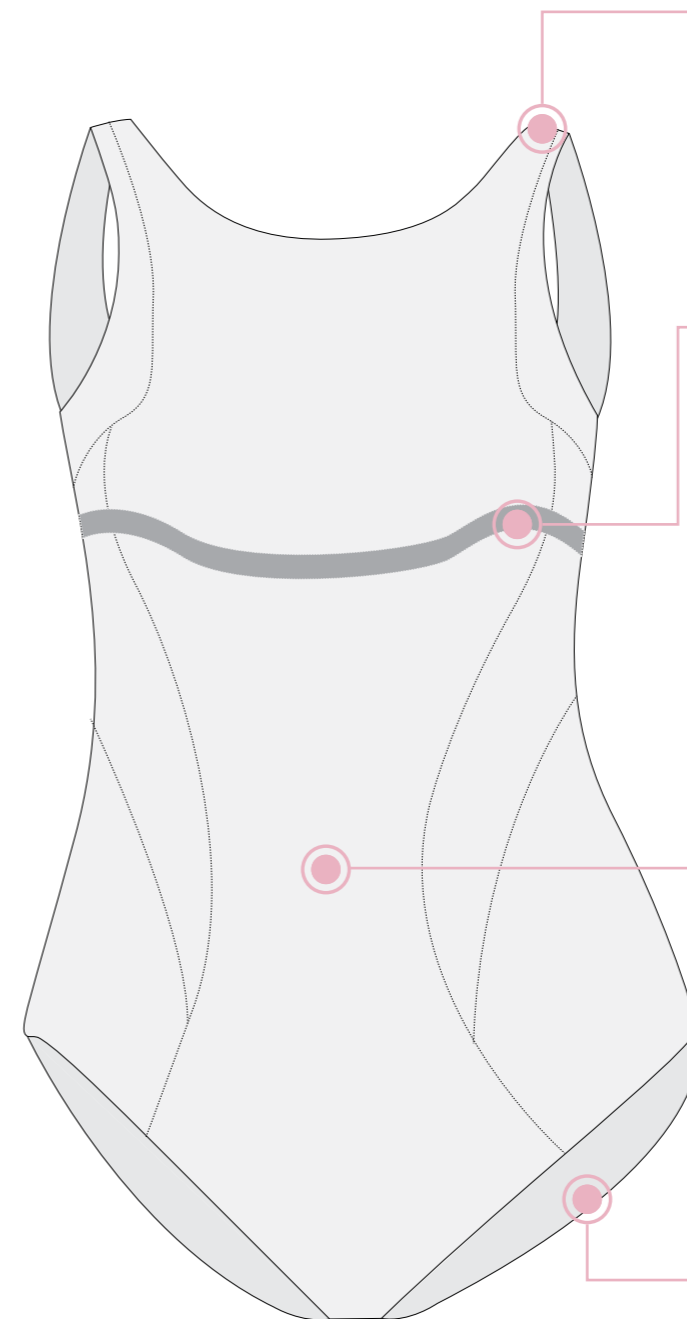
- Highly secure, very soft, optimal comfort
- Covers any visible skin irritation, scars or unevenness
- Most designs have a wider underbust band to ensure breast forms and shapers remain securely in place
- Certain designs have built-in support on sides (lightly padded or include flexible wiring) for additional lateral support

Comfortable, adjustable straps

- Supports breast forms and provides relief for the shoulders and neck
- Individually adjustable and increase in width for larger sizes

Specially integrated structures

- Integrated lightly padded cups hide unevenness; invisible, interior pockets on both sides
- Features the Amoena Wave Seam, a special curved lateral seam on the underband that supports Amoena breast forms, shapers and Aqua Wave breast forms
- The pocket has a side opening to prevent forms or shapers from falling out when swimming



High-quality, functional materials

- Stretchy material that doesn't become see-through, even when wet
- Recycled materials as part of our commitment to sustainability
- Technical materials with high UV protection (min. LSF 30+) chlorine-resistant, Xtra Life™ LYCRA®

Various types of fit for neckline, back and legs

- Subtle, flattering cuts suitable for all ages and figures
- Selection of different shaping effects: low, medium, and high
- Adjustable décolleté on some styles for an individual look
- Additional material along the closure to adjust the underbust width of bikini tops



MATERIALS

Our special bras and swimwear are made with only the highest quality materials.



OEKO-TEX®

- Standard 100 by OEKO-TEX® is one of the world's best known labels for textiles tested for harmful substances
- The OEKO-TEX® testing institute provides globally standardized certification of the safety of textile products in terms of human health
- Products that pass this test are permitted to bear the label "STANDARD 100 by OEKO-TEX® – Tested for harmful substances".



Organic Cotton

- Cotton constitutes around 50% of all textile fibers for clothing worldwide
- It requires up to 91% less water
- Controlled ecological cultivation without the use of chemical or synthetic fertilizers or pesticides



TENCEL™

- TENCEL™ is made from wood grown under controlled, sustainable forestry conditions
- It is made through an innovative, closed manufacturing process
- TENCEL™ fibers are very soft and breathable



Bamboo

- Bamboo is an amazing renewable resource
- It is an environmentally friendly material thanks to its lower water consumption, fast regrowth and pesticide-free cultivation



LYCRA® Xtra Life™

- Elastic fibers ensure a long-lasting fit and shape retention
- It is up to 10 times more resistant to the harmful effects of sun lotion, oil, heat and chlorine than unprotected Spandex



COOLMAX®

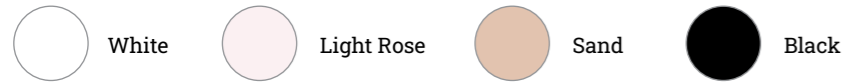
- Quick-drying COOLMAX® technology wicks moisture away from the body
- This special polyester allows the skin to breath offering a more comfortable feel
- Ensures a long-lasting fit and shape retention

ELEGANT

This feminine lingerie adorned with pretty lace, looks great and is comfortable too.



COLORS



FEATURES

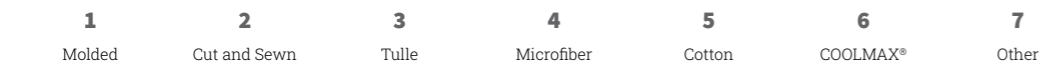
- Eye-catching styles featuring plenty of lace
- Customizable styles that can be personalized
- Comfortable and adjustable with elastic straps
- Lightly padded hook and eye fastening for additional comfort
- Wide range of sizes up to 46 G



BRA FEATURES



POCKET FEATURES



Overview



Sizing charts see page 81.

Image / Price category	Product name	Style / Color	Sizes / Hooks	Fit / Features	Icons / Material
 *** premium	Alina Wire-Free	44509 Light Rose/Grey	34-42 A, B, C, D 2 rows: 34-42 A; 34-40 B; 34-38 C; 34-36 D 3 rows: 42 B; 40-42 C; 38-42 D	<ul style="list-style-type: none"> • Fit: Average • Adjustable for two wearing options: higher cut to conceal any skin irritation and scarring, or lower cut for a more open décolleté 	 82% Nylon 12% Spandex 6% Polyester
 *** premium	Alina Padded NEW	44850 Light Rose/Grey	34-42 A, B, C, D 2 rows: 34-42 A; 34-40 B; 34-38 C; 34-36 D 3 rows: 42 B; 40-42 C; 38-42 D	<ul style="list-style-type: none"> • Shallow/Average • Deep décolleté ideal for our shapers and breast form 3E • Thinly padded cups hide unevenness and skin irritations 	 56% Nylon 25% Polyurethane 10% Polyester 9% Spandex
 *** premium	Alina Panty	44512 Light Rose/Grey	6-16	<ul style="list-style-type: none"> • No visible lines under clothing due to soft, flat hems around the leg • Comfortable, soft gusset area lined with cotton 	 69% Nylon 12% Spandex 10% Cotton 9% Polyester
 *** premium	Amanda Wire-Free	44536 White*	34-48 A, B, C, D, DD, DDD; 36-46 G 2 rows: 34-38 A; 34-36 B; 34 C 3 rows: 40-48 A; 38-48 B; 36-46 C; 34-44 D; 34-42 DD; 34-40 DDD; 36-38 G 4 rows: 48 C; 46-48 D; 44-48 DD; 42-48 DDD; 40-46 G	<ul style="list-style-type: none"> • Fit: Average/Full • 3-part cup construction specially developed for larger sizes • Lightly padded comfort front straps for maximum comfort 	 73% Nylon 17% Spandex 5% Polyester 5% Polyurethane
 *** premium	Amanda Wire-Free Bustier	44537 White*	34-42 A, B, C, D 2 rows: 34-38 A; 34-36 B; 34 C 3 rows: 40-42 A; 38-42 B; 36-42 C; 34-42 D	<ul style="list-style-type: none"> • Fit: Shallow/Average • Lower cut for women who wear shapers • Bralette styling 	 78% Nylon 19% Spandex 3% Polyester
 *** premium	Amanda Underwire	44538 White*	34-48 A, B, C, D, DD, DDD; 36-46 G 2 rows: 34-38 A; 34-36 B; 34 C 3 rows: 40-48 A; 38-48 B; 36-46 C; 34-44 D; 34-42 DD; 34-40 DDD; 36-38 G 4 rows: 48 C; 46-48 D; 44-48 DD; 42-48 DDD; 40-46 G	<ul style="list-style-type: none"> • Fit: Average/Full • Three-part cup construction provides optimal support even for larger sizes 	 73% Nylon 20% Spandex 7% Polyester

Find all our latest range of colors in our seasonal collections. Product colors may vary slightly from the those shown in the photos. *while stock lasts

Overview

Sizing charts
see page 81.

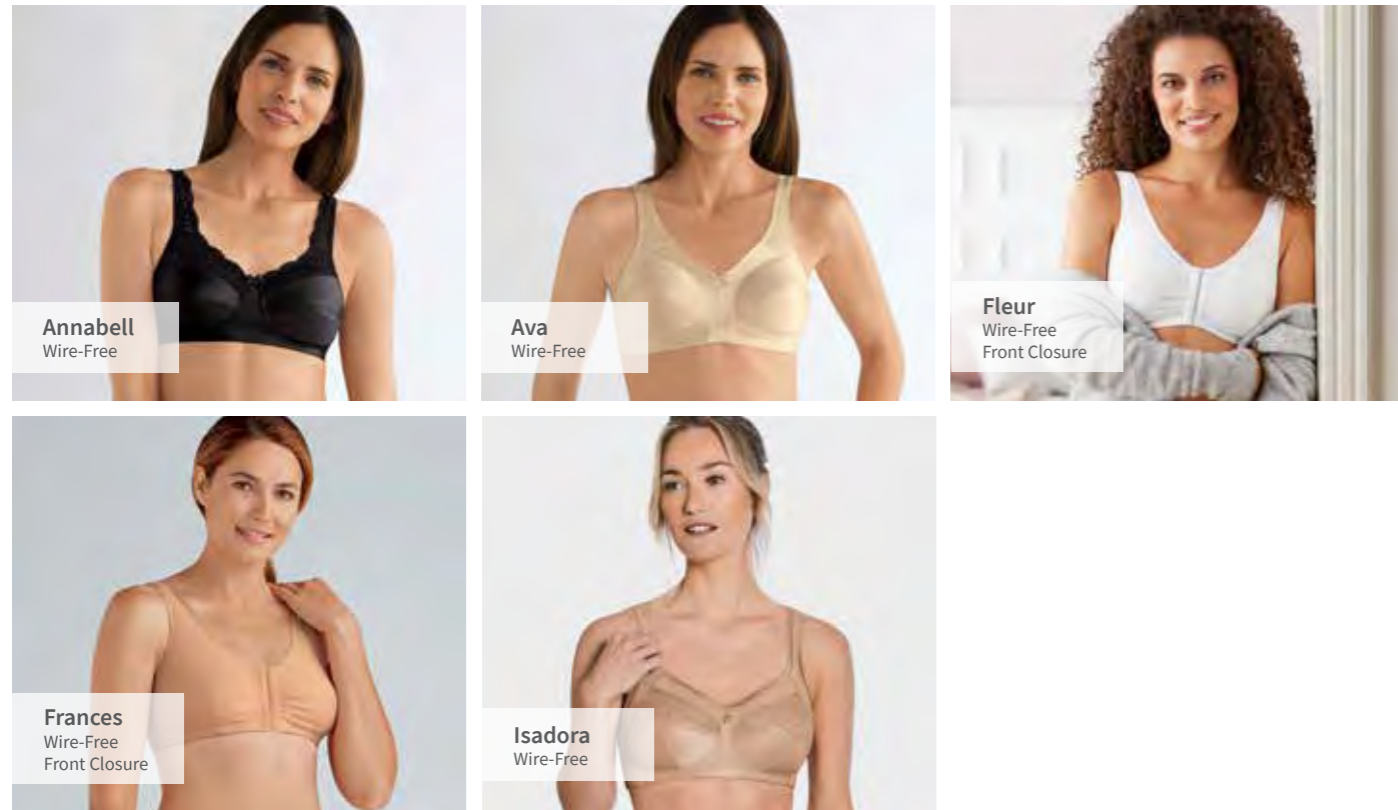
Image Price category	Product name	Style / Color	Sizes / Hooks	Features	Icons / Material
 *** premium	Karolina Wire-Free	44505 White/Sand 44763 Black/Sand 44856 Sand <i>NEW</i>	32-42 A, B, C, D, DD 2 rows: 32-38 A; 32-36 B; 32-34 C; 32 D 3 rows: 40-42 A; 38-42 B; 36-42 C; 34-42 D; 32-42 DD	<ul style="list-style-type: none"> • Fit: Average • Pockets made from breathable, temperature-regulating microfiber material 	☺ ⊕ 2 4 75% Nylon 20% Spandex 5% Rayon
 *** premium	Karolina Padded	44506 White/Sand 44764 Black/Sand 44857 Sand <i>NEW</i>	32-42 AA, A, B, C, D, DD 2 rows: 32-40 AA; 32-38 A; 32-36 B; 32-34 C; 32 D 3 rows: 42 AA; 40-42 A; 38-42 B; 36-42 C; 34-42 D; 32-42 DD	<ul style="list-style-type: none"> • Fit: Average • Pre-formed padded cups cover any unevenness and skin irritation 	☺ ⊕ 2 4 55% Nylon 27% Polyester 14% Spandex 4% Rayon
 *** premium	Karolina Underwire	44507 White/Sand 44765 Black/Sand 44858 Sand <i>NEW</i>	32-42 A, B, C, D, DD 2 rows: 32-38 A; 32-36 B; 32-34 C; 32 D 3 rows: 40-42 A; 38-42 B; 36-42 C; 34-42 D; 32-42 DD	<ul style="list-style-type: none"> • Fit: Average • Pockets made from breathable, temperature-regulating microfiber material 	☺ ⊕ 2 4 77% Nylon 20% Spandex 3% Rayon
 *** premium	Karolina Panty	44508 White/Sand 44766 Black/Sand 44859 Sand <i>NEW</i>	6-16	<ul style="list-style-type: none"> • Comfortable, soft gusset area lined with cotton 	71% Nylon 20% Spandex 7% Cotton 2% Rayon

Find all our latest range of colors in our seasonal collections.
Product colors may vary slightly from the those shown in the photos.
*while stock lasts

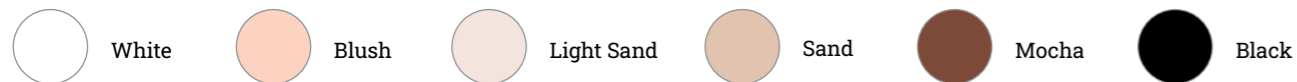


CLASSIC

Lingerie that combines function with timeless design for everyday use – the perfect companion for every occasion



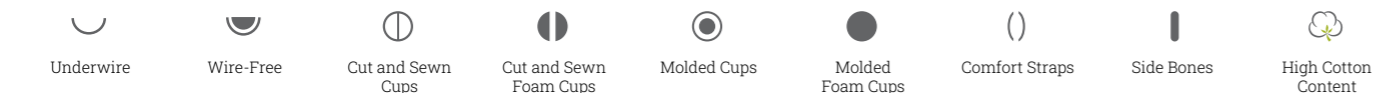
COLORS



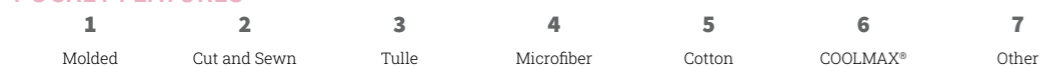
FEATURES

- Functional features such as a front closure and wide, padded and adjustable comfort straps provide relief for the neck and shoulders
- Functional materials: very skin friendly cotton and breathable COOLMAX®
- Lightly padded hook and eye fastening for additional comfort
- Wide range of sizes up to 50 G

BRA FEATURES



POCKET FEATURES



Overview

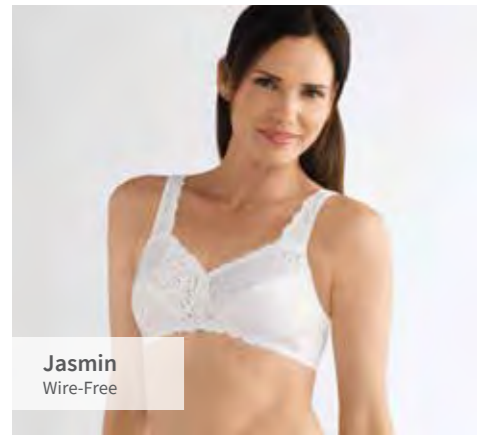
Sizing charts
see page 81.

Image / Price category	Product name	Style / Color	Sizes / Hooks	Fit / Features	Icons / Material
 ★ ★ ★ basic	Annabell Wire-Free	2126 White* 2126 Pearl 2126 Beige*	34-38 AA; 34-40 A, B, C, D 2 rows: 34-38 AA; 34-38 A, B; 34-36 C 3 rows: 40 A, B; 38-40 C; 34-40 D	<ul style="list-style-type: none"> • Fit: Average • Soft lace trimmed, embossed cup design • Breathable COOLMAX® fabric cup pockets • Adjustable straps: Elastic, 34-38 AA; 34-38 A, B; 34-36 C; Rigid, 40 B; 38-40 C, 34-40 D 	2 6 65% Polyester 24% Nylon 6% Spandex 5% Rayon
 ★ ★ ★ basic	Ava Wire-Free	2115 White* 2115 Pearl 2115 Beige*	34-52 B, C; 36-46 D, DD 3 rows: 34-46 B; 34-46 C; 36-38 D 4 rows: 48-52 B,C; 40-46 D; 36-46 DD	<ul style="list-style-type: none"> • Fit: Full • M-frame style that gives excellent support, especially for a fuller figure • Light fiberfill padded cups • Cotton cup pockets • Adjustable, rigid straps 	2 5 38% Cotton 27% Polyester 26% Nylon 7% LYCRA® 2% Spandex
 ★ ★ ★ basic	Fleur Wire-Free Front Closure	44672 White 44671 Sand 44695 Grey Melange	XS (28/30); S (32/34); M (36/38); L (40/42); XL (44/46); 2XL (48/50) Cups: A/B, C/D, DD/DDD 4 rows: XS-M (A/B); XS (C/D) 5 rows: L-2XL (A/B); S-2XL (C/D), XS-M (DD/DDD) 6 rows: L-XL (DD/DDD) 7 rows: 2XL (DD/DDD)	<ul style="list-style-type: none"> • Fit: Shallow/Average • Front closure leisure bra with padded, adjustable comfort straps • Ultra-soft cotton material ideal for sensitive skin • For best support, we recommend the Amoena Leisure Form for this bra (see page 30) 	2 5 90% Cotton 10% Spandex
 ★ ★ ★ basic	Frances Wire-Free Front Closure	2128 White 2128 Sand 2128 Black	XS (28/30); S (32/34); M (36/38); L (40/42); XL (44/46); 2XL (48/50) Cups: A/B, C/D, DD/DDD 4 rows: XS-M (A/B); XS (C/D) 5 rows: L-2XL (A/B); S-2XL (C/D), XS-M (DD/DDD) 6 rows: L-XL (DD/DDD) 7 rows: 2XL (DD/DDD)	<ul style="list-style-type: none"> • Fit: Shallow/Average • Front closure leisure bra • Ultra-soft cotton material ideal for sensitive skin • Broad back support relieves strain on the back and ensures optimal comfort • For the best support, we recommend the Amoena Leisure Form with this bra (see page 30) 	2 5 90% Cotton 10% Spandex
 ★ ★ ★ advanced	Isadora Wire-Free	2947 White 44804 Blush 2948 Sand 44114 Black 44855 Mocha NEW	34-50 A; 32-48 B, C, D; 32-44 DD, DDD, G 2 rows: 34-40 A; 32-40 B, C; 32-38 D 3 rows: 42-50 A; 42-48 B; 42-46 C; 40-44 D; 32-42 DD; 32-40 DDD; 32-38 G 4 rows: 48 C; 46-48 D; 44 DD; 42-44 DDD; 40-44 G	<ul style="list-style-type: none"> • Fit: Average/Full • Light mesh with decorative embroidery on top cup • Specially designed cup construction supports larger sizes • Ultra-soft, breathable cotton pockets ideal for sensitive skin 	2 5 7 44% Nylon 29% Polyester 14% Spandex 13% Cotton

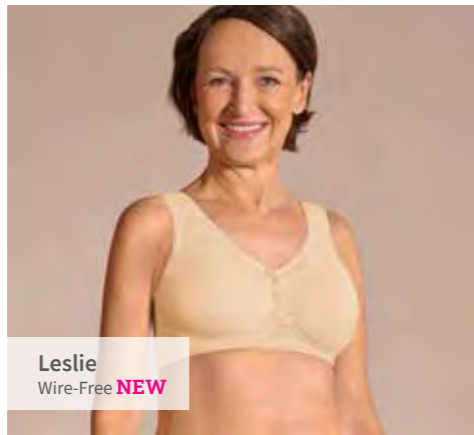
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CLASSIC continued

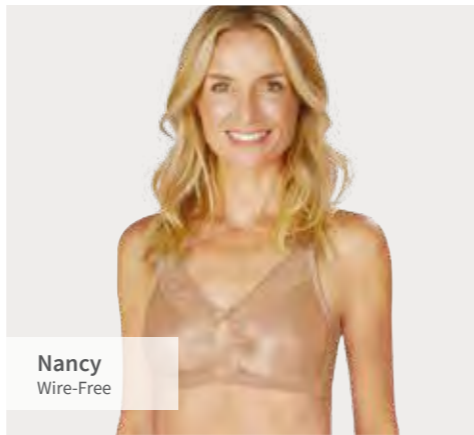
Sizing charts
see page 81.



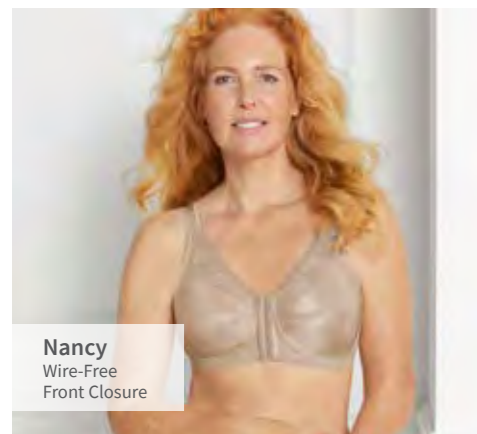
Jasmin
Wire-Free



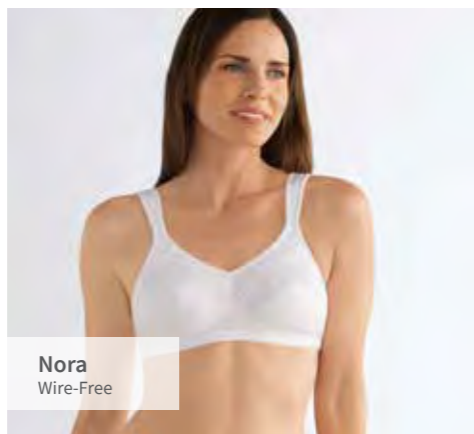
Leslie
Wire-Free **NEW**



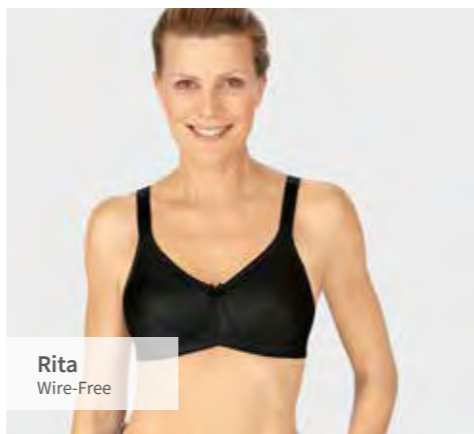
Nancy
Wire-Free



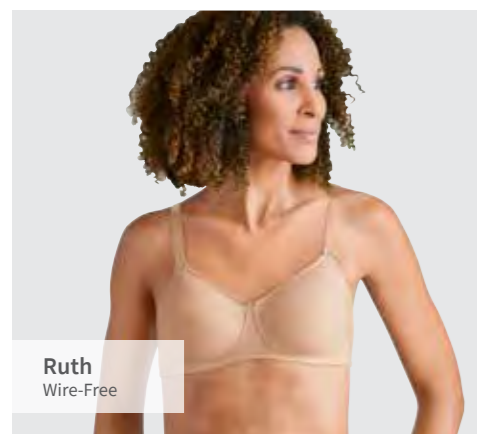
Nancy
Wire-Free
Front Closure



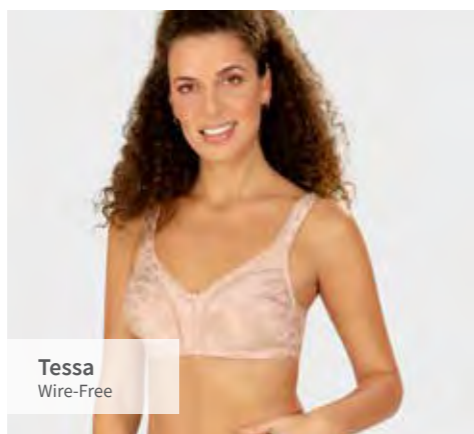
Nora
Wire-Free



Rita
Wire-Free












Ruth
Wire-Free



Tessa
Wire-Free

BRA FEATURES

- 
Underwire
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Wire-Free
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Cups
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Cut and Sewn
Foam Cups
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Molded Cups
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Molded
Foam Cups
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Other






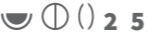
Overview

Image / Price category	Product name	Style / Color	Sizes / Hooks	Fit / Features	Material
 ★★★ advanced	Jasmin Wire-Free	2900N White	32-40 AA, A, B; 34-40 C 2 rows all sizes	<ul style="list-style-type: none"> Fit: Shallow/Average Made from a stretchy lace cotton, which makes it light and comfortable Ultra-soft breathable cotton pockets ideal for sensitive skin 	 2 5 7 68% Cotton 18% Nylon 7% Spandex 7% Polyester
 ★★★ advanced	Leslie Wire-Free NEW	44847 Sand	34-54 A, B, C, D, DD; 34-52 DDD; 34-50 G 2 rows: 34-38 A; 34-36 B; 34 C 3 rows: 40-44 A; 38-42 B; 36-40 C; 34-38 D; 34-36 DD; 34 DDD 4 rows: 46-54 A; 44-54 B; 42-54 C; 40-54 D; 38-54 DD; 36-52 DDD; 34-50 G	<ul style="list-style-type: none"> Fit: Full Structured/textured material including pockets for a light massage effect Cup construction developed especially for larger sizes, providing optimal care for all women Wide, padded shoulder straps for high level of comfort, relief of shoulders, avoids fabric cutting into the tissue so that lymph flow is not hindered Extra high back and sides for more stability and ultimate wearing comfort 	 2 7 88% Nylon 12% Spandex
 ★★★ basic	Nancy Wire-Free	44480 White 1151 Light Sand 44807 Blush 44024 Dark Grey* 44417 Dark Blue* 44870 Black NEW	32-44 B; 34-52 C, D; 34-50 DD, DDD, G 2 rows: 32-36 B; 34 C 3 rows: 38-42 B; 36-40 C; 34-38 D; 34-36 DD; 34 DDD 4 rows: 44 B; 42-52 C; 40-52 D; 38-50 DD; 36-50 DDD; 34-50 G	<ul style="list-style-type: none"> Fit: Average/Full Floral lace along neckline Specially designed cup construction supports larger sizes Pockets made from breathable, temperature-balancing COOLMAX® material 	 2 6 38% Polyester 31% Nylon 22% Polyester (COOLMAX®) 9% Spandex
 ★★★ basic	Nancy Wire-Free Front Closure	44739 Light Sand 44808 Blush 44740 Dark Grey	32-44 B; 34-52 C, D; 34-50 DD, DDD, G Front: 5 rows: 32 B; 38 B; 36 C; 34 D 6 rows: 34-36 B; 40 B; 34 C; 38 C; 36 D 7 rows: 42-44 B; 40-42 C; 46-48 C; 38-40 D; 44-46 D; 52 D; 34-36 DD; 40-42 DD; 48-50 DD; 34-36 DDD; 42-44 DDD; 34 G; 40-42 G 8 rows: 44 C; 42 D; 38 DD 9 rows: 50-52 C; 48-50 D; 44-46 DD; 38-40 DDD; 48-50 DDD; 36-38 G; 46-48 G 10 rows: 46 DDD; 44 G 11 rows: 50 G Back: 2 rows: 34-36 B; 34 C 3 rows: 38-42 B; 36-40 C; 34-38 D; 34-36 DD; 34 DDD 4 rows: 44 B; 42-52 C; 40-52 D; 38-50 DD; 36-50 DDD; 34-50 G	<ul style="list-style-type: none"> Fit: Average/Full Best-selling Nancy style with front and back closures Pockets made from breathable, temperature-balancing COOLMAX® material 	 2 6 38% Polyester 31% Nylon 22% Polyester (COOLMAX®) 9% Spandex
 ★★★ advanced	Nora Wire-Free	2555N White	34-44 A, B, C, D 2 rows: 34-38 A, B, C, D 3 rows: 40-44 A, B, C, D NEW starting September/October 2023: 36-46 A, B, C, D	<ul style="list-style-type: none"> Fit: Average/Full Cup construction with lateral support specially developed for larger sizes Ultra-soft breathable cotton pockets ideal for sensitive skin 	 2 5 48% Cotton 44% Nylon 8% Spandex

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Overview

Sizing charts
see page 81.

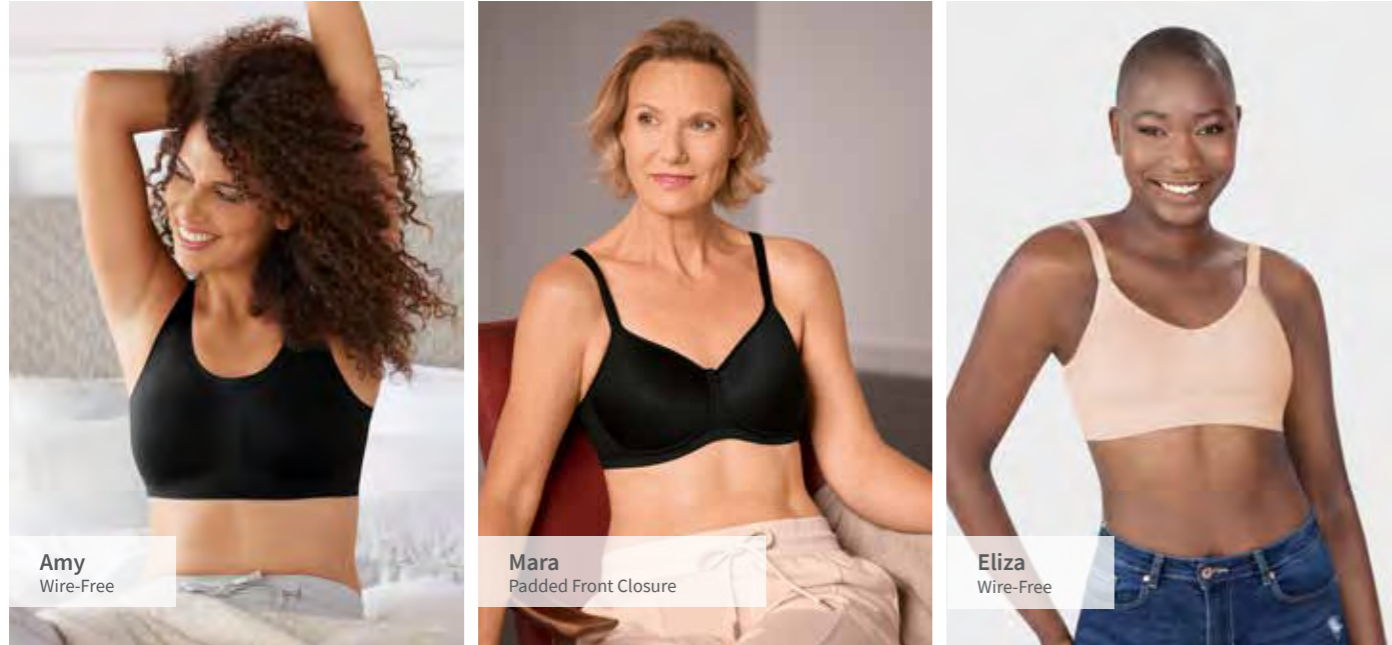
Image / Price category	Product name	Style / Color	Sizes / Hooks	Fit / Features	Material
 ★★★ basic	Rita Wire-Free	2004 White 2004 Sand 2004 Black	34-44 A, B, C; 34-46 D; 36-46 DD 2 rows: 34-44 A; 34-38 B; 34-36 C 3 rows: 40-44 B; 38-44 C; 34-38 D; 36-38 DD 4 rows: 40-46 D, DD	<ul style="list-style-type: none"> Fit: Average Fabric has a light sheen and the stretch lace neckline hugs the body Pockets made from breathable, temperature-regulating material 	 2 7 77% Polyester 19% Nylon 4% Spandex
 ★★★ basic	Ruth Wire-Free	2872 Sand 2873 White*	32-46 AA, A, B; 32-44 C; 32-42 D, DD; 32-40 DDD 2 rows: 32-46 AA; 32-44 A; 32-42 B; 32-40 C; 32-38 D 3 rows: 46 A; 44-46 B; 42-44 C; 40-42 D; 32-42 DD; 32-40 DDD	<ul style="list-style-type: none"> Fit: Shallow/Average 100% cotton (exclusive of straps and elastics) for a light, cool fit 	 2 5 100% Cotton
 ★★★ basic	Tessa Wire-Free	44801 Blush	32-46 A, B, C, D, DD, DDD 3 rows: 32-42 A; 32-40 B; 32-38 C; 32-80 D; 32-34 DD; 32 DDD 4 rows: 44-46 A; 42-46 B; 40-46 C; 38-46 D; 80-46 DD; 34-46 DDD	<ul style="list-style-type: none"> Fit: Average Decorative Jacquard fabric Specially designed cup construction supports larger sizes Ultra-soft, breathable pockets made from a cotton mix, ideal for sensitive skin 	 2 5 96% Polyester 4% Spandex

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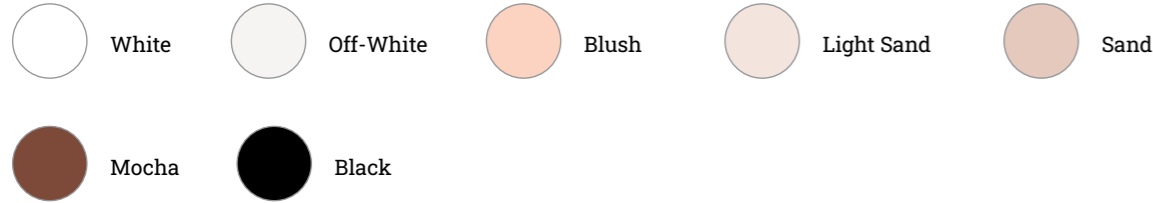


SEAMLESS

Lingerie T-shirt bras with seamless sewn-in cups ensure the bra is virtually invisible under clothing.



COLORS



FEATURES

- Smart sizing: Innovative materials and technologies provide the perfect support for fluctuations in size and cover intermediate sizes
- Functional materials: very skin friendly (organic) cotton and breathable COOLMAX®
- Choose between models with or without straps for ultimate comfort
- Pre-formed padded cups cover any unevenness and skin irritation
- Partially adjustable, wide straps provide relief for the shoulders and neck
- Lightly padded hook and eye fastening for additional comfort
- Wide range of sizes up to 48 DDD / 42 G

BRA FEATURES



POCKET FEATURES



Overview

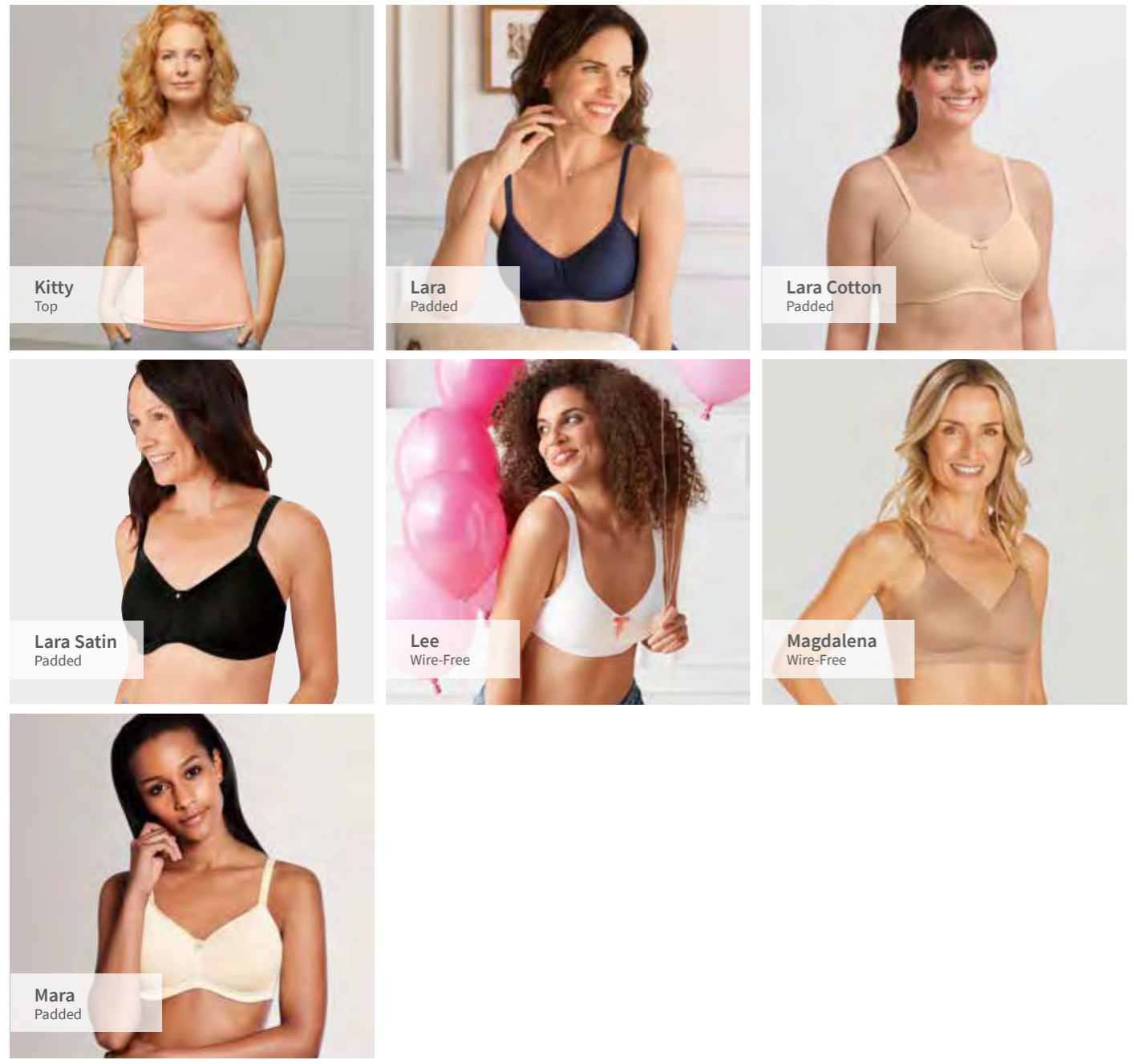
Sizing charts see page 81.

Image / Price category	Product name	Style / Color	Sizes / Hooks	Fit / Features	Material
 ★ ★ ★ basic	Amy Wire-Free	44310 Blush 44311 Black	S (32-36 A; 32-34 B; 32 C) M (38-40 A; 36-38 B; 34-36 C; 32-34 D) L (42-44 A; 40-42 B; 38-40 C; 36-38 D; 34-36 DD) NEW XL (44-46 B; 42-44 C; 40-42 D; 38-40 DD) NEW 2XL (46 C; 44-46 D; 42-46 DD)	<ul style="list-style-type: none"> • Fit: Average • Special manufacturing technology (bonding) without seams or closures for optimal comfort • Broad back support to provide relief • Entire bra made from breathable, temperature-regulating microfiber materials • An ideal sleep bra 	 72% Polyester 28% Spandex
 ★ ★ ★ basic	Aylin Wire-Free NEW	44851 Blush 44852 Black	S (32-36 A; 32-34 B; 32 C) M (38-40 A; 36-38 B; 34-36 C; 32-34 D) L (42-44 A; 40-42 B; 38-40 C; 36-38 D; 34-36 DD) XL (44-46 B; 42-44 C; 40-42 D; 38-40 DD) 2XL (46 C; 44-46 D; 42-46 DD) 3 rows: S, M 4 rows: L, XL, 2XL	<ul style="list-style-type: none"> • Fit: Average • Special manufacturing technology without seams for ultimate wearing comfort • Broad back support with a soft, padded hook & eye closure and wide, adjustable back straps • Entire bra made from breathable, temperature-regulating microfiber materials • An ideal sleep bra 	 72% Polyester 28% Spandex
 ★ ★ ★ advanced	Barbara Padded Underwire	2457 Sand	32-40 A, B, C; 32-38 D 3 rows, all sizes	<ul style="list-style-type: none"> • Fit: Average • Perfect support for pairing with strapless garments • Various ways to wear the straps: strapless, halterneck, crossover, or classic; comes with additional transparent silicone straps • Silicone band on upper edge of the cup for a secure hold and to prevent slipping 	 72% Nylon 14% Polyester 14% Spandex
 ★ ★ ★ basic	Becky Wire-Free	44676 Off-White 44677 Blush	S (32-36 A; 32-34 B; 32 C) M (38-40 A; 36-38 B; 34-36 C; 32-34 D) L (42-44 A; 40-42 B; 38-40 C; 36-38 D; 34-36 DD) XL (44-46 B; 42-44 C; 40-42 D; 38-40 DD) 2XL (46 C; 44-46 D; 42-46 DD)	<ul style="list-style-type: none"> • Fit: Average • Ultra-soft organic cotton ideal for sensitive skin • Special manufacturing knit technology without uncomfortable seams or closures • Broad back support • An ideal sleep bra 	 60% Organic Cotton 32% Nylon 8% Spandex
 ★ ★ ★ basic	Eliza Wire-Free	44802 Blush 44803 Black	S (32-36 A; 32-34 B; 32 C) M (38-40 A; 36-38 B; 34-36 C; 32-34 D) L (42-44 A; 40-42 B; 38-40 C; 36-38 D; 34-36 DD) XL (44-46 B; 42-44 C; 40-42 D; 38-40 DD) 2XL (46 C; 44-46 D; 42-46 DD) 2 rows all sizes*	<ul style="list-style-type: none"> • Fit: Average • Special manufacturing knit technology for optimal comfort, with back closure • Light cup padding that can be removed if desired 	 92% Nylon 8% Spandex
 ★ ★ ★ basic	Kitty Wire-Free	44607 Blush	S (32-38 A; 32-36 B, 32-34 C) M (38-42 A, 36-40 B, 34-48 C, 32-36 D) L (42-44 A, 40-44 B, 38-42 C, 36-40 D, 34-38 DD) XL (44-46 B, 42-46 C, 40-44 D, 38-42 DD) 2XL (46 C, 44-46 D, 42-46 DD)	<ul style="list-style-type: none"> • Fit: Average • High cotton component ideal for sensitive skin • Special manufacturing knit technology without seams or closures for optimal comfort • Broad back support to provide relief • An ideal sleep bra • Light cup padding that can be removed if desired 	 69% Cotton 25% Nylon 6% Spandex

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SEAMLESS continued

Sizing charts
see page 81.



BRA FEATURES

- Underwire
- Wire-Free
- Cut and Sewn Cups
- Cut and Sewn Foam Cups
- Molded Cups
- Molded Foam Cups
- Comfort Straps
- Side Bones
- High Cotton Content

POCKET FEATURES

- 1 Molded
- 2 Cut and Sewn
- 3 Tulle
- 4 Microfiber
- 5 Cotton
- 6 COOLMAX®
- 7 Other

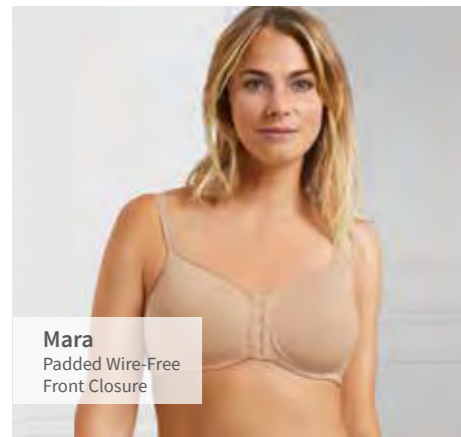
Overview

Image / Price category	Product name	Style / Color	Sizes / Hooks	Fit / Features	Material
 *** advanced	Kitty Top	44736 Blush	S (32-38 A; 32-36 B, 32-34 C) M (38-42 A, 36-40 B, 34-48 C, 32-36 D) L (42-44 A, 40-44 B, 38-42 C, 36-40 D, 34-38 DD) XL (44-46 B, 42-46 C, 40-44 D, 38-42 DD) 2XL (46 C, 44-46 D, 42-46 DD)	<ul style="list-style-type: none"> Fit: Average Based on the Kitty Wire-Free, designed to be worn as a top High cotton component ideal for sensitive skin Special manufacturing knit technology without seams or closures for optimal comfort An ideal sleep top 	 1 5 69% Cotton 25% Nylon 6% Spandex
 *** advanced	Lara Padded	2752 Off-White 2674 Sand 2675 Black	34-40 AA; 32-44 A, B, C, D, DD 2 rows: 34-40 AA; 32-44 A, B, C, D, DD NEW starting May 2023: 32-44 AA, A, B, C; 34-44 D, DD	<ul style="list-style-type: none"> Fit: Average Lightly padded T-shirt bra with seamless, molded cups for a smooth look Pre-formed pockets made from breathable, temperature-regulating microfiber material 	 1 4 84% Nylon 16% Spandex
 *** advanced	Lara Cotton Padded	44673 Nude*	34-40 AA; 32-44 A, B, C, D, DD 2 rows: 34-40 AA; 32-44 A, B, C, D, DD	<ul style="list-style-type: none"> Fit: Average High in ultra-soft organic cotton, ideal for sensitive skin (including pre-formed pockets) Lightly padded T-shirt bra with seamless, molded cups for a smooth look 	 1 5 91% Organic Cotton 9% Spandex
 *** advanced	Lara Satin Padded	44214 Sand 44212 Black	32-44 AA, A, B, C, D, DD 2 rows: 32-44 AA, A, B, C, D, DD NEW starting May 2023: 32-44 AA, A, B, C; 34-44 D, DD	<ul style="list-style-type: none"> Fit: Average Pre-formed padded cups cover any unevenness and skin irritation Pre-formed pockets made from breathable, temperature-regulating microfiber material 	 1 4 74% Nylon 15% Spandex 11% Polyester
 *** advanced	Lee Wire-Free	44540 White*	34-42 A, B, C, D; 34-40 DD 2 rows: 34-40 A; 34-38 B; 34-36 C; 34 D 3 rows: 42 A; 40-42 B; 38-42 C; 36-42 D; 34-40 DD	<ul style="list-style-type: none"> Fit: Average High ultra-soft cotton component ideal for sensitive skin (including molded pockets) 	 1 5 90% Cotton 7% Spandex 2% Polyurethane 1% Nylon
 *** premium	Magdalena Wire-Free	2463 Nude*	34-48 B, C, D, DD, DDD 4 rows: 34-42 B; 34-40 C; 34-38 D; 34-36 DD; 34 DDD 5 rows: 44-48 B; 42-48 C; 40-48 D; 38-48 DD; 36-48 DDD	<ul style="list-style-type: none"> Fit: Average / Full Special bonding manufacturing technology without seams for optimal comfort High-cut back section covers any unevenness Pre-formed pockets made from breathable, temperature-regulating microfiber material 	 1 4 54% Nylon 24% Spandex 22% Polyester
 *** basic	Mara Padded	44534 Off-White 1150 Light Sand 44805 Blush 44023 Dark Grey* 44416 Dark Blue* 44864 Mocha NEW 44865 Black NEW	32-46 AA, A, B, C, D; 32-44 DD, DDD; 34-42 G 2 rows: 32-40 AA; 32-38 A; 32-36 B; 32-34 C; 32 D 3 rows: 42-46 AA; 40-46 B; 36-46 C; 34-46 D; 32-44 DD, DDD; 34-42 G	<ul style="list-style-type: none"> Fit: Average/Full Ultimate T-shirt bra with seamless, molded cups Molded pockets made from breathable, temperature-balancing COOLMAX® material 	 1 6 83% Nylon 11% Spandex 6% Polyester (COOLMAX®)

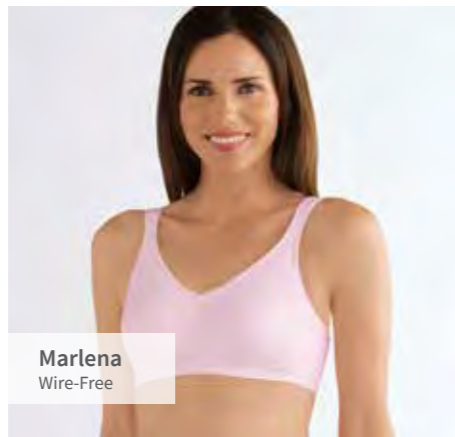
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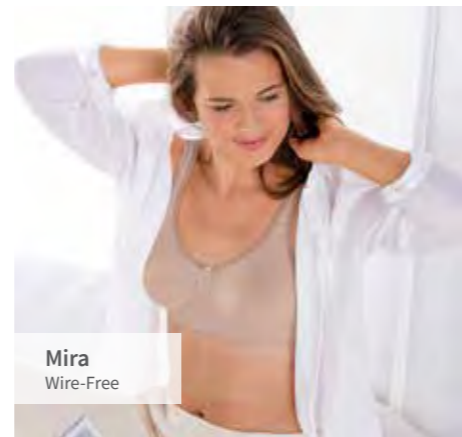
SEAMLESS continued



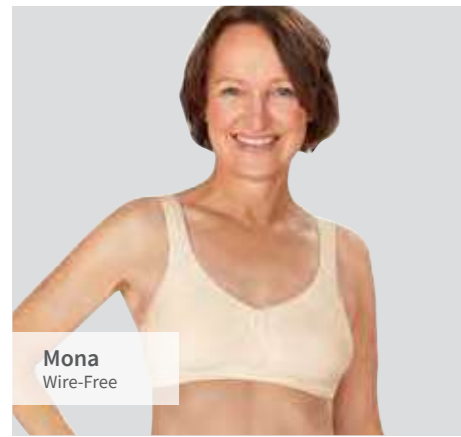
Mara
Padded Wire-Free
Front Closure



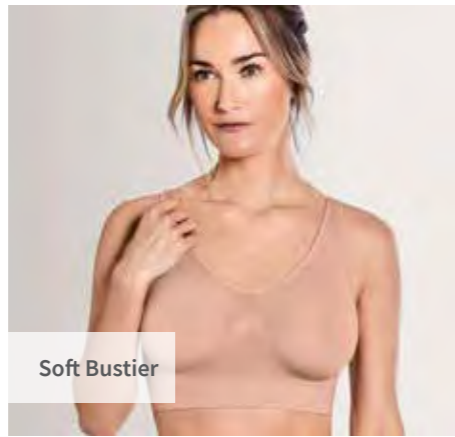
Marlena
Wire-Free



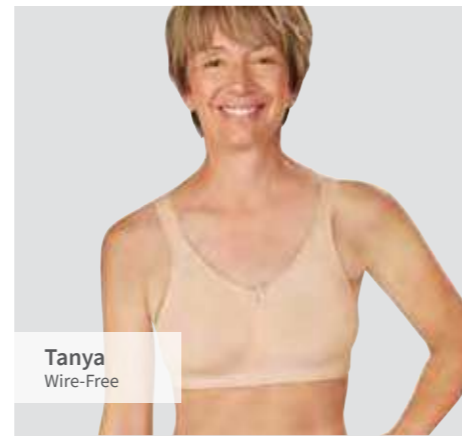
Mira
Wire-Free



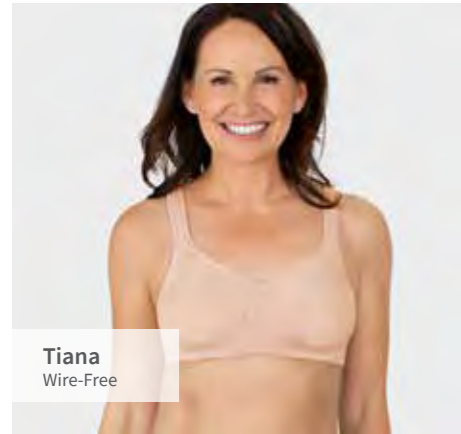
Mona
Wire-Free



Soft Bustier



Tanya
Wire-Free



Tiana
Wire-Free

BRA FEATURES



Underwire



Wire-Free



Cut and Sewn
Cups



Cut and Sewn
Foam Cups



Molded Cups



Molded
Foam Cups



Comfort Straps



Side Bones



High Cotton
Content

POCKET FEATURES

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Molded

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Cut and Sewn

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Tulle

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Microfiber

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Cotton

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COOLMAX®

7

Other

Image / Price category	Product name	Style / Color	Sizes / Hooks	Fit / Features	Material
 ★★★ basic	Mara Padded Front Closure	44741 Light Sand 44806 Blush 44742 Dark Grey	32-46 AA, A, B, C, D; 32-44 DD, DDD; 34-42 G Front: 3 rows: 32-34 AA; 32 A 4 rows: 36-40 AA; 34-38 A; 32-36 B; 32-34 C; 32 D 5 rows: 42-46 AA, 40-46 A; 38-46 B; 36-42 C; 34-40 D; 32-38 DD; 32-36 DDD; 34 G 6 rows: 44-46 C; 42-46 D; 40-44 DD; 38-44 DDD; 36-42 G Back: 2 rows: 32-40 AA; 32-38 A; 32-36 B; 32-34 C; 32 D 3 rows: 42-46 AA; 40-46 B; 36-46 C; 34-46 D; 32-44 DD, DDD; 34-42 G	<ul style="list-style-type: none"> Fit: Average/Full Best-selling Mara style with front and back closures Pockets made from breathable, temperature-balancing COOLMAX® material 	☺ ● 1 6 83% Nylon 11% Spandex 6% Polyester (COOLMAX®)
 ★★★ advanced	Marlena Wire-Free	2167N Nude	34-42 A, B, C; 32-42 D, DD 2 rows: 34-38 A, B, C; 32-38 D 3 rows: 40-42 A, B, C, D; 32-42 DD	<ul style="list-style-type: none"> Fit: Average V-yoke bottom band helps lift the bust with Wire-Free support NATUREXX® fabric finish provides moisture wicking benefits Seamless molded cups with microfiber pockets Plush hook & eye back closure Padded, adjustable elastic straps 	☺ ○ () 2 4 82% Nylon 18% Spandex
 ★★★ advanced	Mira Wire-Free	44610 Light Taupe	32-42 AA, A, B; 34-40 C, D; 34-38 DD 2 rows: 32-40 AA, A; 32-38 B, 34-40 C, D, DD 3 rows: 42 AA, A; 40-42 B; 38-40 C, D; 38 DD	<ul style="list-style-type: none"> Fit: Average Comfort bra style with seamless cups and textured microfiber fabric Pre-formed pockets made from breathable, temperature-regulating microfiber material 	☺ ○ () 1 4 79% Nylon 21% Spandex
 ★★★ advanced	Mona Wire-Free	2606 White 2568 Off-White 2614 Cognac 2591 Black	32-42 AA, A, B; 34-40 C, D; 34-38 DD 2 rows: 32-40 AA, A; 32-38 B; 34-36 C, D, DD 3 rows: 38 AA, A; 40-42 B; 38-40 C, D; 38 DD	<ul style="list-style-type: none"> Fit: Average Excellent fit, comfort and support with seamless cups and textured microfiber fabric Pre-formed pockets made from breathable, temperature-regulating microfiber material 	☺ ○ () 1 4 79% Nylon 21% Spandex
 ★★★ basic	Soft Bustier	44535 Rose Nude*	S (32-36 A; 32-34 B, 32 C) M (38-40 A, 36-38 B, 34-36 C, 32-34 D) L (42-44 A, 40-42 B, 38-40 C, 36-38 D, 34-36 DD) XL (44-46B, 42-44 C, 40-42 D, 38-40 DD)	<ul style="list-style-type: none"> Fit: Average Comfort bra features no seams, adjusters or back closure; ideal sleep bra Seamless, molded cups with wide underband and center tailoring provide lift and separation Wide comfortable straps 	☺ ○ 92% Nylon 8% Spandex
 ★★★ basic	Tanya Wire-Free	44678 Nude*	32-42 A, B, C, D 2 rows: 32-40 A; 32-38 B; 32-36 C; 32-34 D 3 rows: 42 A; 40-42 B; 38-42 C; 36-42 D	<ul style="list-style-type: none"> Fit: Average Molded cups are smooth under clothing High ultra-soft cotton component ideal for sensitive skin (including molded pockets) 	☺ ○ ☼ 1 5 69% Cotton 18% Nylon 13% Spandex
 ★★★ advanced	Tiana Wire-Free	44809 Sand	32-46 AA, A, B, C, D, DD, DDD 2 rows: 32-40 AA, A; 32-38 B; 32-36 C, D, DD; 32-34 DDD 3 rows: 42-46 AA, A; 40-46 B; 38-46 C, D, DD; 36-46 DDD	<ul style="list-style-type: none"> Fit: Average Molded seamless cup in a textured Jacquard fabric Pocketed with a breathable, temperature-balancing microfiber fabric 	☺ ○ () 1 4 75% Nylon 25% Spandex

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*while stock lasts

HIGH CUT

Camisole-style bras with decorative lace along the décolleté for more coverage



Dana
Wire-Free



Isabel
Wire-Free

COLORS



FEATURES

- High neckline with delicate lace inserts to cover high scarring or radiotherapy burns
- Broad padded and adjustable comfort straps to provide relief for the shoulders and back
- Lightly padded hook and eye fastening for additional comfort
- Wide range of sizes up to 42 DD/DDD

BRA FEATURES



POCKET FEATURES



Overview

Sizing charts
see page 81.

Image / Price category	Product name	Style / Color	Sizes / Hooks	Fit / Features	Icons / Material
 ★★★ advanced	Dana Wire-Free	2750 Black*	32-40 AA; 32-44 A, B, C; 34-42 D, DD 2 rows: 32-40 AA, 32-38 A; 32-36 B, C; 34 D 3 rows: 40-44 A; 38-44 B, D; 36-42 D; 34-42 DD	<ul style="list-style-type: none"> • Fit: Average • Cup construction with lateral support specially developed for larger sizes • Pre-formed pockets made from breathable, temperature-regulating microfiber material 	 1 4 87% Nylon 13% Spandex
 ★★★ basic	Isabel Wire-Free	2118 White 2118 Black 2118 Candle-light	36-38 AA; 34-44 A; 34-44 B, C; 34-42 D, DD 2 rows: 36-38 AA; 34-44 A 3 rows: 34-44 B, C; 32-40 D; 34-38 DD 4 rows: 42 D; 40-42 DD NEW from May 2023 (White, Black only): 34-44 AA, A; 34-46 B, C; 34-42 D, DD	<ul style="list-style-type: none"> • Fit: Average • Ultra-soft breathable cotton pockets ideal for sensitive skin • Cups with lateral support, specially designed for larger sizes for an even better fit 	 2 5 40% Nylon 32% Cotton 18% Polyester 6% Spandex 4% LYCRA®

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ACTIVE

Designed for all levels of fitness with functional, breathable fabrics for support and comfort



Gloria
Wire-Free

Jolie NEW
Soft Cup

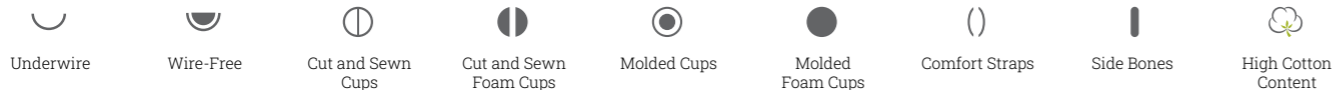
COLORS



FEATURES

- Good coverage and broad underbust band ensure optimal support
- Performance fabrics and breathable mesh inserts ensure better moisture absorption and temperature regulation
- Pockets made primarily from breathable, temperature-regulating microfiber fabric
- Broad padded and adjustable comfort straps to provide relief for the shoulders and back
- Lightly padded hook and eye fastening for additional comfort
- Wide range of sizes up to 42 DD

BRA FEATURES











POCKET FEATURES



Overview

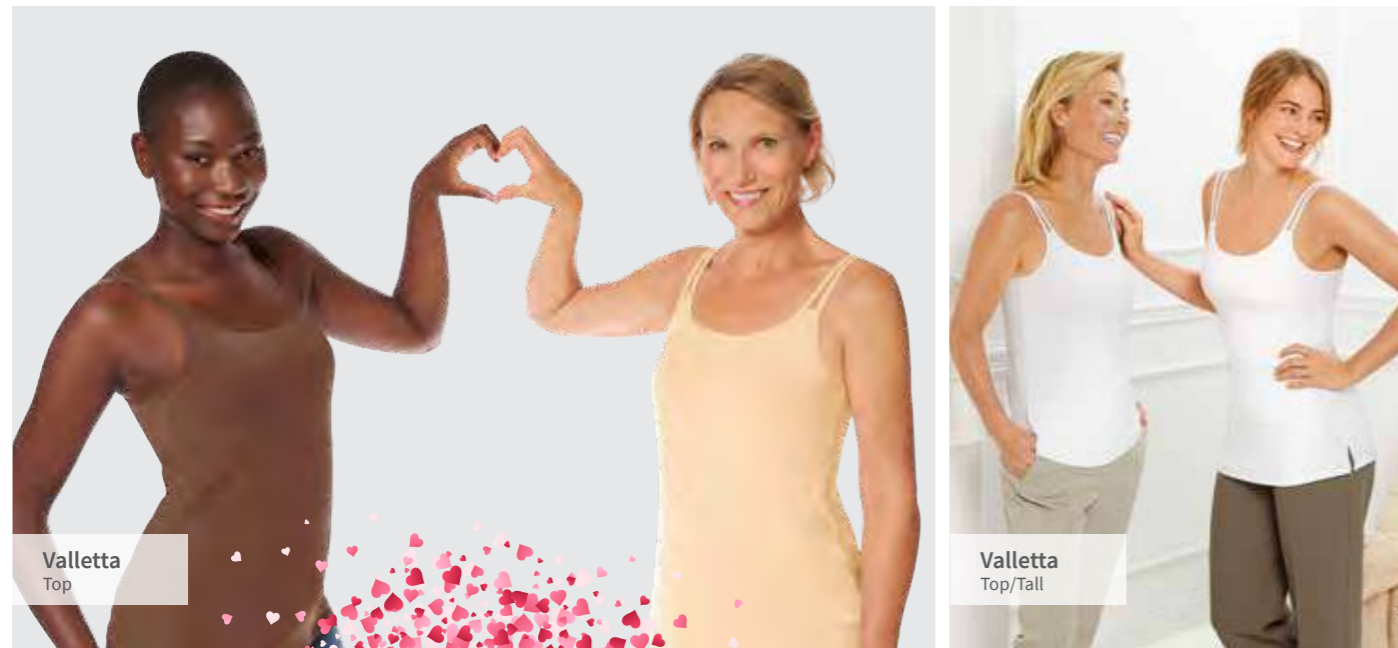
Sizing charts
see page 81.

Image / Price category	Product name	Style / Color	Sizes	Support level	Fit / Features	Material
 *** advanced	Ester Wire-Free Front Closure	42576 White 42577 Black/Grey	34-44 A, B, C, D; 36-42 DD 7 rows: 34-38 A; 34-36 B; 34 C 8 rows: 40-44 A, 38-42 B, 36-40 C, 34-38 D, 36 DD 9 rows: 44 B, 42-44 C, 40-44 D, 38-42 DD	medium	<ul style="list-style-type: none"> • Fit: Average/Full • Hook & eye front closure makes it easy to put the bra on and take it off 	 1 4 83% Nylon 17% Spandex
 *** advanced	Gloria Wire-Free Front Closure (formerly Zipper Sports Bra)	44070 Black	S, M, L, XL, NEW 2XL	medium	<ul style="list-style-type: none"> • Fit: Average • Racer back sports bra with locking front zipper for easy, secure closure • Hidden interior hook & eye placket under the zipper for additional security 	 2 4 82% Micro-Nylon 18% Spandex
 *** advanced	Jolie Wire-Free NEW	44872 Black/Grey	32-42 AA, A, B, C, D, DD 2 rows: 32-42 AA, A; 32-40 B; 32-38 C 3 rows: 42 B; 40-42 C; 32-40 D; 32-38 DD 4 rows: 42 D; 40-42 DD	high	<ul style="list-style-type: none"> • Fit: Average • Innovative new material with special technology: very breathable structured fabric provides a perfect skin climate • Wider padded front straps for shoulder relief • Adjustable, elastic back straps with racerback function to individually adjust the wearing style for different movements during various sports activities 	 1 4 74% Polyester 20% Nylon 6% Spandex
 *** advanced	Power Wire-Free	1152 Black/Grey*	32-42 AA, A, B, C, D, DD 3 rows: 32-42 AA, A, B, C, D, DD	medium	<ul style="list-style-type: none"> • Fit: Average/Full • Seamless, molded cups • Cups designed to provide additional lateral support • Sporty mesh detailing at the neckline; mesh panels in the back help with moisture evaporation 	 1 7 84% Nylon 16% Spandex

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WELLNESS

Cozy, comfortable tops that provide support day and night

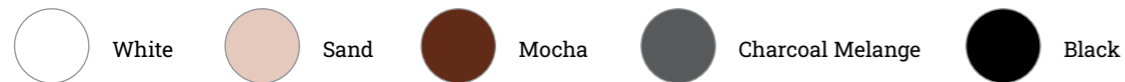


Valletta Top

Valletta Top/Tall



COLORS



FEATURES

- Very soft modal (TENCEL™) material offers comfort during both day and night; ideal for sleeping
- Built-in bra with integrated pockets and soft, padded cups to hold breast forms and shapers in place and conceal any unevenness
- The Amoena Wave Seam is a unique feature on the underbust band of the inner bra that supports Amoena breast forms, shapers and Aqua Wave breast forms
- Adjustable double spaghetti straps
- Wide range of sizes up to 26

BRA FEATURES







POCKET FEATURES





Overview

Sizing charts see page 81.

Image / Price category	Product name	Style / Color	Sizes	Fit / Features	Material
 ★★★ advanced	Valletta Top	70230 White 44075 Sand 44076 Charcoal Melange 70229 Black 44873 Mocha NEW	6-26 NEW SIZE: EXTENSION up to 26	<ul style="list-style-type: none"> • Ideal for women who are extra sensitive to traditional bras • Supportive built-in pocketed shelf bra with soft padded cups can hold a breast form or shaper securely in place • NEW: soft, wider underbust band in larger sizes provides a better hold • NEW: Longer torso length • Flattering the figure even more 	 90% Modal 10% Spandex
 ★★★ premium	Valletta Tall	71512 White* 71426 Black*	6-24	<ul style="list-style-type: none"> • Valletta Tall is 3" longer than Valletta Top 	 90% Modal 10% Spandex

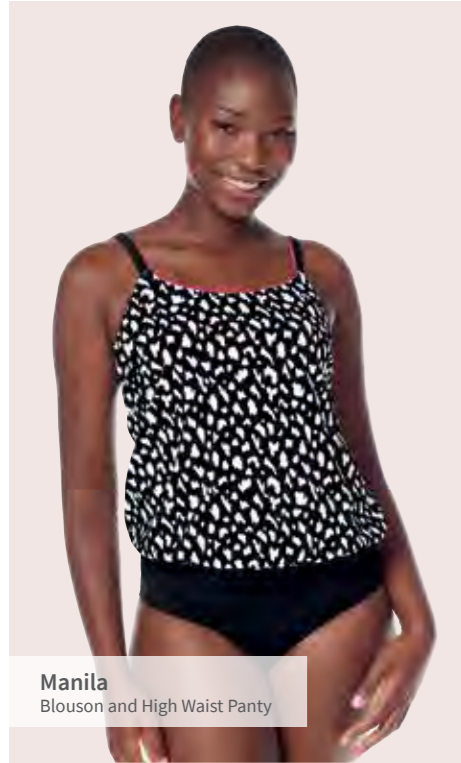
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Accessories

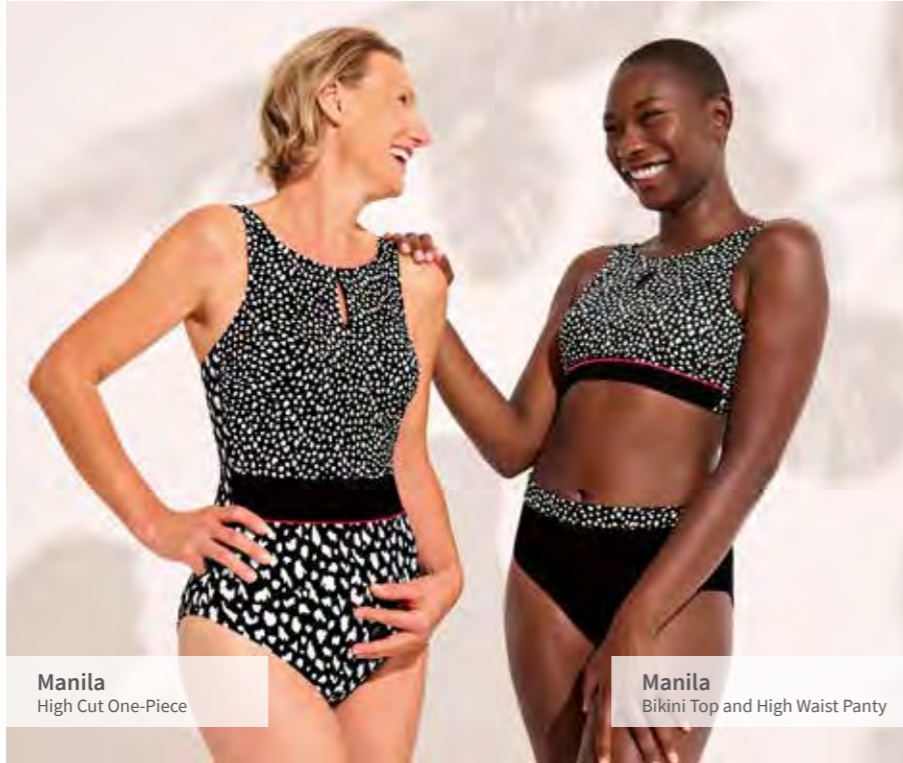
Image	Product	Style / Color	Sizes / Hooks	Package
	Bra Extenders	193WH White 190CL Candlelight 193SA Sand 193BK Black 193PB Pearl Beige	One size 4 hooks	36" roll
	Bra Pockets	191WH White 191CL Candlelight 191PB Pearl Beige 191BK Black	S: 32-36 M: 38-42 L: 44-46	2 per bag
	Silicone Shoulder Pads	050 Clear	One size	2 per box
	Silicone Shoulder Pads Display	052 Display (not for resale)	One size	12 boxes of pads per display box

SWIMWEAR – ELEGANT

Swimwear in sophisticated, fashionable styles and eye-catching colors.



Manila
Blouson and High Waist Panty



Manila
High Cut One-Piece

Manila
Bikini Top and High Waist Panty

COLORS



Black/White

FEATURES

- Sustainable, high-quality materials such as LYCRA® Xtra Life™ ensure lasting fit and optimal chlorine resistance
- Material with excellent UV protection 50+ ensures optimal protection for sensitive skin and scars.
- Supportive integrated shelf bra with soft, padded, pocketed cups to hold breast forms and shapers in place and conceal any unevenness
- The Amoena Wave Seam is a unique feature on the underbust band of the inner bustier that supports Amoena breast forms, shapers and Aqua Wave breast forms
- Adjustable straps provide relief for the back and neck
- Wide range of sizes up to 24 DD

FEATURES





* Elastic functional lining in front gives additional support and medium shape control

** Elastic functional lining in front and back gives additional support and high shape control

Overview

Sizing charts
see page 81.

Image / Price category	Product name	Style / Color	Sizes	Fit / Features	Material	Shaping-Level
 ★★★ advanced	Manila High Neck One-Piece NEW	71655 Black/White	8-22 B, C, D	<ul style="list-style-type: none"> • High neckline hides skin irritation or scars • Wide front straps for comfort and to relieve the shoulders • Adjustable back straps 	 80% Nylon 20% Spandex	
 ★★★ advanced	Manila Full Bodice NEW	71656 Black/White	8-26 B, C, D, DD	<ul style="list-style-type: none"> • Lining in front and upper back shapes the figure and solid inserts at sides with princess seams slim the figure, flattering for all sizes • Extra soft opaque lining in lower back for comfortable wearing • Wide front straps for comfort and to relieve the shoulders 	 80% Nylon 20% Spandex	
 ★★★ advanced	Manila Sarong NEW	71657 Black/White	8-22 B, C, D	<ul style="list-style-type: none"> • One-piece with skirt in front for additional coverage • Opaque lining at the front bottom and back for more opacity and coverage • Wide front straps for comfort and to relieve the shoulders 	 80% Nylon 20% Spandex	
 ★★★ advanced	Manila Blouson NEW	71658 Black/White	8-22 B, C, D	<ul style="list-style-type: none"> • Flattering style fits every figure • Wide bottom band keeps top in place comfortably • Adjustable straps with contrast piping 	 80% Nylon 20% Spandex	–
 ★★★ advanced	Manila High Neck Wire-Free Bikini Top NEW	71659 Black/white	6-16 A, B, C	<ul style="list-style-type: none"> • Wide front straps for comfort and to relieve the shoulders • Adjustable back straps • Extra long seam allowance at closure, allows to tailor the length to your needs 	 80% Nylon 20% Spandex	–
 ★★★ advanced	Manila High Waist Panty NEW	71660 Black/white	6-22	<ul style="list-style-type: none"> • Elegant high waist • Can be worn as high waist brief or normal panty by folding down the waistline 	 80% Nylon 20% Spandex	–

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SWIMWEAR – ACTIVE

Swimwear for all water activities. Excellent freedom of movement, ultimate support and chlorine resistance



COLORS



Black/Multi



Black

FEATURES

- Material with excellent UV protection 50+ ensures optimal protection for sensitive skin and scars.
- Sustainable, high-quality materials such as LYCRA® Xtra Life™ ensure lasting fit and optimal chlorine resistance
- Supportive built-in bras with integrated pockets and soft, padded cups to hold a breast forms and shapers in place and conceal any unevenness
- The Amoena Wave Seam is a unique feature on the underbust band of the inner bustier that supports Amoena breast forms, shapers and Aqua Wave breast forms
- Wide range of sizes up to 56 DD

FEATURES











* Elastic functional lining in front gives additional support and medium shape control

** Elastic functional lining in front and back gives additional support and high shape control


Overview

Sizing charts see page 81.

Image / Price category	Product name	Style / Color	Sizes	Fit / Features	Material	Shaping-Level
 ★★★ advanced	Lagos Tankini NEW	71666 Multi	8-26 B, C, D, DD	<ul style="list-style-type: none"> • Close fit and use of shaping material provides a slight shaping effect and is ideal for large sizes • High neckline hides skin irritations or scars • High back cut and wide shoulder straps for a high level of comfort, relief of shoulders, avoids fabric cutting into the tissue so that lymph flow is not hindered 	  68% Nylon 32% Spandex	
 ★★★ advanced	Lagos Swim Bermuda NEW	71667 Black	8-26	<ul style="list-style-type: none"> • Classic black can be worn with many other swim tops in the collection • Use of shaping material provides a slight shaping effect and is ideal for large sizes • Bermuda length for maximum coverage • Seamless finish at the leg openings so fabric doesn't cut into skin or hinder lymph drainage 	  68% Nylon 32% Spandex	

Find all our latest range of colors in our seasonal collections. Product colors may vary slightly from the those shown in the photos.

Swim Form

Image	Product name	Style	Features	Form	Size	Color
	Aqua Wave Swim Form	149	Silicone breast form especially for water activities, featuring raised waves that allow air and water to flow through	S	1-14	Blue/ Transparent

FITTING GUIDE

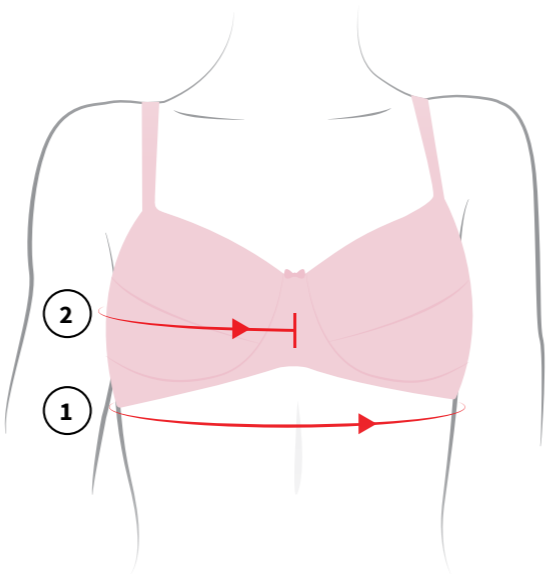
BREAST CARE APPAREL

The following pages provide guidelines and sizing charts that will enable you to provide optimal care.

Finding the perfect bra

Get the perfect fit in 3 easy steps. Here's how to determine the right bra size for your customer

1. Underbust measurement: While she is wearing a bra, measure around her torso where the bra band sits. This is used to determine the band size.
2. For a unilateral woman find the bra cup size by measuring from the middle of her chest, at her sternum, over the fullest part of her remaining breast to the center of her back, at her spine. (Bilateral women can choose their cup size, and it should be proportionate to the body.)
3. Use the corresponding sizing charts at right to determine the bra size.



These instructions are intended only as a guide. You may need to size up or down for the perfect fit.

SIZING CHART FOR

LINGERIE AND SWIMWEAR

Sizes based on body height 5'5" to 5'8"

1	Underbust measurement	24½-26¼	24¾-26½	28¾-30¼	30¾-32¼	32¾-34¼	34¾-36¼	36¾-38¼	38¾-40¼	40¾-42	42¾-44	44¾-46	46¾-48
	Corresponding band size	30	32	34	36	38	40	42	44	46	48	50	52

Overbust measurement in inches results in the corresponding cup size

2	AA	29½-30¼	31½-32¼	33½-34¼	35½-36¼	37½-38¼	39¾-40¼	41¾-42	43¾-44	45¾-46	47¾-48	49¾-50	51¾-52
	A	30¾-31	32¾-33	34¾-35	36¾-37	38¾-39	40¾-41	42-43	44-45	46-47	48-48¾	50-50¾	52-52¾
	B	31-32	33-33¾	35-35¾	37-37¾	39-39¾	41-41¾	43-43¾	45-45¾	47-47¾	48¾-49½	50¾-51½	52¾-53½
	C	32-32¾	33¾-34½	35¾-36½	37¾-38½	49¾-40½	41¾-42½	43¾-44½	45¾-46½	47¾-48½	49½-50½	51½-52¼	53½-54¼
	D	32¾-33¾	34¾-35½	36¾-37½	38¾-39¾	40¾-41¾	42¾-43¾	44¾-45¾	46¾-47¾	48¾-49¾	50¾-51¾	52¾-53	54¾-55
	DD	33¾-34¾	35¾-36¾	37¾-38¾	39¾-40¾	41¾-42	43¾-44	45¾-46	47¾-48	49¾-50	51¾-52	53-54	55-56
	DDD	34¾-35	36¾-37	38¾-39	40¾-41	42-43	44-45	46-47	48-48¾	50-50¾	52-52¾	54-54¾	56-56¾
	G	35-35¾	37-37¾	39-39¾	41-41¾	43-43¾	45-45¾	47-47¾	48¾-49½	50¾-51½	52¾-53½	54¾-55½	56¾-57½

Panty, Swimwear	4	6	8	10	12	14	16	18	20	22	24	28
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Waist measurement	22¾-24½	25-26¾	26¾-28¼	28¾-30	30¾-32¼	32¾-34¼	34¾-36¼	36¾-38¼	38¾-40¼	40¾-42	42¾-44	44¾-46
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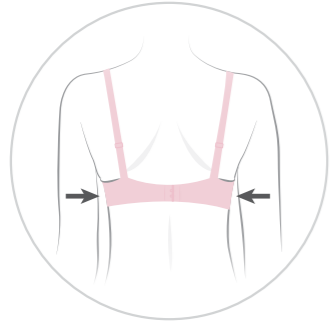
Hip measurement	34¾-36¼	36¾-37¾	37¾-39¼	39¾-41	41-42½	42¾-44	44-45¾	45¾-47¼	47¾-48¾	48¾-50½	50¾-52	52-53½
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Garment size	XS	S	M	L	XL	2XL	3XL
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Cup size with corresponding garment size

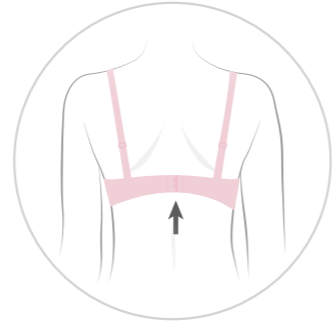
A			S	S	M	M	L	L	XL	XL	2XL	2XL
B	XS	S	S	M	M	L	L	XL	XL	2XL	2XL	3XL
C	XS	S	S	M	M	L	L	XL	XL	2XL	2XL	3XL
D	S	S	M	M	L	L	XL	XL	2XL	2XL	3XL	3XL

PERFECT FIT – WHAT TO CONSIDER



Underbust band too tight

The underbust band feels too tight and uncomfortable. Try a larger underbust size or use an Amoena bra extender. Make sure the underbust fits properly: It should sit securely in place but still be comfortable and run in a straight horizontal line.



Underbust band too loose

The underbust band is loose and slides up the patient's back – this means there isn't enough support. Choose a smaller underbust size. Make sure the underbust fits properly: It should sit securely in place but still be comfortable and run in a straight horizontal line.



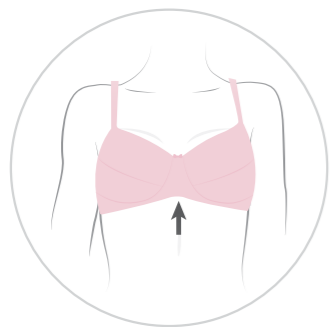
Bra straps are slipping down

The straps on the bra slide off the patient's shoulders. Generally, tightening the straps slightly should solve this issue.



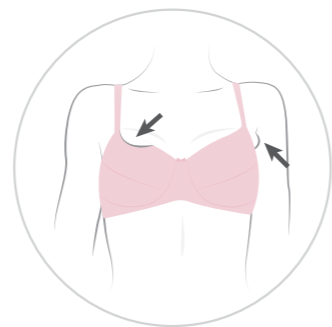
Bra straps are digging in

In this case, the straps may need to be loosened slightly. Alternatively, if the patient has a larger underbust, a wider strap may be required. If this does not solve the issue, the underbust band may be causing the issue (see above).



Bra keeps sliding upwards

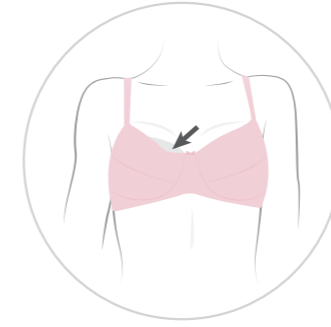
If the slightest movement causes the bra to slide up, this is a sign that the underbust band of the bra is too wide. Choose an underbust band one size smaller and a cup one size larger.



Bra cup digs in

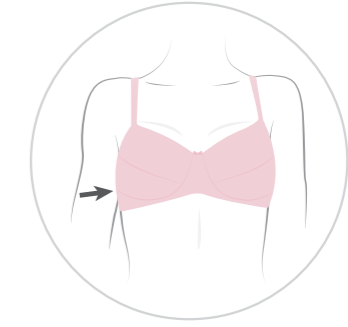
If the cup squeezes or presses the breast in certain places, this usually means the cup is too small. Choosing a larger cup size will usually solve this issue.

PERFECT FIT – SISTER/CROSSOVER SIZES



Bra cup protrudes

If tightening the bra straps doesn't make the gaps or folds in the cup disappear, try a smaller cup size.



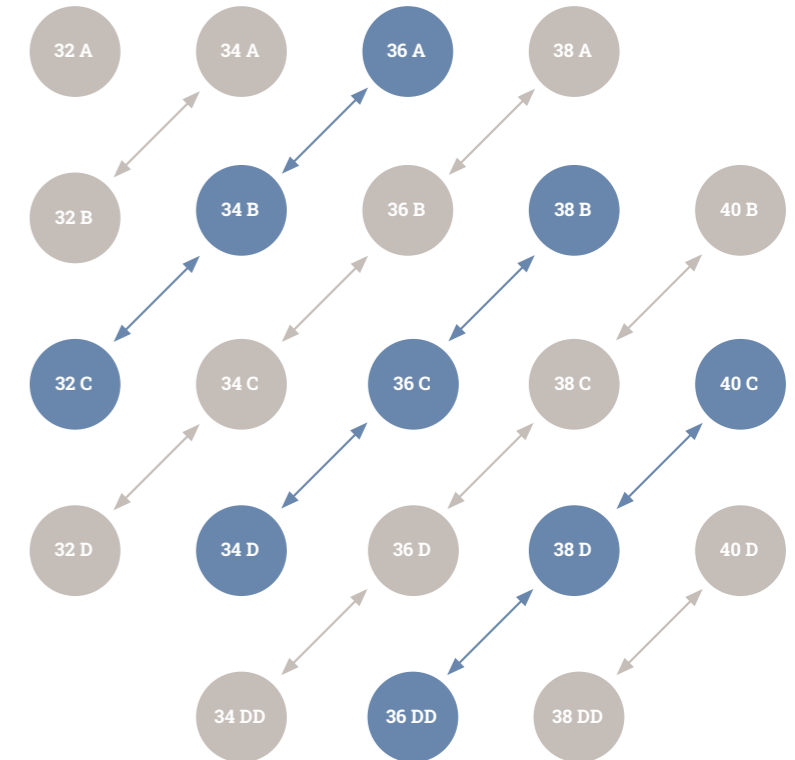
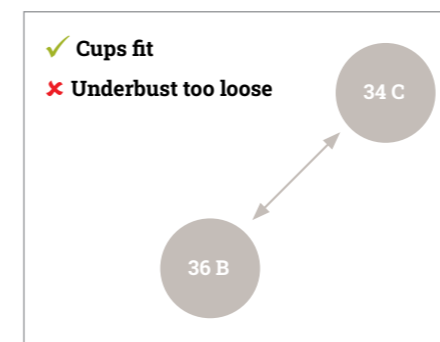
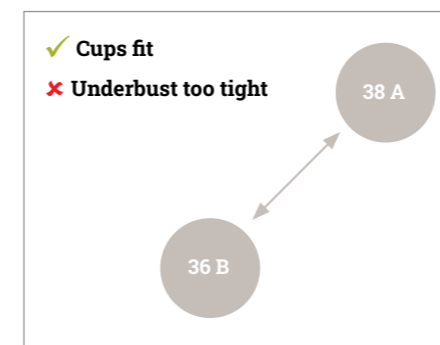
Bra underwiring digs in

For a perfect fit, the underwiring should follow the shape of the breast, gently enclosing it. The center of the bra should sit close to the body. If the underwire digs in, the cup is probably too small. Choose a larger cup size and, if necessary, a smaller underbust.

Alternative sizes

By way of example, an alternative size for a 34 B would be a 32 C or an 36 A. When trying a bra on, close the bra using the middle hooks.

Examples:





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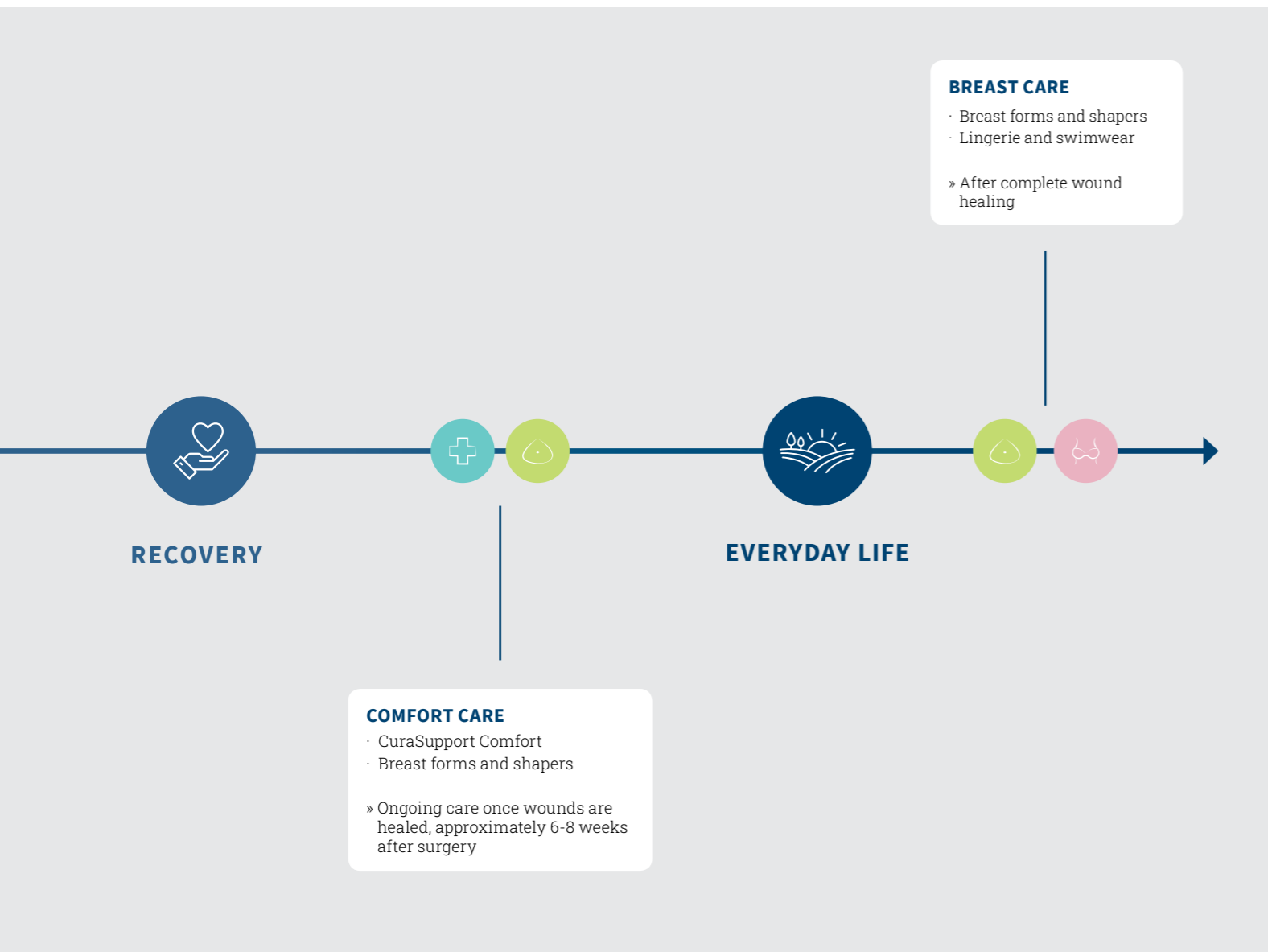
 OTHER 114

**WHERE CONFIDENCE
GROWS**

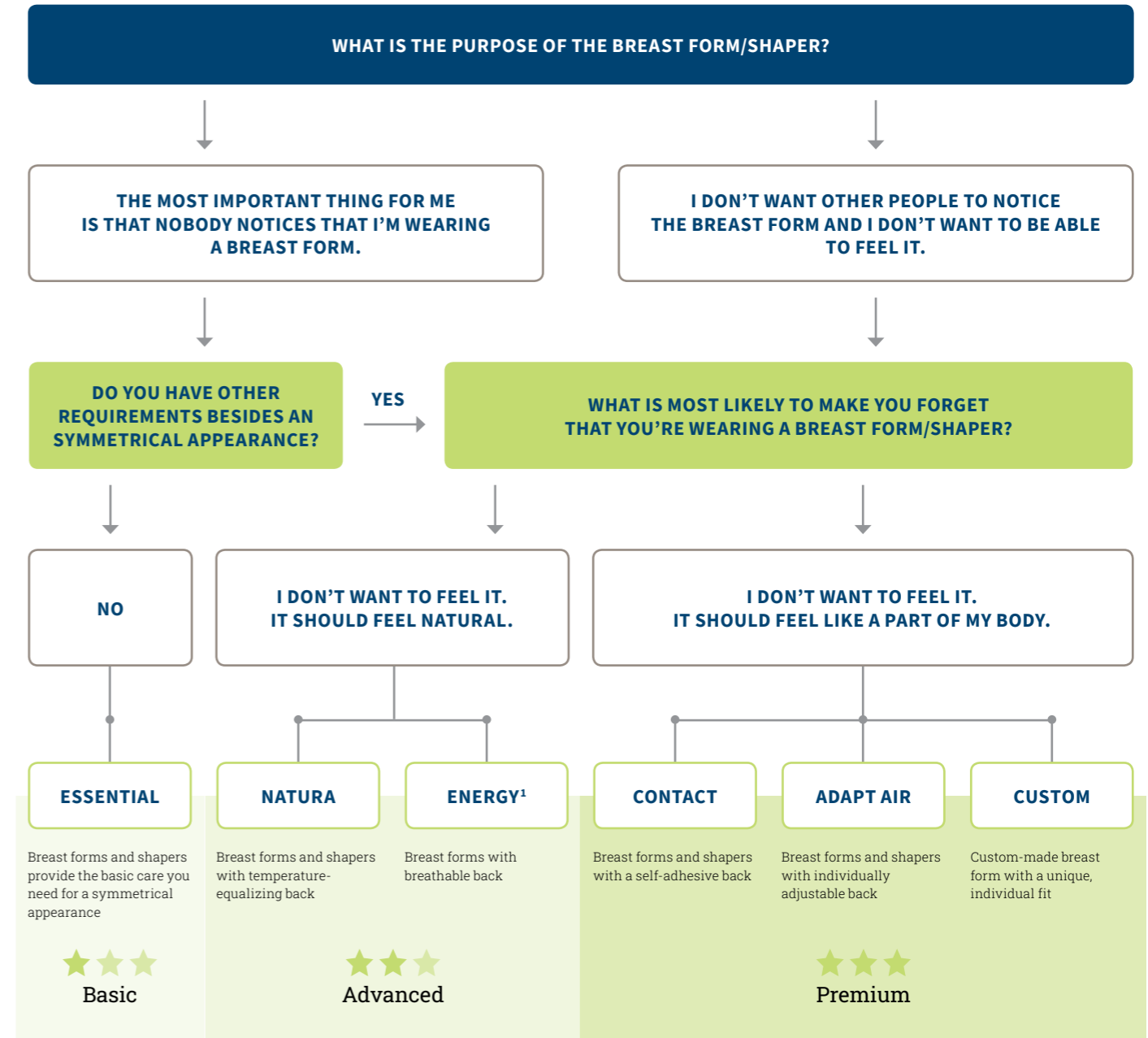
BREAST FORMS AND SHAPERS

Amoena's breast forms and shapers feature unique technologies and are tailored to your customers' specific needs. We have everything you need to restore body symmetry following a breast-conserving surgery, a mastectomy, breast reconstruction, multiple biopsies or simply to balance out natural breast asymmetry. Our goal is to help women regain their natural, feminine silhouette, along with their self confidence.

And with over 47 years of experience, we know exactly what a woman needs after breast surgery: a breast form that's so natural and shapely, nobody will be able to tell it's there – and so comfortable, she won't be able to either. Our innovative breast forms and shapers are designed with all the challenges your patients face in mind, from certain medications and treatments, lymphedema and hot flushes, to uneven or sensitive scars. They are here to provide relief, keep the skin nice and dry, and fit snugly to the shape of the body. All of this makes Amoena the best solution you can offer.



BREAST FORMS AND SHAPERS CARE CONCEPT



Amoena breast forms and shapers are available in various weights:

- Standard weight: about 80-90% of the weight of a natural breast and the closest to a natural breast in terms of movement and feel.
- 20, 25 and 40% lighter breast forms reduce the pressure on the shoulders and are therefore particularly suitable for women with lymphedema, osteoporosis, tension in the neck and shoulder area, large breasts, or particularly active lifestyles.

¹ Energy is not available as a breast shaper

BREAST SHAPERS OVERVIEW

Amoena breast shapers balance out asymmetry after breast-conserving surgery, breast reconstruction, multiple biopsies, or in cases of natural uneven breast development. The soft silicone shaper fits snugly against the natural curves of the remaining breast tissue and fill the bra cup for a symmetrical silhouette, preventing tension, improving posture and correcting muscular imbalances.

AMOENA BALANCE

- **Invisible** – Thin edges ensure a natural fit between the shaper and the body
- **Versatile** – Various shapes, sizes and thicknesses available for optimal customization
- **Simple** – Required thickness can be determined using our simple, tried-and-tested cup difference method

AirChamber

Innovative Air Chamber Technology adapts easily
 Innovative Air Chamber Technology allows the volume to be adjusted for the best possible fit to a woman's individual needs, particularly if she has an uneven chest surface.

Comfort+

Our patented Comfort+ temperature-equalizing technology
 ensures constant, gentle temperature equalization between the body and the breast shaper, helping to prevent unpleasant heat build-up and perspiration.

Contact

Self-adhesive back provides security and ensures the most natural movement of the shaper
 Amoena Contact breast shapers adhere directly to the skin without the need for any additional adhesive materials. Adapts especially well to the movement of the body.

InTouch

Soft, natural feel with InTouch silicone material
 A special silicone formula combined with a soft, smooth film for a breast shaper that looks and feels as natural as possible.

BALANCE ADAPT AIR

Breast shapers with adjustable back (page 93)

★★★★
 Premium



BALANCE CONTACT

Breast shapers with self-adhesive back (page 93)

★★★★
 Premium



BALANCE NATURA

Breast shapers with temperature-equalizing back (page 92)

★★★★
 Advanced



BALANCE ESSENTIAL







Breast shapers for basic care (page 92)

★★★★
 Basic

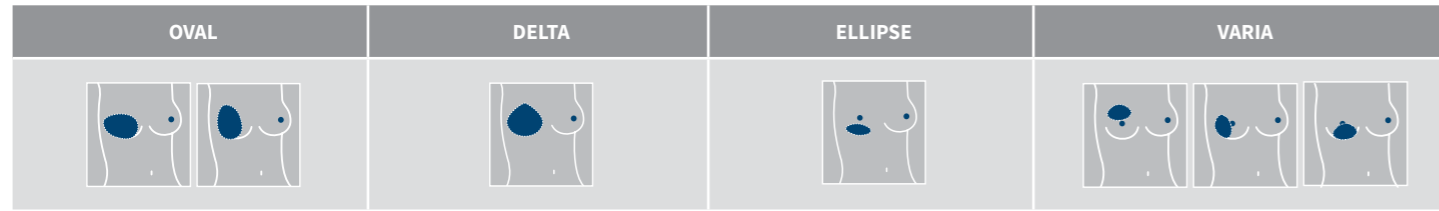


BREAST SHAPERS

OVERVIEW

Thickness		Thin		Medium	Volume	Special	
Cup difference		< 1 cm or 3/8"		1-2 cm or 3/8" - 3/4"	≥ 2 cm or 3/4"		
Shape		Oval 	Delta 	Delta 	Delta 	Ellipse 	Varia 
★★★ premium	BALANCE ADAPT AIR	-	-	233 Balance Adapt Air MD Sizes: 2-12	-	-	234 Balance Adapt Air SV Sizes: S-XL
	BALANCE CONTACT	-	-	229 Balance Contact MD Sizes: 2-12	230 Balance Contact VD Sizes: 3/4-9/10	-	286 Balance Contact SV Sizes: S-XL
★★★ advanced	BALANCE NATURA	-	-	-	221 Balance Natura Light VD Sizes: 3/4-11/12	-	-
		227 Balance Natura TO Sizes: S-XL	217 Balance Natura TD Sizes: 1-10	220 Balance Natura MD Sizes: 2-12	222 Balance Natura VD Sizes: 3/4-9/10	231 Balance Natura SE Sizes: S-XL	285 Balance Natura SV Sizes: S-XL
★★★ basic	BALANCE ESSENTIAL	-	-	-	224 Balance Essential Light VD Sizes: 3/4-11/12 Sizes Tawny: 3/4-11/12	-	-
		228 Balance Essential TO Sizes: S-XL	218 Balance Essential TD Sizes: 1-10	223 Balance Essential MD Sizes: 2-12 Sizes Tawny: 4-10	225 Balance Essential VD Sizes: 3/4-9/10	232 Balance Essential SE Sizes: S-XL	-
ADDITIONAL SHAPERS		150 Balance Aqua Wave <i>NEW starting May 2023</i> Sizes: 1/2-11/12					

BALANCE – BREAST SHAPERS



BALANCE ESSENTIAL ★★★

Breast shapers provide the basic care you need for a symmetrical appearance



Image	Product name	Style	Shape	Thickness	Suitable for cup difference	Sizes	Color	Layers
	Balance Essential TO	228	Oval	Thin	< 1 cm or 3/8"	S-XL	Ivory	1
	Balance Essential TD	218	Delta	Thin	< 1 cm or 3/8"	1-10	Ivory	1
	Balance Essential MD	223	Delta	Medium	1-2 cm or 3/8"-3/4"	2-12	Ivory Tawny 4-10	1
	Balance Essential VD	225	Delta	Volume	> 2 cm or 3/4"	3/4-9/10	Ivory	1
	Balance Essential Light VD	224	Delta	Volume 25% lighter	> 2 cm or 3/4"	3/4-11/12	Ivory Tawny 3/4-9/10	1
	Balance Essential SE	232	Ellipse	Special shape	Cross-cup difference method not applicable	S-XL	Ivory	1

BALANCE NATURA ★★★

Breast shaper with temperature-regulating back

- *Comfort+* technology reduces heat and perspiration behind the shaper



Image	Product name	Style	Shape	Thickness	Suitable for cup difference	Sizes	Color	Layers
	Balance Natura TO	227	Oval	Thin	< 1 cm or 3/8"	S-XL	Ivory	2
	Balance Natura TD	217	Delta	Thin	< 1 cm or 3/8"	1-10	Ivory	2
	Balance Natura MD	220	Delta	Medium	1-2 cm or 3/8"-3/4"	2-12	Ivory	2
	Balance Natura VD	222	Delta	Volume	> 2 cm or 3/4"	3/4-9/10	Ivory	2

Image	Product name	Style	Shape	Thickness	Suitable for cup difference	Sizes	Color	Layers
	Balance Natura Light VD	221	Delta	Full 25% lighter	> 2 cm or 3/4"	3/4-11/12	Ivory	2
	Balance Natura SE	231	Ellipse	Special shape	Cross-cup difference method not applicable	S-XL	Ivory	2
	Balance Natura SV	285	Varia	Special shape	Cross-cup difference method not applicable	S-XL	Ivory	2

BALANCE CONTACT ★★★

Breast shapers with a self-adhesive back

- Adapts especially well to the movement of the body
- Stays firmly in place
- *Comfort+* technology reduces heat and perspiration behind the shaper



Image	Product name	Style	Shape	Thickness	Suitable for cup difference	Sizes	Color	Layers
	Balance Contact MD	229	Delta	Medium	1-2 cm or 3/8"-3/4"	2-12	Ivory	2
	Balance Contact VD	230	Delta	Volume	> 2 cm or 3/4"	3/4-9/10	Ivory	2
	Balance Contact SV	286	Varia	Special shape	Cross-cup difference method not applicable	S-XL	Ivory	2

BALANCE ADAPT AIR ★★★

Breast shaper with adjustable back

- Precisely and individually adaptable with integrated Air Chamber Technology – the perfect fit every time, even for women who experience weight fluctuations or swelling due to lymphedema.
- Flexible, adjustable back fits close to the body
- Fine volume adjustment offers greater flexibility when choosing a bra
- *Comfort+* technology reduces heat and perspiration behind the shaper



VIDEO

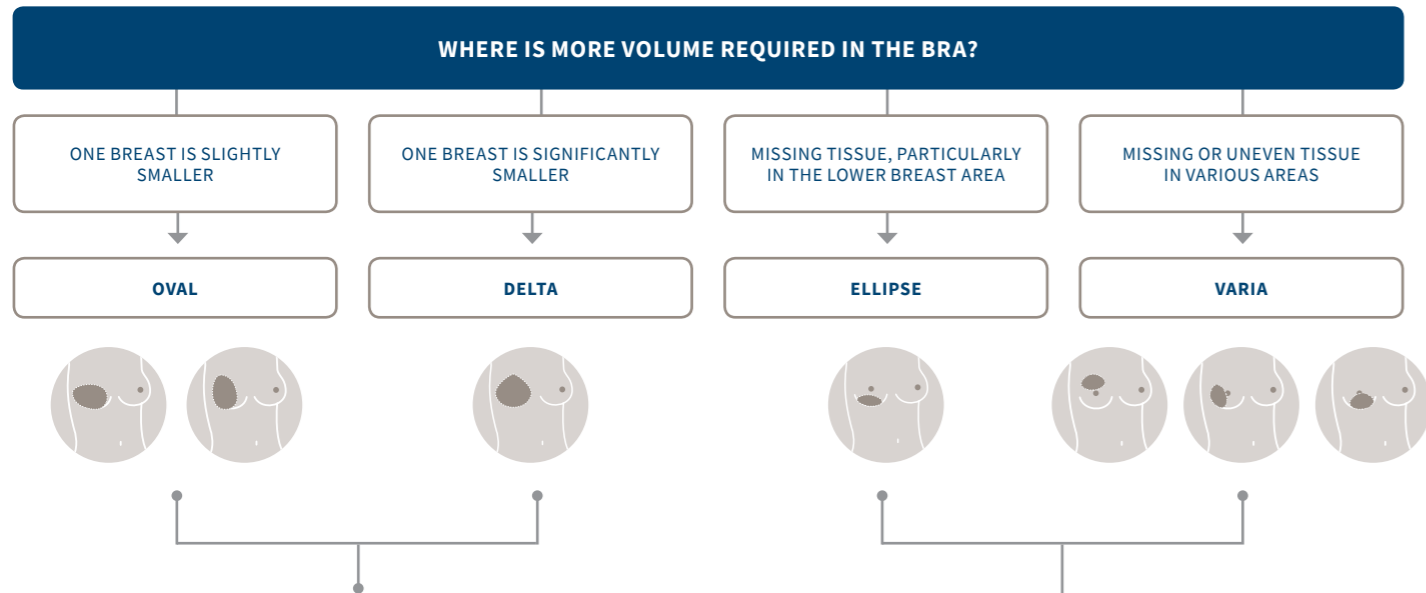
Image	Product name	Style	Shape	Thickness	Suitable for cup difference	Sizes	Color	Layers
	Balance Adapt Air MD	233	Delta	Medium/ Volume (adjustable)	1-2 cm and > 2 cm 3/8"-3/4" and > 3/4"	2-12	Ivory	3
	Balance Adapt Air SV	234	Varia	Special shape	Cup difference method not applicable	S-XL	Ivory	3

Sizing chart, fitting tips and advice regarding the cross-cup difference method on page 94 and 95.

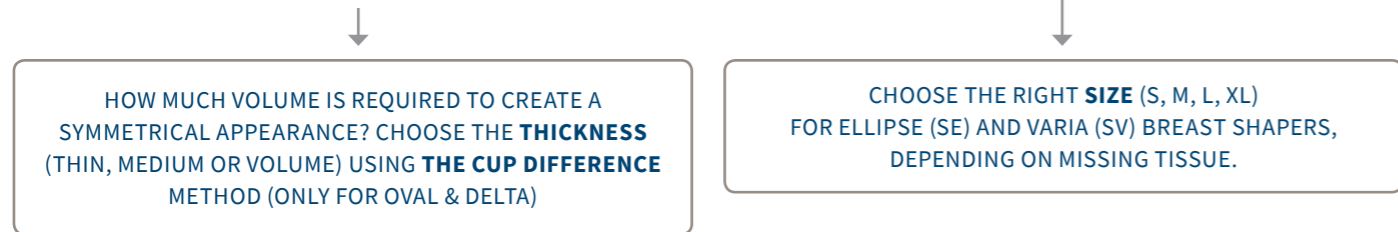
BALANCE SHAPERS SIZING

Find the perfect breast shaper in 4 steps

1. First, find **the right sized bra** for your patient (see the fitting guide on page 80).
2. Ask about your **patient's specific requirements** to determine which product range you need (see care concepts on page 87).
3. Determine which **shape** she needs (Oval, Delta, Ellipse or Special Varia).



4. Choose the **size** and **thickness** of the breast shaper

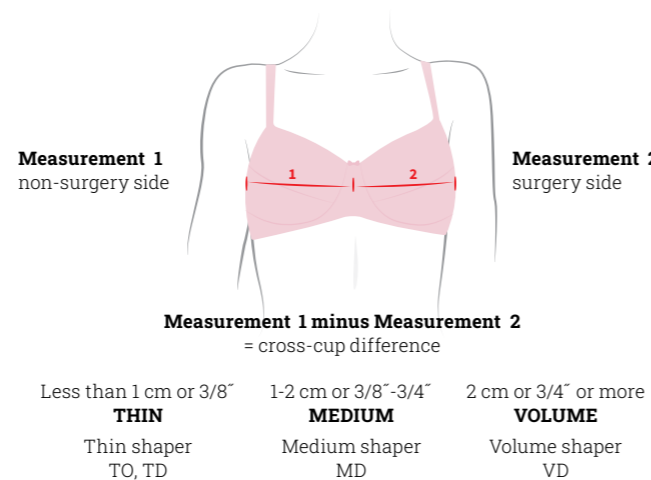


CROSS-CUP DIFFERENCE METHOD (CCD METHOD)

The cross-cup is measured from the center front of the bra (at the sternum) to the side seam.

1. Measure the fullest part of the cup on the non-surgery side (**Measurement 1**)
2. Measure the fullest part of the cup on the surgery side (**Measurement 2**)
3. Subtract measurement 2 (surgery side) from measurement 1 (non-surgery side)
4. The result is the cross-cup difference (CCD), which will help you to determine the thickness you need (Thin, Medium, or Volume)

TIP: Use the metric side of your tape measure and measure in centimeters (cm). This will give you the most accurate measurement.



BALANCE SHAPERS SIZING CHART

Find the right size for Oval and Delta breast shapers:

Cup size	Underbust measurement											
AA	32	34	36	38	40	42	44	46	48	50	52	
A	30	32	34	36	38	40	42	44	46	48	50	52
B		30	32	34	36	38	40	42	44	46	48	50
C			30	32	34	36	38	40	42	44	46	48
D				30	32	34	36	38	40	42	44	46
DD					30	32	34	36	38	40	42	44
DDD						30	32	34	36	38	40	42
G									34	36	38	40
Shaper size	1	2	3	4	5	6	7	8	9	10	11	12

Cross-cup difference method	Shape	Shaper size											
CCD < 1 cm or 3/8" Thin shaper	Oval	S			M			L		XL			
	Delta	1	2	3	4	5	6	7	8	9	10		
CCD 1-2 cm or 3/8"-3/4" Medium shaper	Delta		2	3	4	5	6	7	8	9	10	11	12
CCD ≥ 2 cm or 3/4" Volume shaper	Delta	3/4			5/6		7/8		9/10		11/12		

The CCD method cannot be used for Ellipse and Varia shapers

Balance Premium FIT KIT 245

Our Premium Fit Kit includes 15 breast shapers in different sizes and thicknesses to help you find the right breast shaper for your customer and keep your stock to a minimum.

Style	Product	Sizes
227	Balance Natura TO	M, L
217	Balance Natura TD	3, 5
220	Balance Natura MD	4, 8
231	Balance Natura SE	M, L
285	Balance Natura SV	S
221	Balance Natura Light VD	5/6, 9/10
230	Balance Contact VD	7/8
286	Balance Contact SV	L
233	Balance Adapt Air MD	6
234	Balance Adapt Air SV	M

Includes Adapt Air Pump, use and care instructions, and overview of the whole Balance portfolio



BREAST FORMS

PORTFOLIO OVERVIEW

CUSTOM

Custom-made for an individual fit
(page 110)

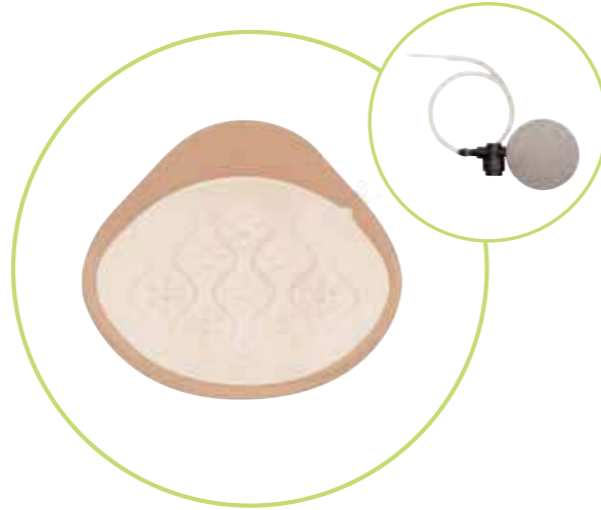
★★★★
Premium



ADAPT AIR

Breast forms with adjustable back
(page 108)

★★★★
Premium



CONTACT

Breast forms with a self-adhesive back
(page 106)

★★★★
Premium



ENERGY

Breast forms with breathable back
(page 104)

★★★★
Advanced



NATURA

Breast forms with temperature-equalizing back
(page 102)

★★★★
Advanced



ESSENTIAL

Breast forms that provide the basic care you need
for a symmetrical appearance
(page 100)

★★★★
Basic



Innovative Air Chamber Technology adapts easily

Innovative Air Chamber Technology allows the volume to be adjusted for the best possible fit to the woman's individual needs, particularly if she has an uneven chest surface.



Our patented Comfort+ temperature-equalizing technology

Comfort+ technology ensures constant, gentle temperature equalization between the body and the breast form, helping to prevent unpleasant heat build-up and perspiration.



Integrated air circulation technology

A structure consisting of three-dimensional pearls on the back of the form ensures optimal air circulation and allows moisture to evaporate.



Self-adhesive back provides security and ensures the most natural movement of the form

Amoena Contact adheres directly to the skin without the need for any additional adhesive materials. Adapts especially well to the movement of the body.



Cosmetic – Natural look and feel

Combination of standard and lightweight silicone for a lighter breast form (approx. 20% lighter than standard) with ultra-soft feel that adapts well to the movement of the body.






Soft, natural feel with InTouch silicone material

A special silicone formula combined with a soft, smooth film for a breast form that looks and feels as natural as possible

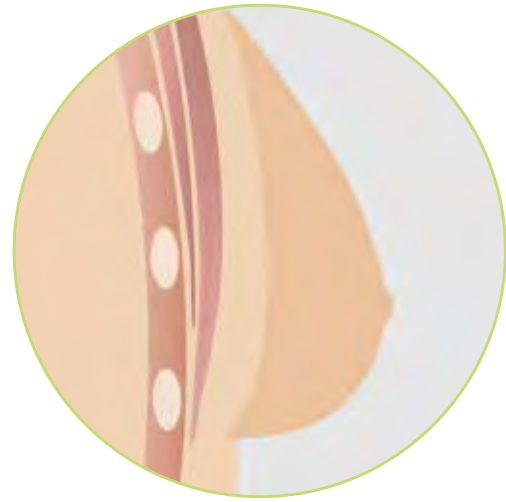
BREAST FORMS

OVERVIEW

Product line		Weight	1 = Shallow cup form		2 = Average cup form			3 = Full cup form		
			Symmetrical		Symmetrical		Asymmetrical	Extra Universal	Symmetrical	Asymmetrical Extra
			1S	1S ^N	2S	2S ^N	2A (L/R)	2E 2U	3S	3E (L/R) 3A (L/R)
 premium	CUSTOM Custom-made breast form	Xtra Light – 40% lighter Light – 25% lighter Standard	Individual fit: The contour, back and cup form are precisely and specially created for her body.							
	ADAPT AIR	Xtra Light – 40% lighter	328 Adapt Air Xtra Light 1S ^N	326 Adapt Air Xtra Light 2S ^N	–	–	–	–		
		Light – 25% lighter	329 Adapt Air Light 1S ^N	327 Adapt Air Light 2S ^N	–	–	–	–		
		Light – 25% lighter	–	–	–	–	–	376 Adapt Light 3A <i>Moldable back; no air chamber</i>		
	CONTACT	Light – 25% lighter	–	380C Contact Light 2S	–	–	385C Contact Light 3S	–		
Full Weight		384C Contact 1S	381C Contact 2S	383C Contact 2A	–	382C Contact 3S	386C Contact 3E			
 advanced	ENERGY	Light – 25% lighter	–	342N Energy Light 2S	–	341N Energy Light 2U	–	–		
		Weight-reduced – 20% lighter	–	310 Energy Cosmetic 2S	–	–	–	–		
		Full Weight	349N Energy 1S	–	–	–	–	–		
	NATURA	Xtra Light – 40% lighter	401 Natura Xtra Light 1S ^N	400 Natura Xtra Light 2S ^N	–	–	–	–		
		Light – 25% lighter	402 Natura Light 1S ^N	390 Natura Light 2S	392 Natura Light 2A	–	391 Natura Light 3S	373N Natura Light 3A		
			664 Natura Light 1S	–	–	–	–	–		
		Weight-reduced – 20% lighter	–	320 Natura Cosmetic 2S 323 Natura Cosmetic 2S ^N	–	–	–	322 Natura Cosmetic 3E		
Full Weight	396 Natura 1S	–	–	–	–	397 Natura 3E				
 basic	ESSENTIAL DELUXE & ESSENTIAL	Light – 25% lighter	314 Essential Light 1S ^N	247 Essential Deluxe Light 2S 442 Essential Light 2S	356 Essential Light 2A	–	–	556 Essential Light 3E		
			Full Weight	630 Essential 1S	440 Essential 2S	353 Essential 2A	474 Essential 2E	363 Essential 3S	–	
	ADDITIONAL FORMS	149 Aqua Wave Swim Form		216 Priform		132N Leisure Form		2106 Fiberfill Post-Surgical Form		

ESSENTIAL

Breast forms provide the basic care you need for a symmetrical appearance



Single-layer breast form



Soft, matte polyurethane (PU) film and high-quality silicone guarantee a pleasant feel

Standard and lightweight breast forms to create a symmetrical appearance and restore a feminine silhouette

High-quality basic care typically covered by health insurance

WEIGHT OPTIONS



Full weight



25% lighter

COLORS



Ivory



Tawny

PARTICULARLY SUITABLE FOR WOMEN WHO:

- Have undergone a mastectomy
- Wish to recreate a symmetrical appearance

Overview



Image	Product name	Style	Cup form ¹	Weight	Shape ²	Sizes	Color*	Layers
	Essential Deluxe Light 2S (Gel back) <i>Available while stock lasts</i>	247	2-average	25% lighter	S	4-14	Ivory	1
	Essential Light 1S^N	314	1-shallow	25% lighter	S	1-14	Ivory	1
	Essential Light 2S	442	2-average	25% lighter	S	1-17	Ivory Tawny	1
	Essential Light 2A	356	2-average	25% lighter	A	0-14 L/R	Ivory	1
	Essential Light 3E	556	3-full	25% lighter	E	1-14 L/R Tawny 4-14 L/R	Ivory Tawny	1
	Essential 1S	630	1-shallow	Full weight	S	1-12	Ivory	1
	Essential 2S	440	2-average	Full weight	S	1-12	Ivory	1
	Essential 2A	353	2-average	Full weight	A	0-12 L/R	Ivory	1
	Essential 2E	474	2-average	Full weight	E	0-12 Tawny 3-12	Ivory Tawny	1
	Essential 3S	363	3-full	Full weight	S	0-12	Ivory	1

For fitting tips and sizing chart see pages 112 and 113.

1 OVERVIEW OF CUP FORMS

- 1 - Shallow:** Concave silhouette, natural shape with additional volume in the lower cup area and a flatter upper cup; women with a large underbust tend to have a shallow cup form
- 2 - Average:** Wider basic form, even silhouette, main volume concentrated in the upper and mid-cup area
- 3 - Full:** Convex silhouette, main volume concentrated in the upper and mid-cup area; women with a small underbust tend to have a full cup form

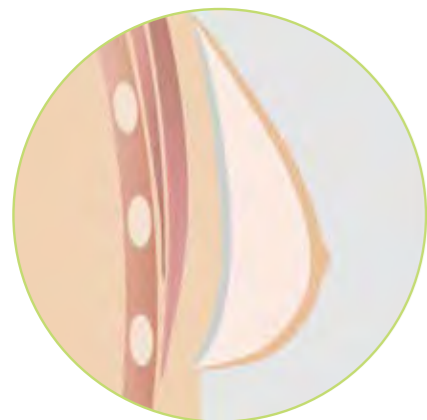
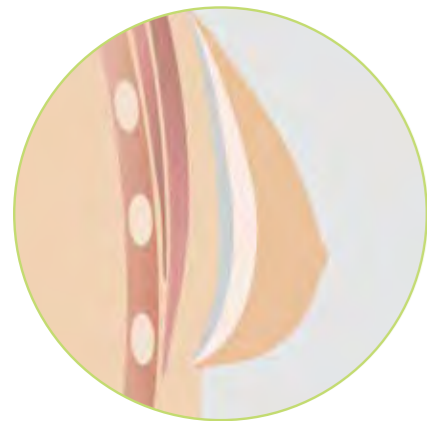
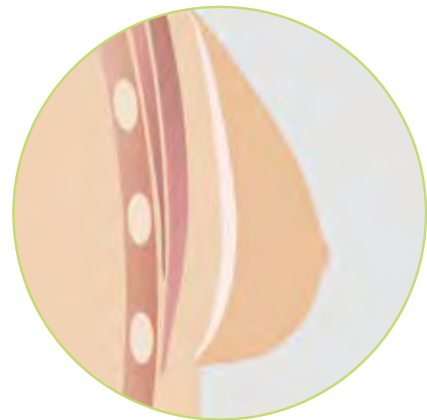
2 OVERVIEW OF FORMS

- S = Symmetrical:** Can be worn on the left and right side interchangeably
- A = Asymmetrical:** Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm
- E = Extra:** Specifically designed to be worn on the left or right side respectively. Particularly suitable for women with a smaller cup size and fuller breast shape
- U = Universal:** Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm or along the sternum (can be rotated accordingly)

* Light and Xtra Light forms have a more muted color

NATURA

Breast forms with temperature-regulating back.



NATURA double-layer breast form

- Soft, matte polyurethane (PU) film and premium-quality silicone guarantee a pleasant feel
- Comfort+** Reduces heat and perspiration behind the breast form

PARTICULARLY SUITABLE FOR WOMEN WHO:

- Have additional soft breast tissue (Natura 1S and 3E)
- Want or need a very light breast form (Natura Xtra Light)

NATURA triple-layer breast form



Soft gel back

Sits comfortably against sensitive scar tissue

or



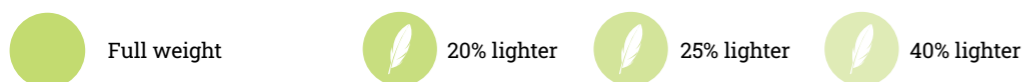
Cosmetic

Combination of standard and lightweight silicone for a super natural look

PARTICULARLY SUITABLE FOR WOMEN WHO:

- Have sensitive scar tissue

WEIGHT OPTIONS



COLORS



Overview



Image	Product name	Style	Cup form ¹	Weight	Shape ²	Sizes	Color*	Layers
	Natura Xtra Light 1S ^N	401	1-shallow	40% lighter	S	1-14	Ivory	2
	Natura Xtra Light 2S ^N	400	2-average	40% lighter	S	1-17	Ivory Tawny	2
	Natura Light 1S ^N	402	1-shallow	25% lighter	S	1-14	Ivory	3
	Natura Light 1S	664	1-shallow	25% lighter	S	1-14	Ivory	3
	Natura Light 2S	390	2-average	25% lighter	S	1-17	Ivory Tawny	3
	Natura Light 2A	392	2-average	25% lighter	A	0-14 L/R	Ivory	3
	Natura Light 3S	391	3-full	25% lighter	S	0-12	Ivory	3
	Natura Light 3A	373N	3-full	25% lighter	A	4-12 L/R	Ivory Tawny	3
	Natura Cosmetic 2S	320	2-average	20% lighter	S	1-14	Ivory	3
	Natura Cosmetic 2S ^N	323	2-average	20% lighter	S	1-14	Ivory	3
	Natura Cosmetic 3E	322	3-full	20% lighter	E	1-14 L/R	Ivory	3
	Natura 1S	396	1-shallow	full even weight distribution	S	1-14	Ivory	2
	Natura 3E	397	3-full	full even weight distribution	E	1-14 L/R	Ivory	2

For fitting tips and sizing chart see pages 112 and 113.

1 OVERVIEW OF CUP FORMS

1 - Shallow: Concave silhouette, natural shape with additional volume in the lower cup area and a flatter upper cup; women with a large underbust tend to have a shallow cup form

2 - Average: Wider basic form, even silhouette, main volume concentrated in the upper and mid-cup area

3 - Full: Convex silhouette, main volume concentrated in the upper and mid-cup area; women with a small underbust tend to have a full cup form

2 OVERVIEW OF FORMS

S = Symmetrical: Can be worn on the left and right side interchangeably

A = Asymmetrical: Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm

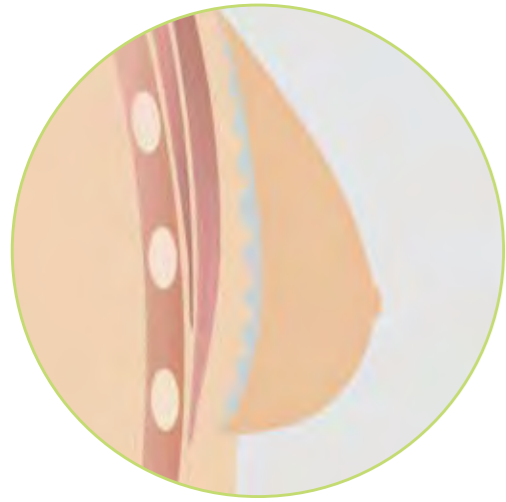
E = Extra: Specifically designed to be worn on the left or right side respectively. Particularly suitable for women with a smaller cup size and fuller breast shape

U = Universal: Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm or along the sternum (can be rotated accordingly)




* Light and Xtra Light forms have a more muted color

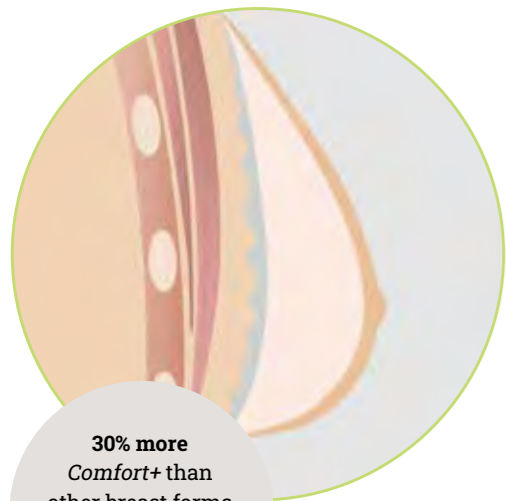
ENERGY

Breast forms with breathable back





Energy triple-layer breast form

-  Soft, matte polyurethane (PU) film and premium-quality silicone guarantee a pleasant feel
-  **Comfort+**
Reduces heat and perspiration behind the breast form
-  **3D pearls**
Ensure optimal air circulation and allow moisture to evaporate



30% more Comfort+ than other breast forms for even better temperature regulation





Energy Cosmetic triple-layer breast form

-  **Comfort+**
- +**
-  **Cosmetic**
Lightweight form, available in standard, more natural color

PARTICULARLY SUITABLE FOR WOMEN WHO:

- experience hot flashes due to menopause or medication
- have a tendency to perspire in hotter temperatures
- are very active in fitness/sports

WEIGHT OPTIONS







-  Full weight adjustment
-  20% lighter
-  25% lighter
-  40% lighter

COLORS

-  Ivory
-  Tawny

Overview



Image	Product name	Style	Cup form ¹	Weight	Shape ²	Sizes	Color*	Layers
	Energy Light 2S	342N	 2-average	25% lighter	 S	1-14	Ivory Tawny	3
	Energy Light 2U	341N	 2-average	25% lighter	 U	1-14	Ivory	3
	Energy Cosmetic 2S	310	 2-average	20% lighter	 S	1-14	Ivory	3
	Energy 1S	349N	 1-shallow	full even weight distribution	 S	1-12	Ivory	3

For fitting tips and sizing chart see pages 112 and 113.

1 OVERVIEW OF CUP FORMS

- 1 - Shallow:** Concave silhouette, natural shape with additional volume in the lower cup area and a flatter upper cup; women with a large underbust tend to have a shallow cup form
- 2 - Average:** Wider basic form, even silhouette, main volume concentrated in the upper and mid-cup area
- 3 - Full:** Convex silhouette, main volume concentrated in the upper and mid-cup area; women with a small underbust tend to have a full cup form

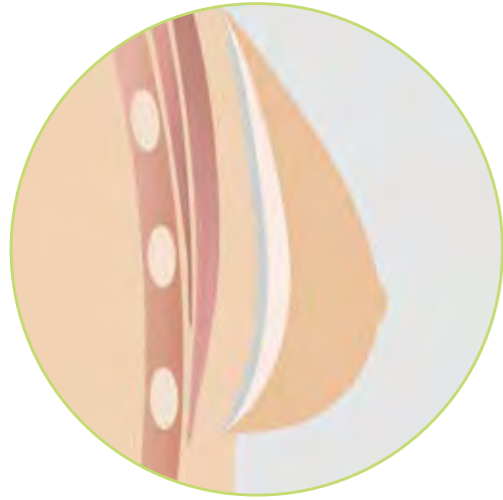
2 OVERVIEW OF FORMS

- S = Symmetrical:** Can be worn on the left and right side interchangeably
- A = Asymmetrical:** Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm
- E = Extra:** Specifically designed to be worn on the left or right side respectively. Particularly suitable for women with a smaller cup size and fuller breast shape
- U = Universal:** Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm or along the sternum (can be rotated accordingly)

* Light and Xtra Light forms have a more muted color

CONTACT

Breast forms with a self-adhesive back



CONTACT triple-layer breast form



Soft, matte polyurethane (PU) film and premium-quality silicone guarantee a pleasant feel



Comfort+

Reduces heat and perspiration behind the breast form



Contact

- Adapts to body movements just like a natural breast
- Relieves pressure on the shoulders as it adheres directly to the chest wall
- Offers more flexibility when choosing clothes

PARTICULARLY SUITABLE FOR WOMEN WHO:

- suffer from shoulder/neck pain
- have a larger cup size
- have lymphedema

WEIGHT OPTIONS



Full weight adjustment



25% lighter

COLORS



Ivory



Tawny



Overview



Image	Product name	Style	Cup form ¹	Weight	Shape ²	Sizes	Color*	Layers
	Contact Light 2S	380C	2-average	25% lighter	S	1-14	Ivory	3
	Contact Light 3S	385C	3-full	25% lighter	S	0-10	Ivory	3
	Contact 1S	384C	1-shallow	full even weight distribution	S	1-14	Ivory	3
	Contact 2S	381C	2-average	full even weight distribution	S	1-12	Ivory	3
	Contact 2A	383C	2-average	full even weight distribution	A	0-12 L/R	Ivory	3
	Contact 3S	382C	3-full	full even weight distribution	S	0-10 1-10	Ivory Tawny*	3
	Contact 3E	386C	3-full	full even weight distribution	E	1-14 L/R	Ivory Tawny	3

For fitting tips and sizing chart see pages 112 and 113.
*while stock lasts

1 OVERVIEW OF CUP FORMS

- 1 - Shallow:** Concave silhouette, natural shape with additional volume in the lower cup area and a flatter upper cup; women with a large underbust tend to have a shallow cup form
- 2 - Average:** Wider basic form, even silhouette, main volume concentrated in the upper and mid-cup area
- 3 - Full:** Convex silhouette, main volume concentrated in the upper and mid-cup area; women with a small underbust tend to have a full cup form

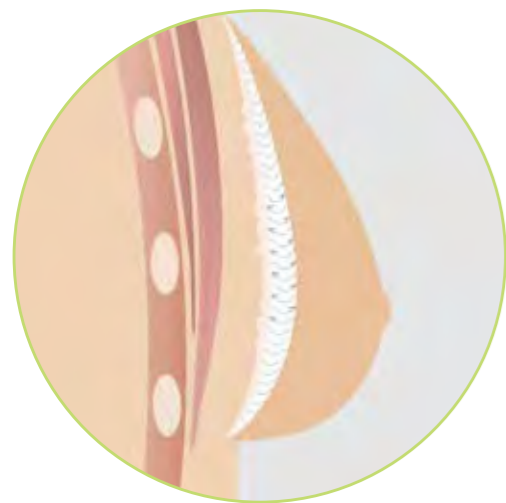
2 OVERVIEW OF FORMS

- S = Symmetrical:** Can be worn on the left and right side interchangeably
- A = Asymmetrical:** Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm
- E = Extra:** Specifically designed to be worn on the left or right side respectively. Particularly suitable for women with a smaller cup size and fuller breast shape
- U = Universal:** Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm or along the sternum (can be rotated accordingly)




* Light and Xtra Light forms have a more muted color

ADAPT & ADAPT AIR

Breast form with adjustable back



ADAPT AIR triple-layer breast form

-  Soft, matte polyurethane (PU) film and premium-quality silicone guarantee a pleasant feel
-  **Comfort+** Reduces heat and perspiration behind the breast form
-  **Air Chamber Technology**
 - Precisely and individually adaptable with integrated Air Chamber Technology – the perfect fit every time, even for women who experience weight fluctuations or swelling due to lymphedema
 - Fits close to the body with a flexible, adjustable back
 - Fine volume adjustment offers greater flexibility when choosing a bra
 - Comfort+** technology reduces heat and perspiration behind the shaper
 - Lightweight: InTouch Light and Xtra Silicone make the breast form 25-40% lighter

PARTICULARLY SUITABLE FOR WOMEN WHO:

- have uneven scar tissue
- experience weight fluctuations (and the resulting fluctuations in cup size)
- have swelling from lymphedema



reddot winner 2020



WEIGHT OPTIONS

-  Full weight adjustment
-  20% lighter
-  40% lighter

COLORS

-  Ivory
-  Tawny



VIDEO TUTORIAL

Overview



Image	Product name	Style	Cup form ¹	Weight	Shape ²	Sizes	Layers	Color*
	Adapt Air Xtra Light 1S ^N	328	1-shallow	40% lighter	S	1-14	3	Ivory
	Adapt Air Xtra Light 2S ^N	326	2-average	40% lighter	S	1-14	3	Ivory Tawny
	Adapt Air Light 1S ^N	329	1-shallow	25% lighter	S	1-14	3	Ivory
	Adapt Air Light 2S ^N	327	2-average	25% lighter	S	1-14	3	Ivory
	Adapt Light 3A <i>Moldable back, no air chamber</i>	376	3-full	25% lighter	A	4-12 L/R	2	Ivory

For fitting tips and sizing chart see pages 112 and 113.

1 OVERVIEW OF CUP FORMS

- 1 - Shallow:** Concave silhouette, natural shape with additional volume in the lower cup area and a flatter upper cup; women with a large underbust tend to have a shallow cup form
- 2 - Average:** Wider basic form, even silhouette, main volume concentrated in the upper and mid-cup area
- 3 - Full:** Convex silhouette, main volume concentrated in the upper and mid-cup area; women with a small underbust tend to have a full cup form

2 OVERVIEW OF FORMS

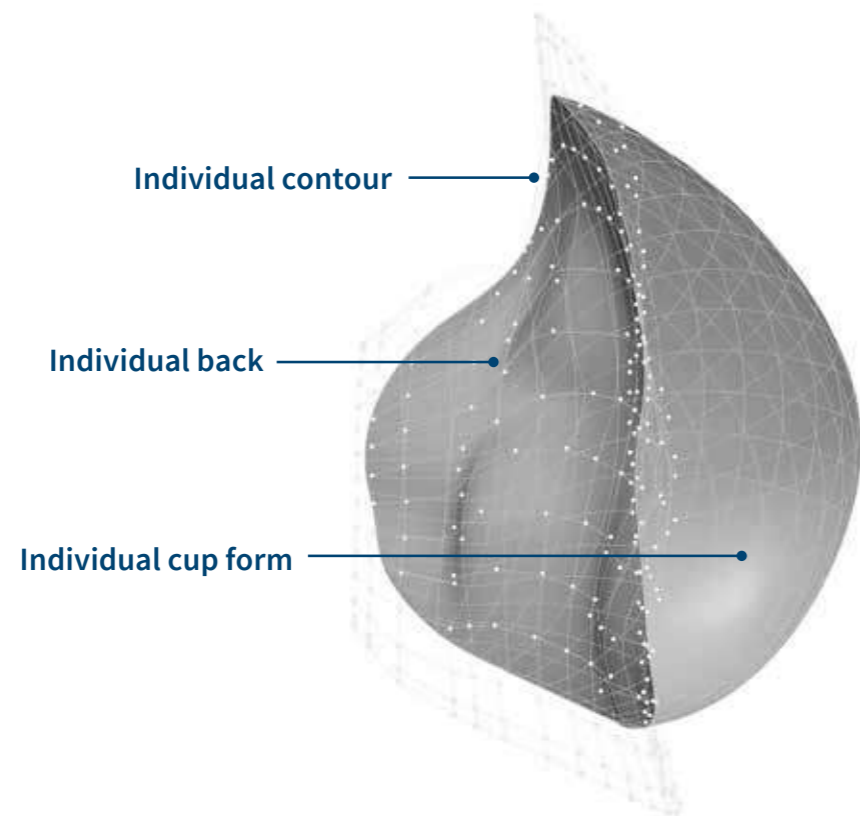
- S = Symmetrical:** Can be worn on the left and right side interchangeably
- A = Asymmetrical:** Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm
- E = Extra:** Specifically designed to be worn on the left or right side respectively. Particularly suitable for women with a smaller cup size and fuller breast shape
- U = Universal:** Specifically designed to be worn on the left or right side respectively. Extended form to compensate for missing tissue under the arm or along the sternum (can be rotated accordingly)

* Light and Xtra Light forms have a more muted color

NEW – CUSTOM-MADE BREAST FORM

The perfect fit, specially made according to your customer's needs

Amoena custom forms represent the leading standard in custom breast care and feature the latest 3D-scan technology to fit the individual requirements and body shape of each woman. This breast form is the ideal solution when it's not possible to find a good fit using a standard breast form, whether after a mastectomy or breast-conserving operation.



- **Individual fit:** The contour, back, and cup form are all specially tailored to her body
- **Color:** Choose between a lighter (ivory) or darker (tawny) skin tone
- **Nipples:** Choose the ideal nipple from our collection of adhesive nipples in various colors and sizes
- **3 weight options available:**
 - Standard: Regular weight
 - Light: ~25% lighter²
 - Xtra Light: ~40% lighter²

Select additional innovative product features to fulfill her needs

CHOOSE FROM THESE DIFFERENT OPTIONS¹:

Custom breast forms made from InTouch silicone

- InTouch silicone covered with a special coating for an extra soft and natural feel

Recommended for women who:

- Are looking for a basic, custom-made breast form for a symmetrical silhouette

Add:

Comfort+ temperature-equalizing back

- InTouch silicone covered with a special coating for an extra soft and natural feel
- Patented *Comfort+* technology reduces overheating and perspiration behind the form

Recommended for women who:

- Experience hot flashes due to menopause or medication

Add:

Air chamber layer for volume adjustment

- InTouch silicone covered with a special coating for an extra soft and natural feel
- Patented *Comfort+* technology reduces overheating and sweating
- Integrated Air Chamber technology for individual adjustment in the event of slight weight fluctuations or lymphedema, providing optimal flexibility when choosing a bra

Recommended for women who:

- Experience hot flashes due to menopause or medication
- Experience weight fluctuations (and the resulting fluctuations in cup size)
- Experience other size fluctuations due to lymphedema

Add:

Contact self-adhesive back

- InTouch silicone covered with a special coating for an extra soft and natural feel
- Patented *Comfort+* technology reduces overheating and sweating
- Self-adhesive back for relief of the shoulder and neck area

Recommended for women who:

- Experience pain in the shoulder/neck area
- Have lymphedema

NEW!

Contact our experts to discuss personalized breast care options

Offer your customers expert advice and a comprehensive range of products for optimal care. Receive training from our custom breast form experts. For more information, contact your Amoena account manager or get in touch with our customer service team.

CONTACT US



By phone
(770) 281-8300
1-800-741-0078



By email
usamoenacsr@amoena.com

¹ Depending on the size/shape of the custom-made breast form, some technologies may not be available.

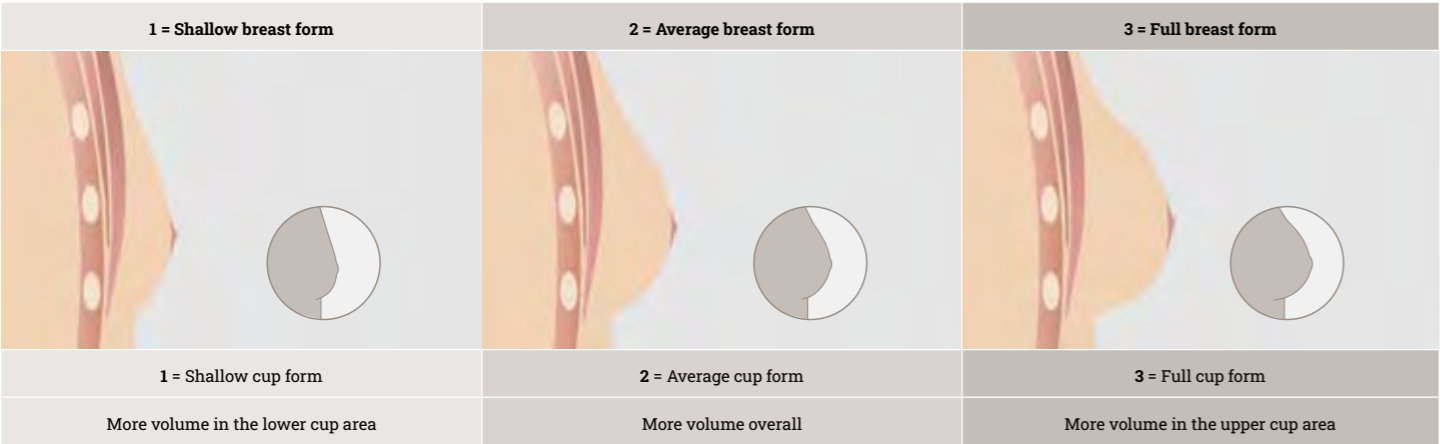
² Compared to a breast form made of standard silicone of the same shape and size.

Advice: The custom-made breast forms are chargeable to Insurance/HCPC Code 37.35.08.6001 (Breast forms, individually manufactured)

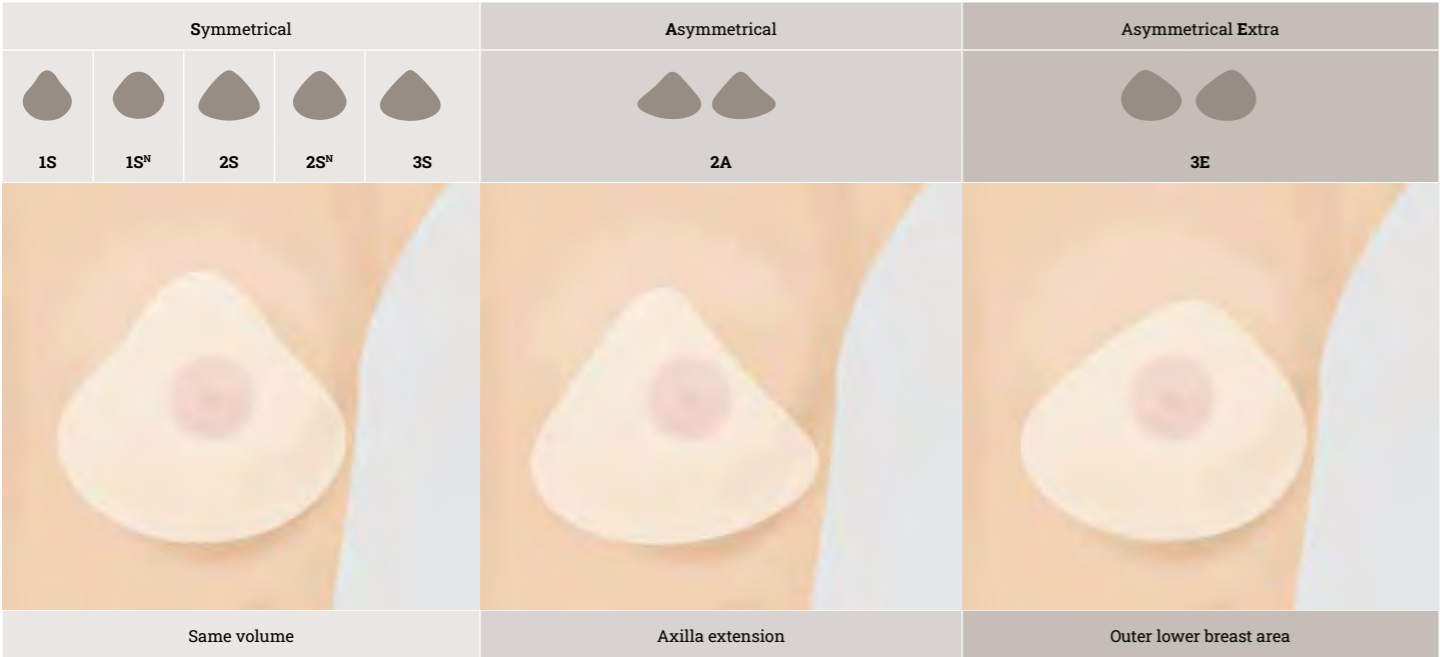
BREAST FORMS SIZING

Find the perfect breast form in 4 steps

1. First, find **the right sized bra** (see the fitting guide on page 86).
2. Ask about your **customer's specific requirements** to determine which product range you need (see care concepts on page 65).
3. Determine the **cup form** required for the bra (**1 = shallow, 2 = average, 3 = full**)
Cup form refers to the shape of the breast or cup size in the bra.



4. Determine the breast form shape (**S = Symmetrical, A = Asymmetrical, E = Asymmetrical Extra**)



TIP: For bilateral women, an asymmetrical form will provide her with the most natural looking shape and silhouette.

BREAST FORMS SIZING CHART

This table helps you find the **right breast form size** based on **bra size**. Try out the breast form with a T-shirt to find out whether you've found the right fit.

Example: If the customer's bra size is 42 C, this corresponds to a size 9 breast form

Cup size	Underbust measurement																	
	30	32	34	36	38	40	42	44	46	48	50	52						
AA																		
A	28	30	32	34	36	38	40	42	44	46	48	50	52					
B			30	32	34	36	38	40	42	44	46	48	50	52				
C				30	32	34	36	38	40	42	44	46	48	50	52			
D					30	32	34	36	38	40	42	44	46	48	50	52		
DD						30	32	34	36	38	40	42	44	46	48	50	52	
DDD							30	32	34	36	38	40	42	44	46	48	50	52
G										34	36	38	40	42	44	46	48	50
Overview of sizes																		
	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15*	16*	17*
Priform sizes																		
		1/2		3/4		5/6		7/8		9/10		11/12		13/14				

*Only available in Amoena Essential and Amoena Natura

OTHER

Additional breast forms and accessories




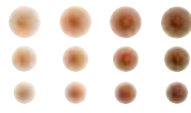
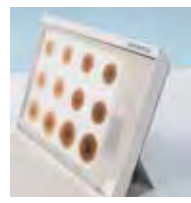





Image	Product name	Style	Special features	Material	Form*	Size	Color
	Leisure Form	132N	Breast forms made using polyurethane foam, ideal for sleeping or relaxing. Soft, washable cover. Should not be used to replace a silicone breast form on a permanent basis	Foam material composition: 30% polyurethane, 70% barium sulfate (7727-43-7) Cover: 82% Nylon 18% Spandex	S	3-14	Ivory
	Aqua Wave Swim Form	149	Blue transparent silicone form for water activities. Structured back allows water and air to pass through. Comes with waterproof case		S	1-14	Blue/ Transparent
	Balance Aqua Wave	150	NEW Starting May 2023 Blue transparent silicone shaper for water activities. Structured back allows water and air to pass through. Comes with waterproof case		S	1/2, 3/4, 5/6, 7/8, 9/10	Blue/ Transparent
	Self-adhesive nipples	136 Ivory 137 Almond 138 Bronze 139 Tawny	Supple, self-adhesive silicone. For use with our breast forms and shapers. Also suitable to wear on reconstructed breasts or nipples. Includes a 30ml bottle of Amoena Soft Cleanser for cleaning	2 pcs including 30ml Soft Cleanser	-	S (1 3/8") M (1 9/16") L (2")	-
	Demo Kit self-adhesive nipples	134 Kit	Demo Kit with nipples in each color and size to help patients determine which model they need (display and educational tool only; not for resale)	Kit with 12 nipples	-	-	-
	Amoena Soft Cleanser	087	Specially developed for cleaning the adhesive surface of self-adhesive Amoena products (Contact breast forms, Contact breast shapers and nipples). No oil-based ingredients. Also suitable for cleaning non-adhesive breast forms		-	150 ml	-
	Amoena Soft Brush	089	Specially developed for Amoena products. Very soft, round bristles that do not damage the adhesive surface	1 pcs	-	-	-
	Adapt Air Pump	070	Replacement pump for Adapt Air breast forms	1 unit in a polybag including instructions for use	-	-	-

Image	Product name	Style	Special features	Material	Form*	Size	Color
	Breast Form Cover	160	Protects breast forms, seamless front, soft fabric, opening on the back. Hand wash in warm water. Designed for symmetrical breast forms 2S and 3S		-	1-17	-
	Contact Back Pad and Foils		Back pads make it possible to wear the Contact breast form in a bra pocket. The foils protect the adhesive back while they are being stored. Different shapes available for different breast form sizes	Includes 1 back pad and 2 foils	-	-	-
	for items 380, 381 (2S)	172			-	-	-
	L/R for item 386 (3E)	171			-	-	-
	L/R for item 383 (2A)	170			-	-	-
	for item 384 (1S)	167			-	-	-
for item 382, 385 (3S)	168	-	-	-			

Contact Back Pad Sizing Chart

FORM STYLE	BACK PAD STYLE	Back Pad Size	Breast Form Size														
			0	1	2	3	4	5	6	7	8	9	10	11	12	13	14
386C	171 L/R			1	1	3	3	5	5	7	7	9	9	11	11	13	13
385C	168			3	3	3	5	5	7	7	9	9	11	11	11		
384C	167			1	1	3	3	5	5	7	7	9	9	11	11	13	13
383C	170 L/R	1	1	1	3	3	5	5	7	7	10	10	12	12			
382C	168		3	3	3	5	5	7	7	9	9	11	11	11			
381C	172		3	3	3	5	5	7	7	9	9	11	11	11			
380C	172		3	3	3	5	5	7	7	9	9	11	11	11	13	13	

AMOENA PACKAGING

We develop our packaging with protection and presentation in mind: to secure the products and make your job easier.



Sturdy and compact

- Our materials are dimensionally stable and come in environmentally friendly paper boxes. In addition to that, they are covered in a special coating which allows you to safely stack them on top of each other, saving valuable shelf space.
- Our cardboard boxes are MDR compliant and come in 5 sizes, providing attractive and high-quality packaging for Amoena bras of every size. For additional safety, Padded are delivered on Amoena hangers in order to keep the shape of the cups intact.

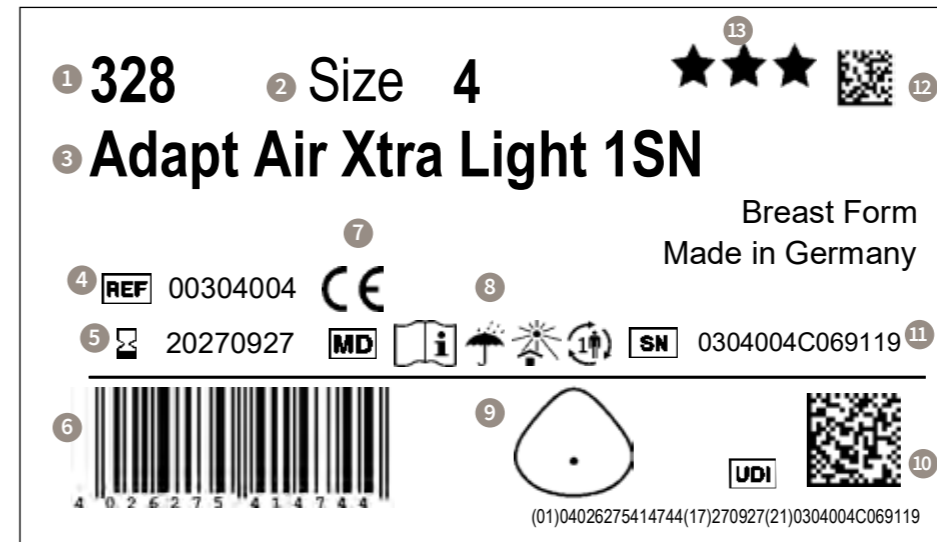
Securely packaged

- The boxes for our breast forms are made from a sturdy, high-quality cardboard with a non-slip coating, which makes them easy to store. They come in 4 different MDR-compliant sizes and can be easily opened with only one hand. All our breast forms and shapers are equally well-protected and come in a sturdy mould. In addition, advanced and premium breast forms are delivered in a high-quality case.
- Please take care to store the breast form boxes horizontally.

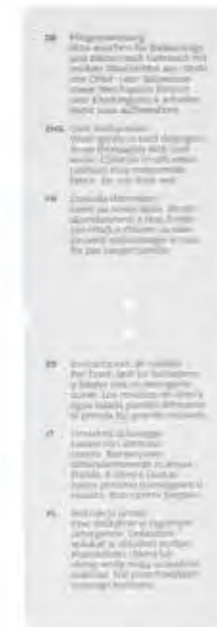


AMOENA PACKAGING

The MDR-compliant labels contain all the necessary information clearly arranged and categorized for all of our product ranges.



- 1 Style number
- 2 Size
- 3 Product name
- 4 Reference number
- 5 Expiry date
- 6 EAN code
- 7 Medical device symbol
- 8 Notes according to MDR
- 9 Breast form symbol
- 10 UDI Code with plain writing
- 11 Serial number
- 12 OR code
- 13 Price category



Details clearly laid out

Clear hang tags on Amoena textiles provide information about strap variants, materials, and much more.

Hygiene in every step

Our Seamless Recovery Care items are made to the highest possible hygiene standards and are therefore suitable for clinical use straight out of the packaging. Following a pre-washing and disinfection process, the items are packaged and sealed in an airtight container. This means they can be put on the patient by the surgeon in the operating theatre.

AMOENA ACADEMY TRAINING AND EDUCATION OPPORTUNITIES

Amoena Academy educational opportunities support your business with a robust schedule of topics that can help you in your day-to-day work.

Our Introductory Fit Course provides training on how to match our products with different surgery types, gain practical hands-on fitting experience and master key fitting techniques. This course is approved by the national certification boards (BOC/ABCOP) as a Pre-Certification Fit Course for women – the first step to becoming a Certified Mastectomy Fitter.

We are also pleased to offer digital education throughout the year in Amoena Academy webinars. Product and business experts share their knowledge in convenient online courses which we record and maintain on our B2B website.



Register online and find more details about our courses at www.amoena.us/fitter



TRAINING ONLINE OR IN PERSON

Pre-Certification Introductory Fit Training Course	Business and Product Knowledge Webinars	Hybrid Advanced Fit Training Course
<p>The fitter's clinical experience, combined with her completion of an approved education program such as this, allows her to apply for certification through these nationally recognized boards:</p> <ul style="list-style-type: none"> • ABCOP (American Board for Certification in Orthotics and Prosthetics) – www.abcop.org • BOC (Board for Orthotists/Prosthetists Certification) – www.bocusa.org <p>The Pre-Certification Course is offered year-round, with virtual and in-person options; the course prepares you for the BOC and ABCOP certification exams. If you are already BOC or ABCOP certified, you will receive Continuing Education credits for the course. Details and registration at www.amoena.us/fitter</p>	<p>Business webinars are typically 1- to 1.5-hour courses. These occur online throughout the year, in an easy-access, relaxed format. Topics have included:</p> <ul style="list-style-type: none"> • Medicare Documentation • Merchandising Tips • Top 10 Ways to Get & Keep Your Money <p>Attendees can submit a certificate of completion to their certification board for Continuing Education credit.</p> <p>In the 1-hour Product Knowledge webinars, Amoena leadership and experienced fitters present on some of our most innovative, advanced products, like Adapt Air breast forms, or our Balance Shapers portfolio. These courses are an excellent way to refresh your memory on new products, and a great way to train your staff. The recordings remain online as an educational "library" on our B2B website.</p>	<p>Recommended for certified fitters, this course explores fitting solutions for a wide range of breast surgery types. Students build upon the Introductory Fit Course through an interactive presentation, interviews with surgeons, fitting observation, and hands-on practice. With this training, students are prepared to care for a diverse patient population, be a leader of best practices, fit a wide variety of surgery types, and grow their business.</p> <p>The Hybrid Advanced Fit Course has two parts: 3-4 hours of distance learning on your own time, and 4 hours of live instruction. The live instruction is offered either on Zoom or in-person. Details and registration at www.amoena.us/fitter.</p>



WHAT OUR ATTENDEES HAVE TO SAY ABOUT OUR TRAINING SESSIONS:

“ I really enjoyed the class. It was very informative and the instructor made it fun. Thank you.”
— Megan H. (Virtual Fit Course)

“ Even after 21 years as a fitter, this was the best... the virtual fitting course was informative and convenient. Great job!”
— MaryAnn I. (Virtual Fit Course)

NEW PRODUCTS

Put our new products for 2023 on display or show them off in your shop window. Our Amoena account manager in your area will be happy to advise you on site.





THE AMOENA SOLUTION

amoena

Supporting Confidence

Amoena USA Corporation

1000 Cobb Place Blvd., Suite 200
Kennesaw, GA 30144
(770) 281-8300
1-800-741-0078
amoena.com

 Breast Forms, Shapers, Recovery Care Garments, Silicone Patches, Pocketed Bras and pocketed Swimwear are labeled with CE mark. Amoena is an ISO 9001 / 13485 / 14001 certified company.

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